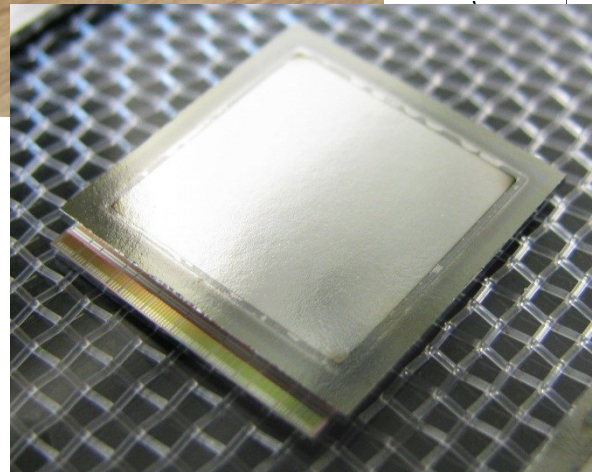
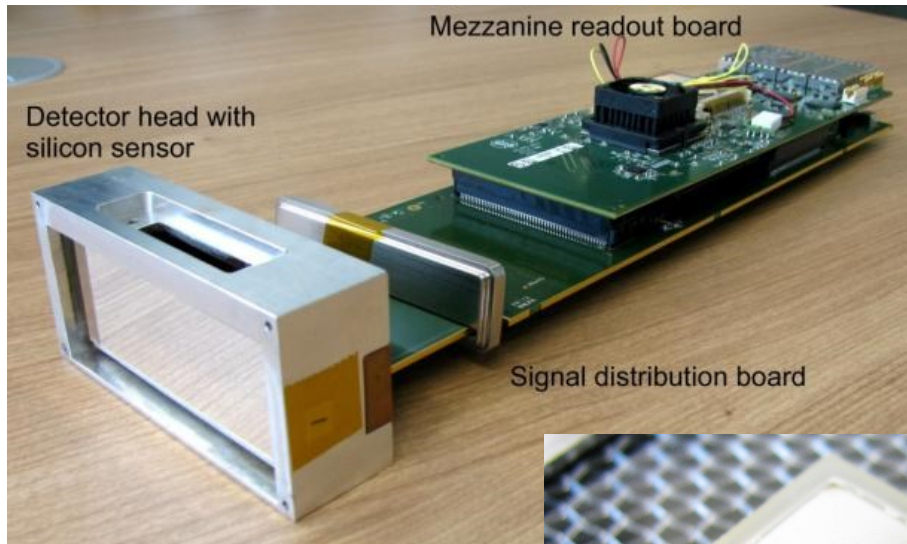
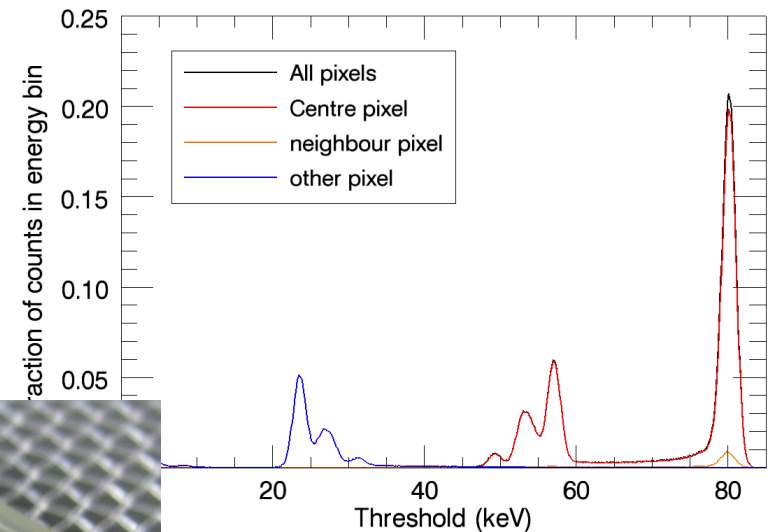


David Pennicard - *DESY*



Spectrum with 1000um CdTe, new summing, 500V



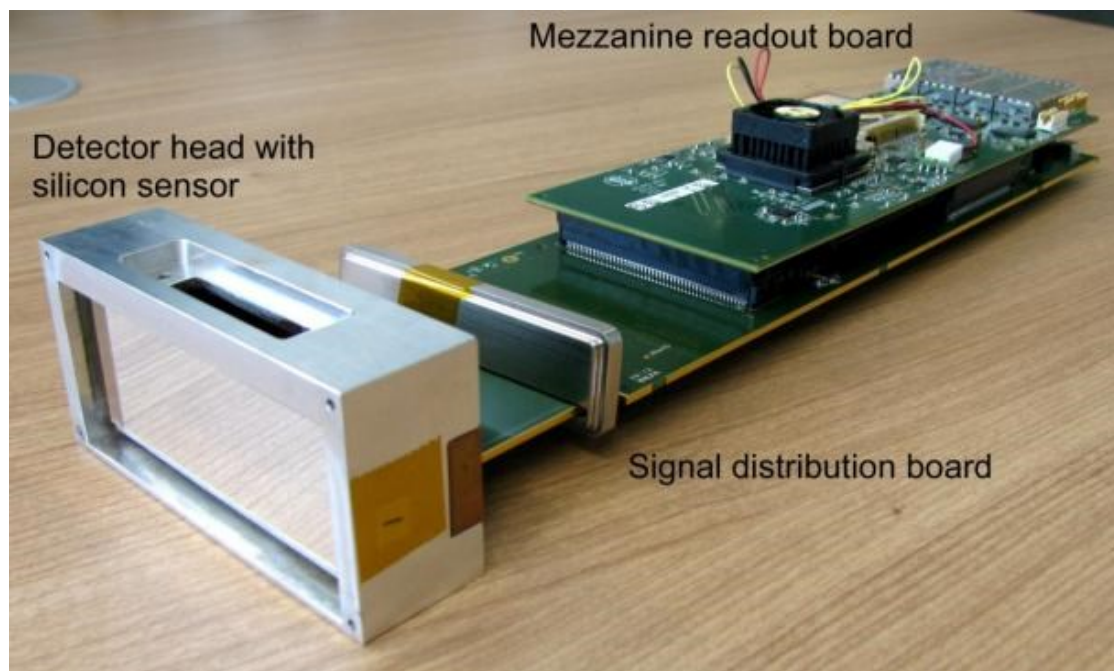
# Overview

- LAMBDA (Large Area Medipix3-Based Detector Array)
  - Photon-counting detector for PETRA-III
  - Basis for high-Z sensor development
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  - Germanium
  - Gallium arsenide
  - Cadmium telluride
- HORUS simulation tool
  - Medipix and high-Z sensor example



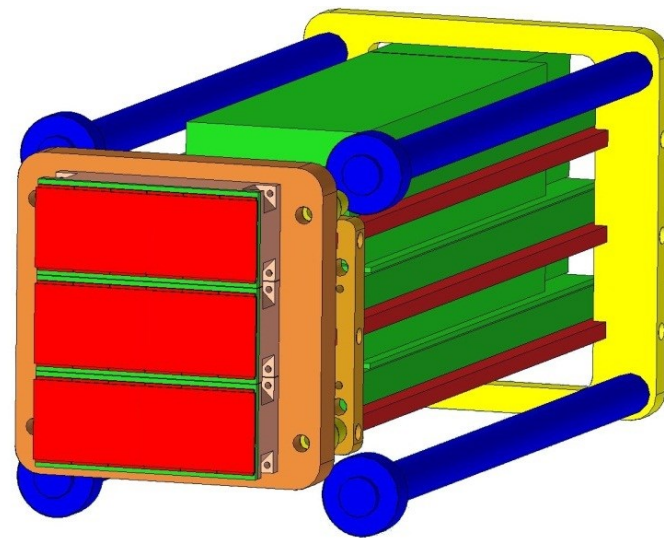
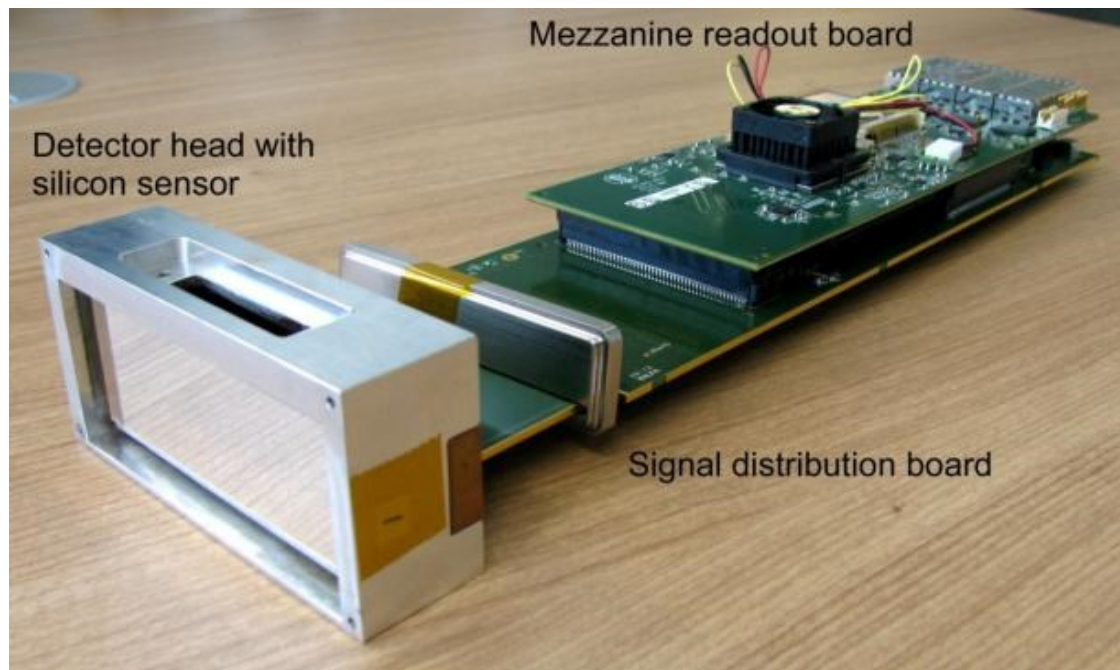
# Large Area Medipix3-Based Detector Array (LAMBDA)

- > David Pennicard, Sergej Smoljanin, Sabine Lange, Bernd Struth, Helmut Hirsemann, Milija Sarajilic, Heinz Graafsma – DESY
- > Michael Epple – Technical University of Munich
- > Thanks to the Medipix3 collaboration



# Large Area Medipix3-Based Detector Array (LAMBDA)

- Photon-counting hybrid pixel detector based on Medipix3 chip
- 55 $\mu\text{m}$  pixel size, tileable layout 1536 x 512 pixels (85mm x 28 mm)
- High-speed readout up to 2000 frames per second (in progress)
- Compatible with high-Z sensor materials

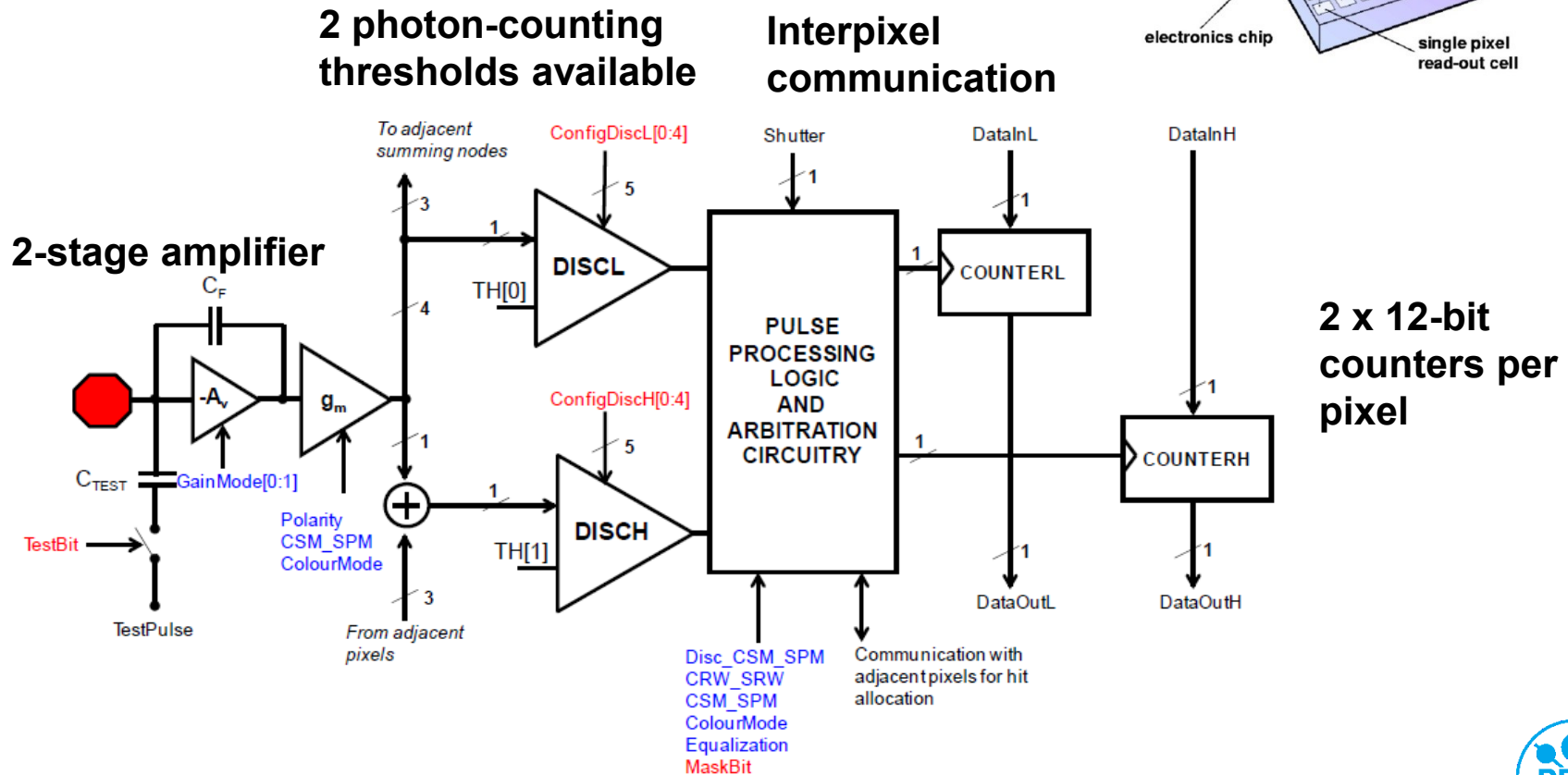
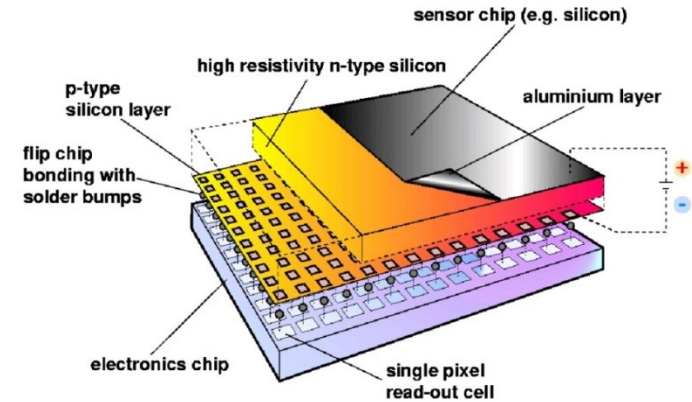


**3-module system**

# Medipix3 readout chip

## > CERN-led collaboration (20 institutes)

- Flexible design
- 256 by 256 array of 55 $\mu$ m pixels



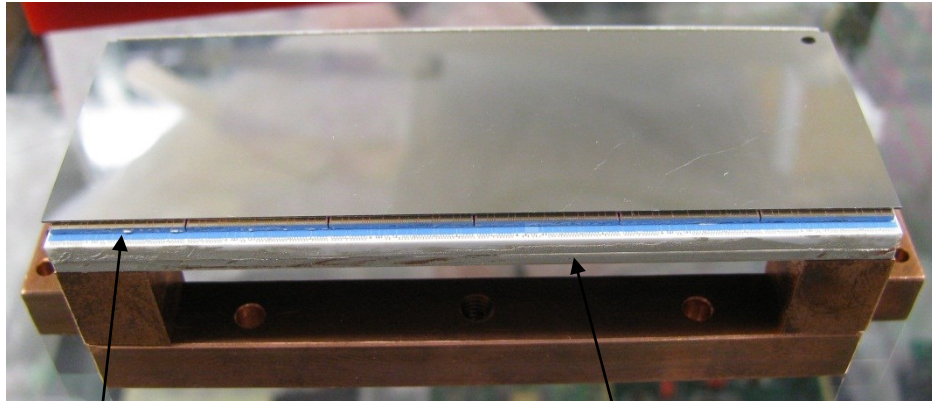
# Medipix3 readout chip

- Synchrotron use – 2 counters for deadtime-free operation
  - 2000 frames per second with 200MHz readout & 12-bit depth
  - 4000 frames per second (+?) with 6-bit depth
- But also possible to have 24 bit counter depth, multiple energy bins ...
- Charge summing compensates charge sharing (more later in simulation part)



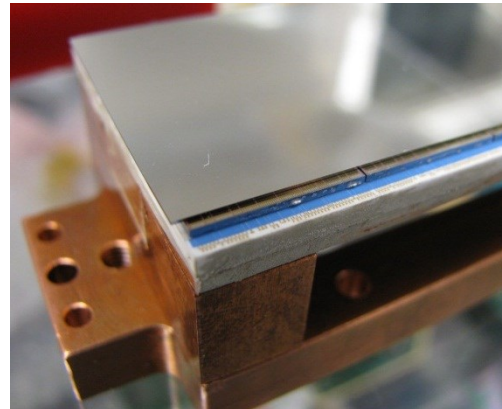
# Detector head

- 6 by 2 chips (1536 by 512 pixels)
  - Large Si sensor
    - 300 $\mu$ m Si sensor here
  - 2 x “Hexa” high-Z sensors
- Ceramic circuit board (LTCC)
  - Good match to semiconductor CTE
  - Cooling through thermal vias
- 500-pin connector on board
  - Full parallel readout (8 LVDS data outputs per chip)



6 x 2 Medipix3 chips

LTCC board



# High-speed electronics

- DESY high-speed readout card (also used for AGIPD and PERCIVAL)
  - Virtex-5 FPGA with PowerPC
  - Up to 4 \* 10 Gigabit Ethernet links
  - DDR2 RAM (8GB)
- “Signal distribution” board connects to det. head
  - Space for vacuum barrier with germanium detector



10GE links

Connector to det. head



Power / trigger in



# High-speed electronics

## > Firmware development

- 1 GE link for control and monitoring
- Currently 1 x 10G readout
  - Recently tested at 750 fps
- Plan 3 x 10G readout for 2000 fps

## > Data rate challenge!

- Get ~1GB/s with one 10GE link
- Rely on server PC with 256GB RAM
- Limited run period before writing data to disk at lower speed

Connector to det. head



FPGA

10GE links

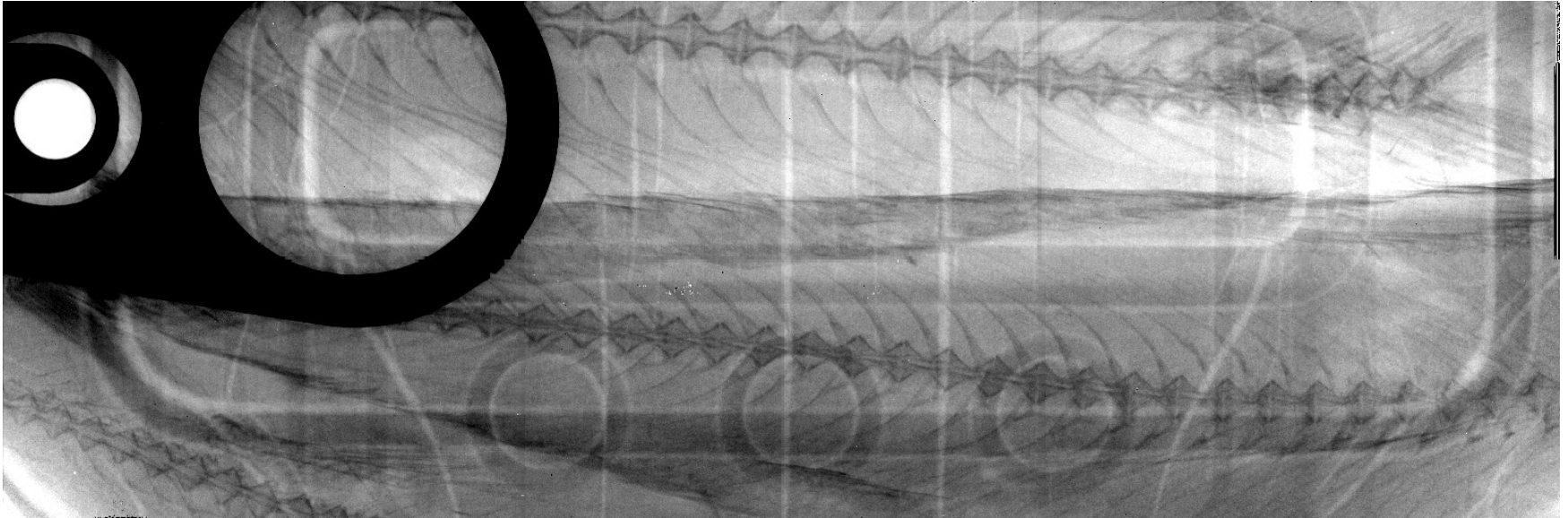


Space for vacuum barrier

Vregs, ADC/DAC

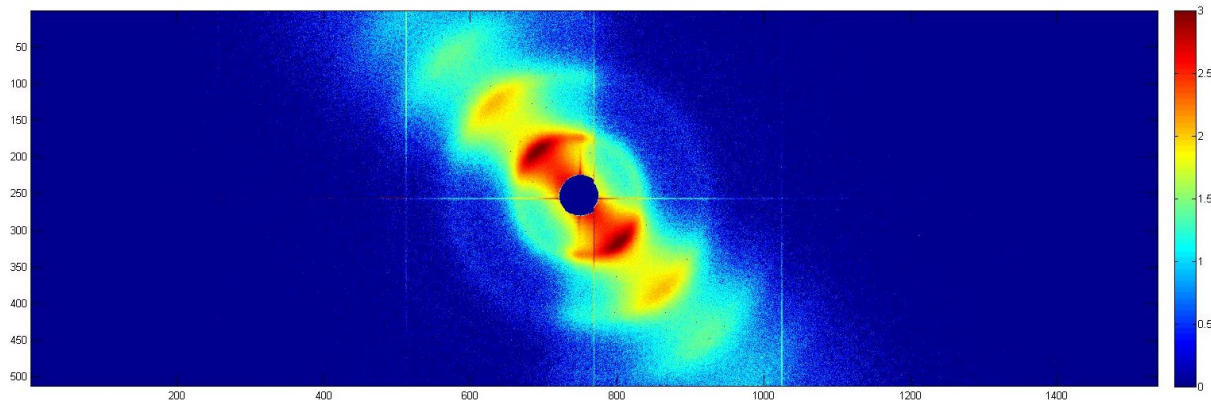
Power / trigger in

# Test results with Si module



# Work with LAMBDA detector

- Rheology experiments at PETRA P10
  - Taking advantage of small pixel size
- Plan to use in XPCS (P10) and SAXS (P03) experiments
  - Small pixel size and high frame rate
- Tests with high-Z sensors also planned
- Currently working on more modules, and multimodule systems



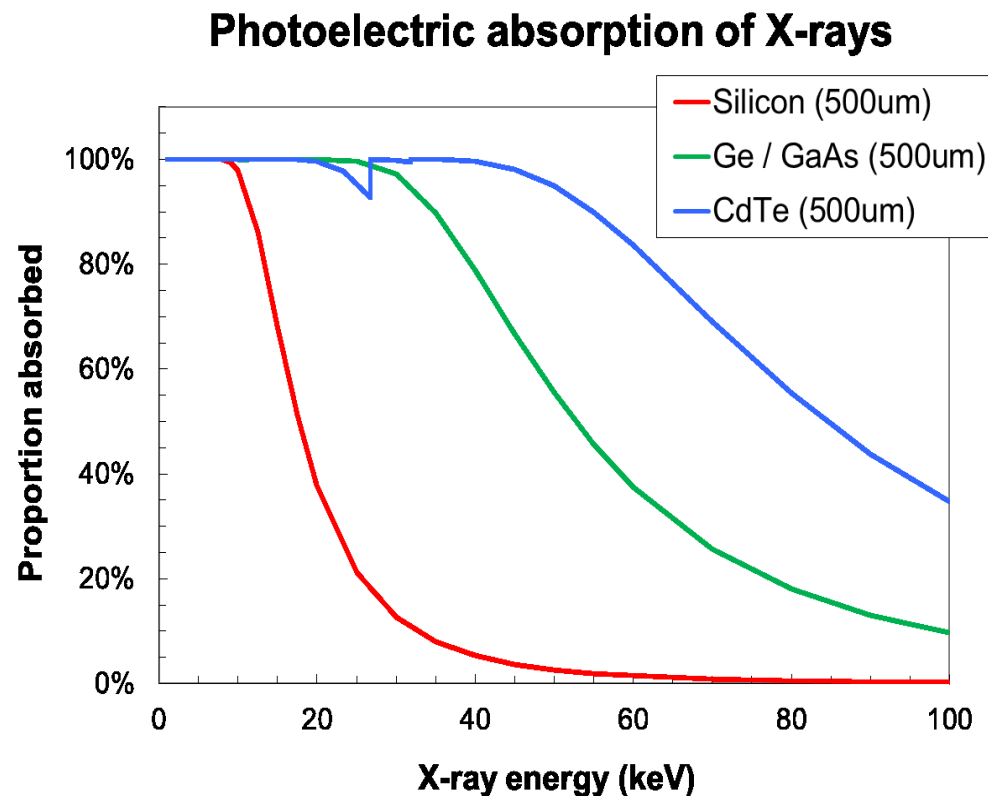
# Overview

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  - Photon-counting detector for PETRA-III
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- High-Z pixel detector development
  - Germanium
  - Gallium arsenide
  - Cadmium telluride
- HORUS simulation tool
  - Medipix and high-Z sensor example



# High-Z pixel detectors

- Aim: replace silicon sensor in LAMBDA with high-Z semiconductor
  - Combine high QE with hard X-rays, high frame rate, high signal-to-noise
- Investigating different materials in collaboration with other institutes and industry
  - Germanium
  - Gallium arsenide
  - Cadmium telluride



# Germanium pixel development

Canberra France (Lingolsheim): M Lampert, M Zuvic,  
J Beau



Fraunhofer IZM (Berlin): T Fritsch, R Jordan,  
M Rothermund

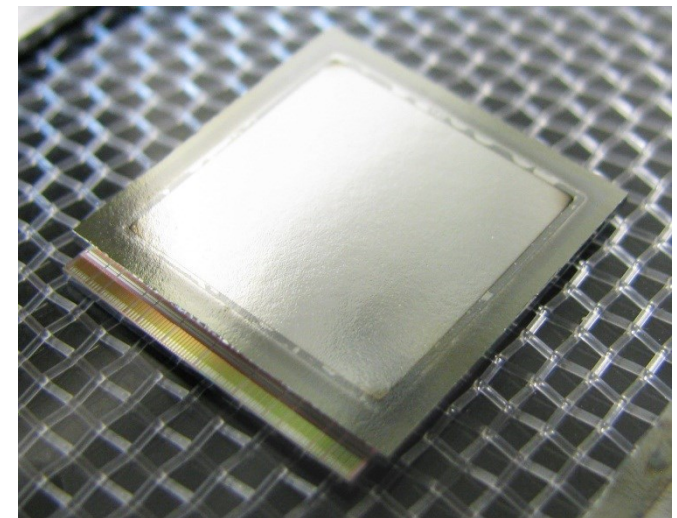
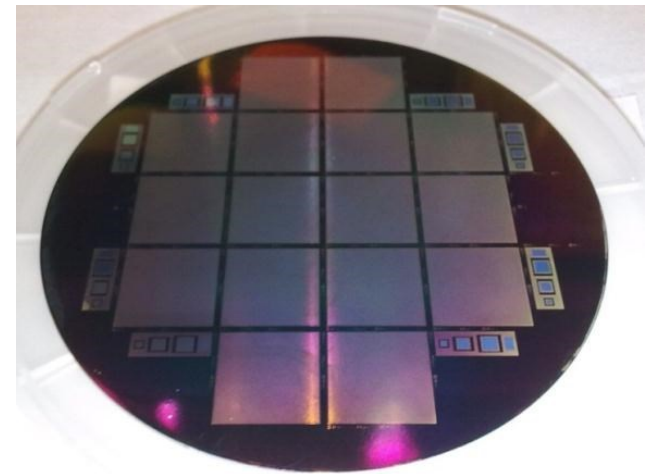


- > High-purity, high uniformity 90 mm Ge wafers available
- > Cooled operation needed to reduce leakage current and allow depletion
  - Small pixel and photon counting mean LN<sub>2</sub> temp not necessary
    - Canberra reported **-80°C** needed for good depletion
  - However, cooling *power* relatively high (~1W per chip)
  - Lambda module designed to be cooled
- > *Fine pixellation and bump-bonding needed to be developed*



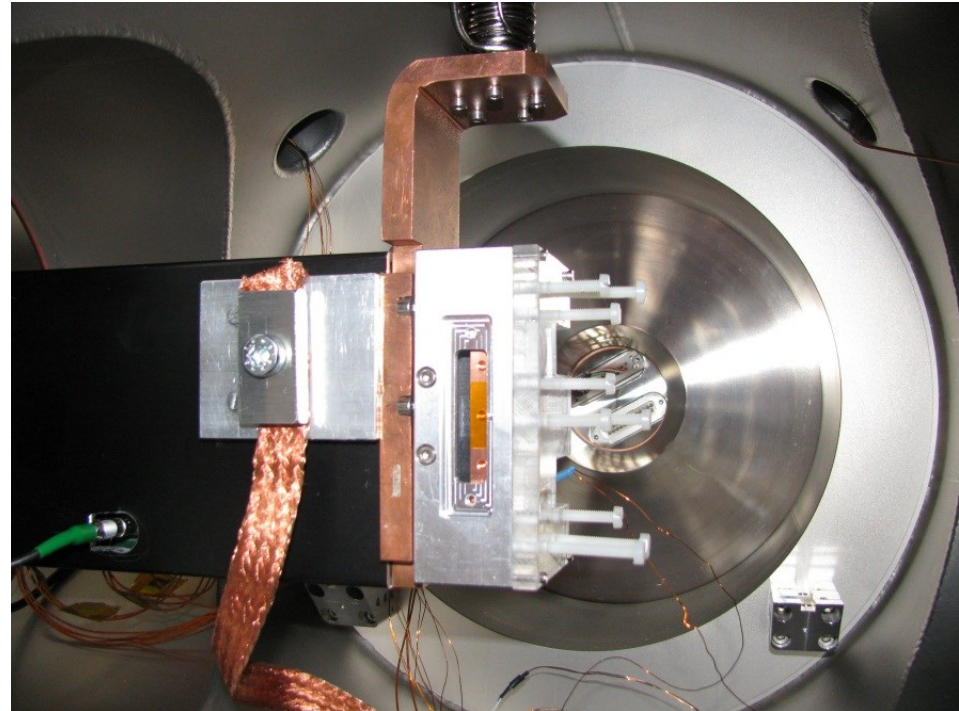
# Pixelated Ge detector production

- Sensors produced by Canberra France based on existing strip technology
- 2 high purity Ge wafers produced
  - 16 Medipix3 singles per 90mm wafer
  - 55 $\mu$ m pixel size
  - ~700 $\mu$ m thick
  - Electron readout
- Indium bump bonding at Fraunhofer IZM (Berlin)
  - Low-temperature process necessary to avoid damage to Ge
  - Ductility of indium prevents cracking of bonds during cooling



# Testing of germanium sensors

- Batches bonded to Medipix3.0 and Medipix3RX chips
  - Results from most Medipix3RX shown (very recent!)
- Mounted on standard LAMBDA ceramic board
- Full system mounted in vacuum chamber
- Cryotiger cooling
- Tested with miniature X-ray tube (Ag target)

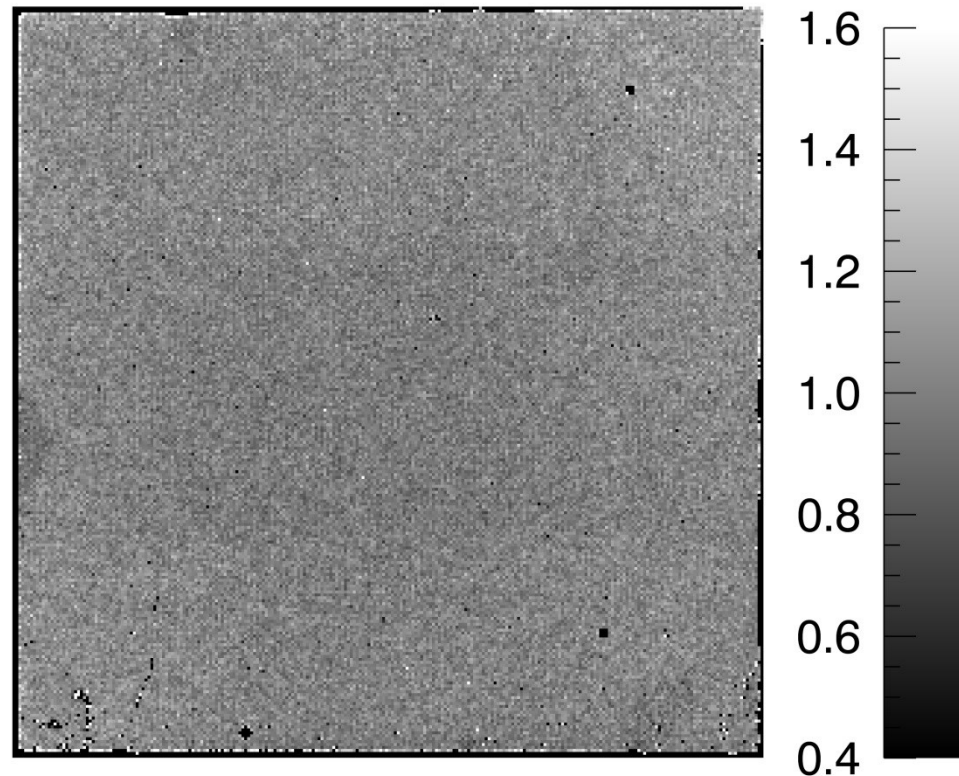




# Recent tests with Medipix3RX chips

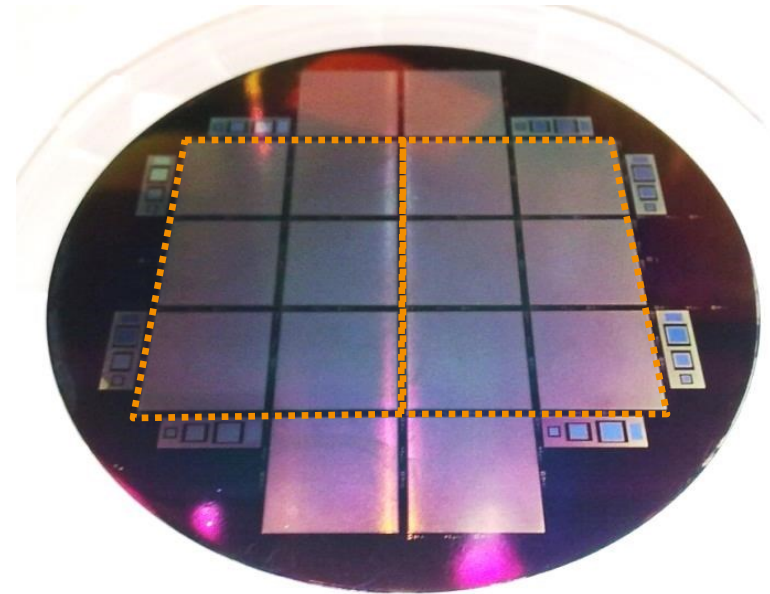
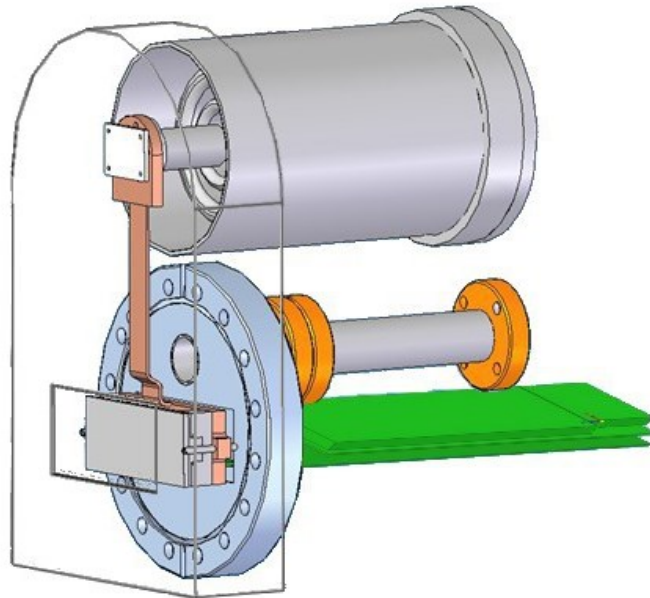
- Tested around  $-100^{\circ}\text{C}$  to  $-110^{\circ}\text{C}$ , 100V bias
- High pixel yield, generally uniform response
  - Edge pixels nonfunctional due to excessive leakage current

**Flat  
illumination,  
Ag tube**



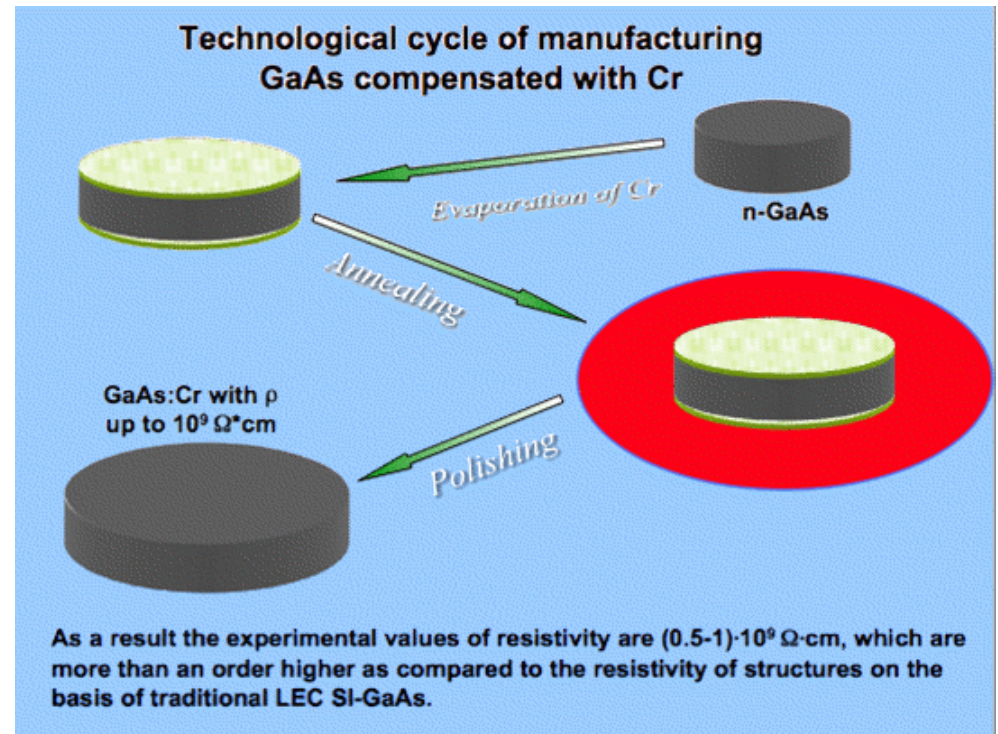
# Next steps with germanium

- Mechanics with high-speed readout outside vacuum
  - Vacuum barrier on signal distribution board
- Production of hexa sensors (3 x 2 chip, 768 x 512 pixel)
  - 2 per 90mm wafer
  - Requires overhaul of cooling system



# Gallium arsenide

- GaAs already widely-used semiconductor
- Standard crystal growth can't produce detector-grade material
  - Either low resistivity or very short carrier lifetime
  - Various solutions tried
- Chromium compensation method at RID Ltd, Tomsk



# Galapad project (GaAs LArge Pixel Array Detector)

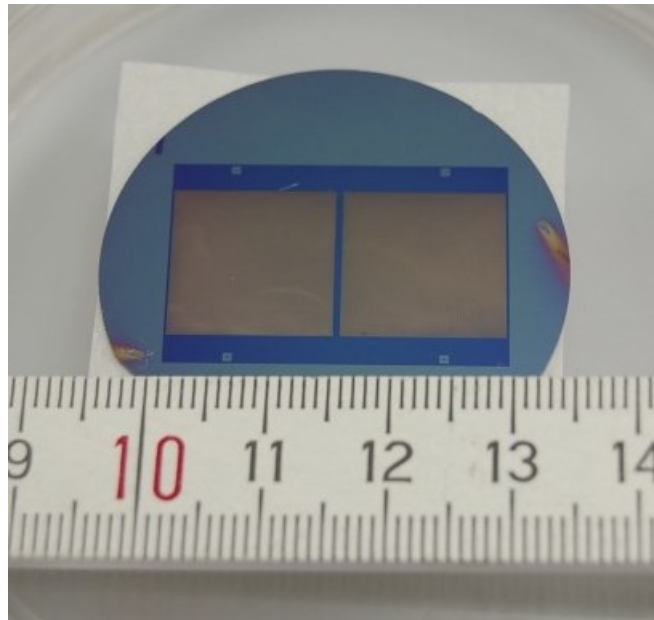
## > German-Russian partnership project

- RID Ltd (Tomsk) and JINR (Dubna) produce sensors
  - O Tolbanov, A Tyazhev, G Shelkov
- FMF (University of Freiburg) bump-bond to Medipix
  - A Zwerger, A Fauler, T Baumbach, S Procz, M Fiederle
- KIT (Karlsruhe) and DESY characterize and build readout system
  - E Hamann, A Cecilia



# GaAs sensor production

- > Single-chip devices
  - 256 x 256 pixels, 55 $\mu$ m pixel size
  - 500 $\mu$ m thickness, linear I-V response to -400V
  - Timepix or Medipix3.0 readout so far (Medipix3RX on the way)
- > Hexa (3 x 2 chip) devices on 3" wafers in production

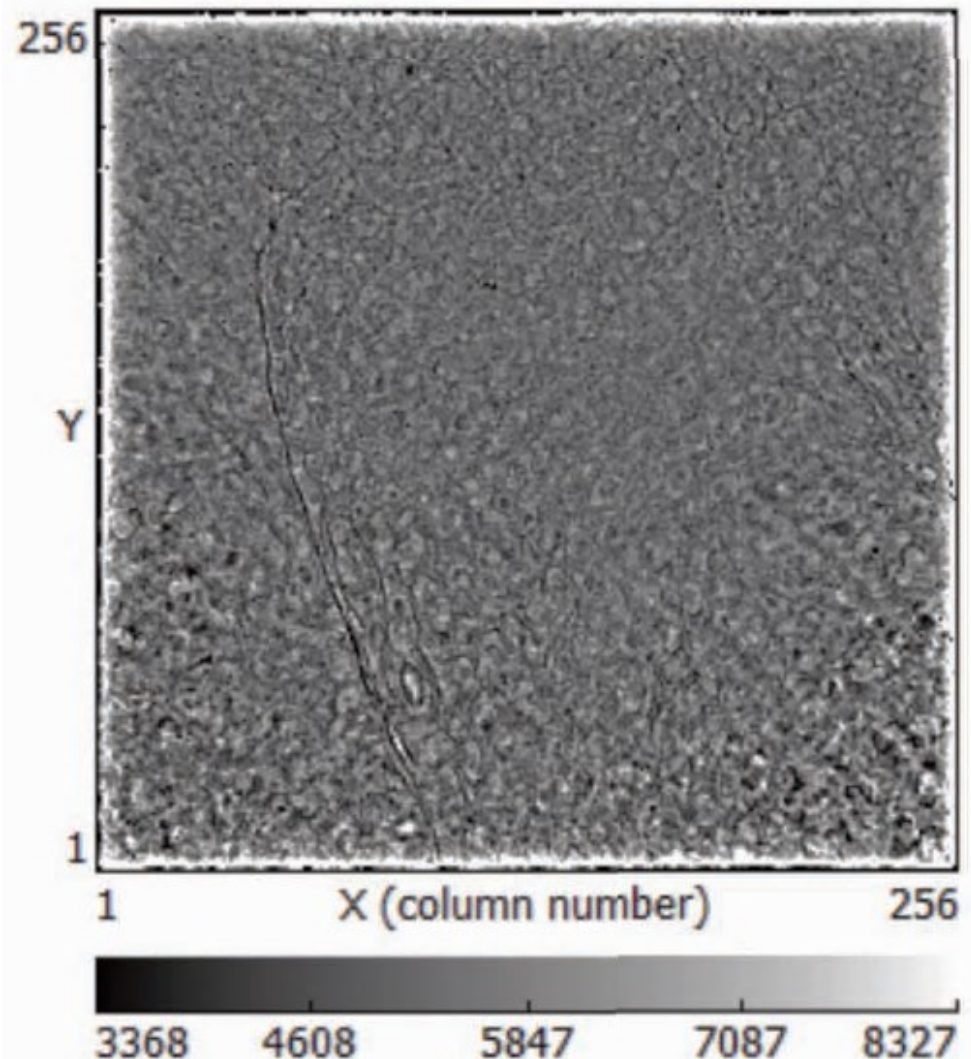


# Test results with GaAs

- > High pixel yield
- > Poor uniformity in original image
  - Cell structure reflects growth process
  - (Probably) varying mobility-lifetime product
- > Non-uniformities are stable and can be flat-field corrected reliably

*Thanks to Simon Procz, Alex Fauler and Michael Fiederle (FMF / University of Freiburg)*

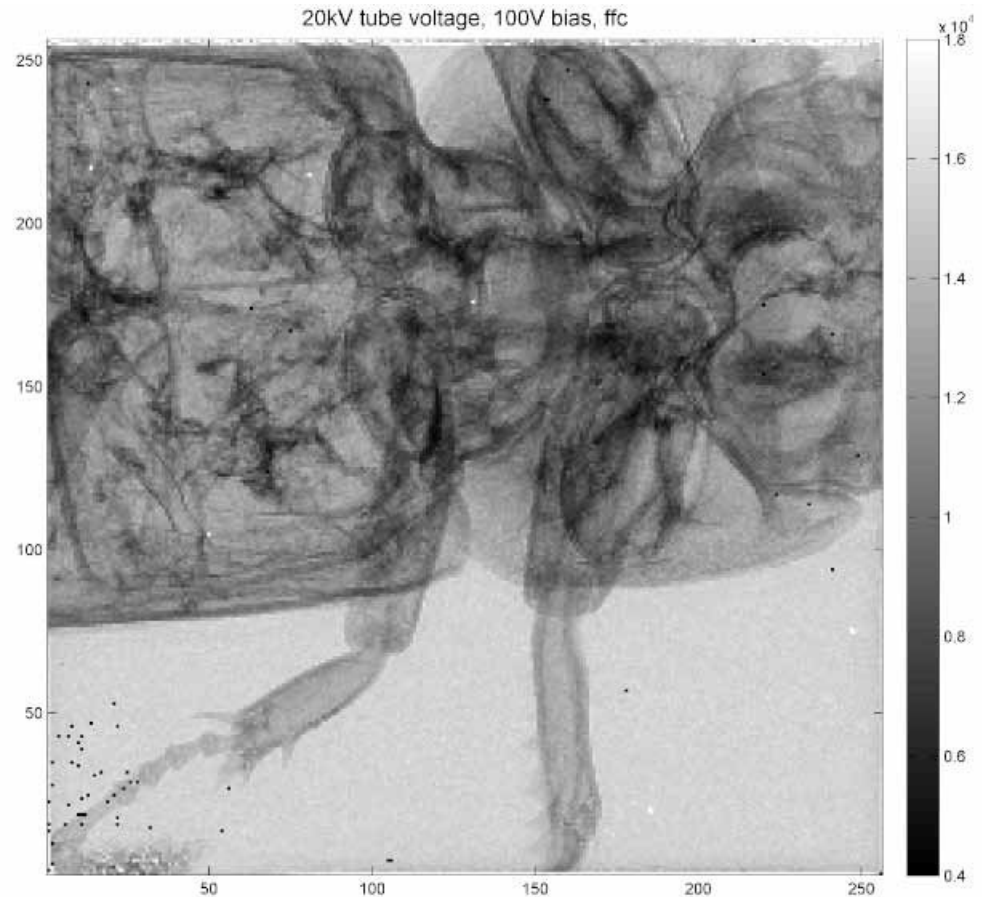
Flat field image



# Test results with GaAs

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  - Cell structure reflects growth process
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## Flat-field corrected image of insect



*Thanks to Simon Procz, Alex Fauler and Michael Fiederle (FMF / University of Freiburg)*

# Cadmium Telluride

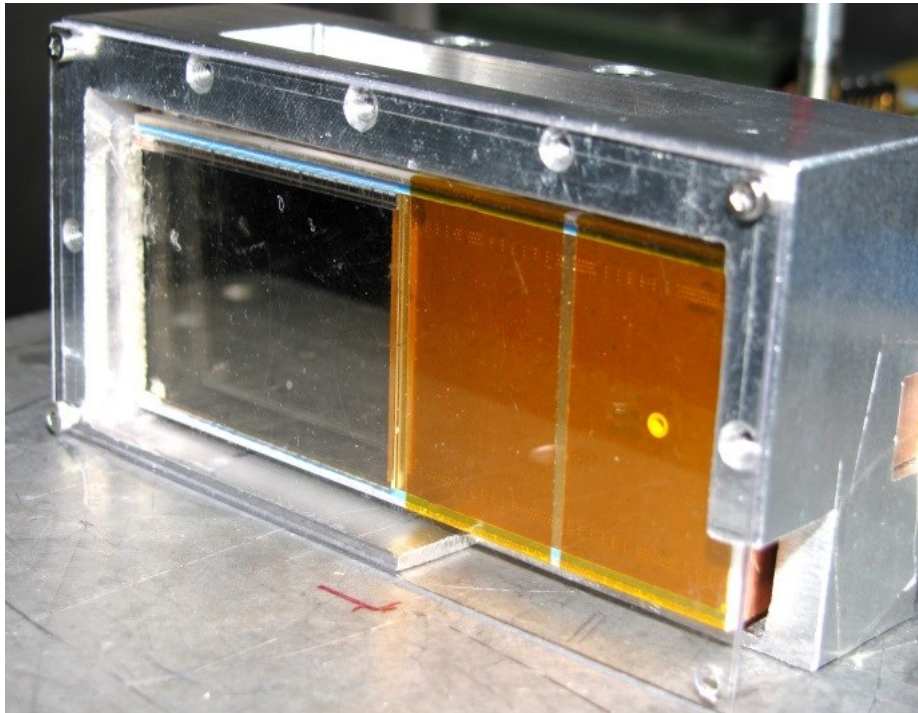
- Longer-established technology for high-Z hybrid pixel detectors
  - Resistivity and carrier transport properties quite good
  - Still room for improvement in sensor uniformity
- Acrorad CdTe wafers
  - 3" wafers available
- Sensor production and bonding at FMF, Freiburg
  - Previously produced Medipix2, Timepix with CdTe
  - Ohmic contacts used to improve stability
    - Schottky junctions prone to polarization





# Cadmium telluride sensor

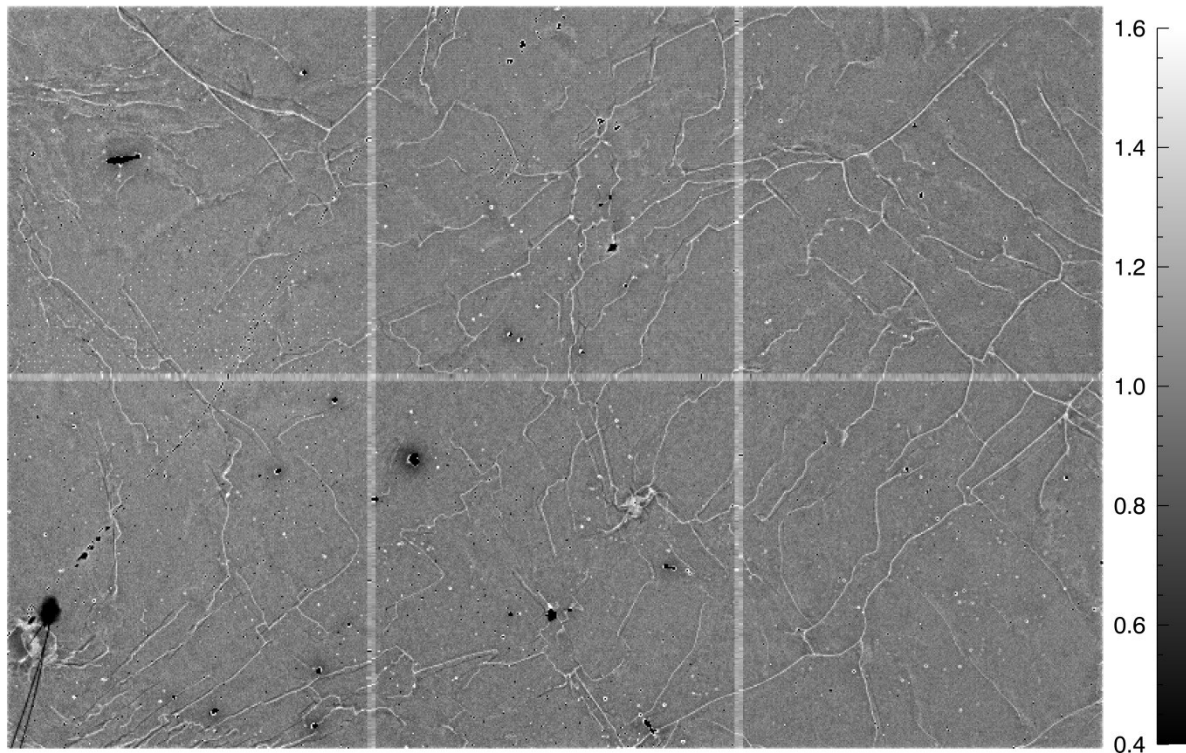
- “Hexa” (3 x 2 chip) module with Medipix3RX received
  - 55 $\mu$ m pixels, 768 x 512 array
- Tested with LAMBDA readout system



# Cadmium telluride sensor results

- Various nonuniformities: boundaries (correctable) and blobs of dead pixels
- Some change in nonuniformities over time – not fully tested

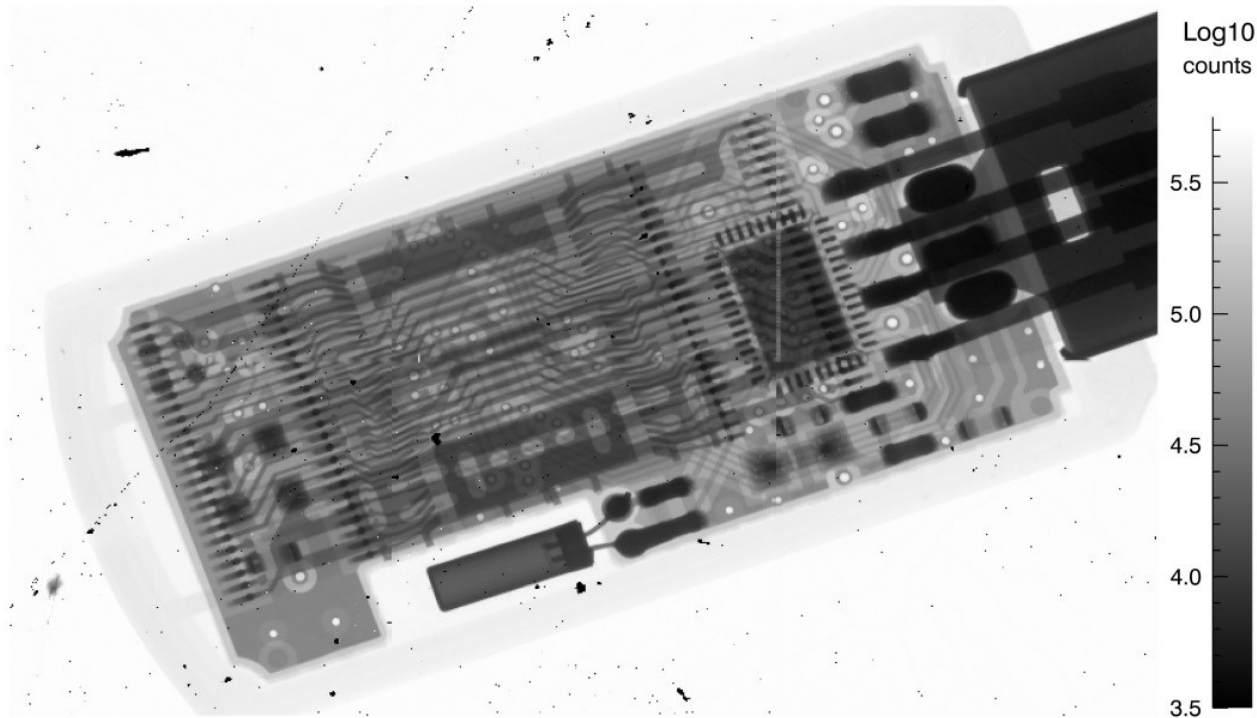
## Flat image response with 40kV Mo tube



# Cadmium telluride sensor results

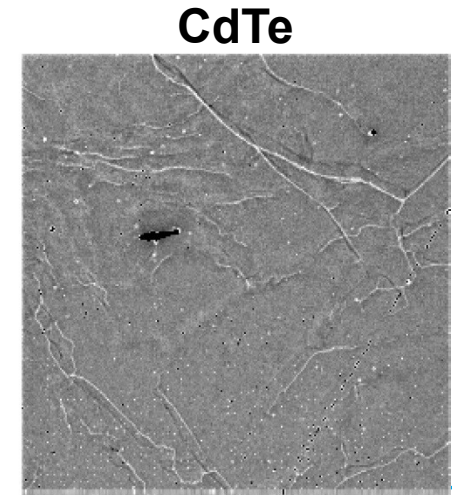
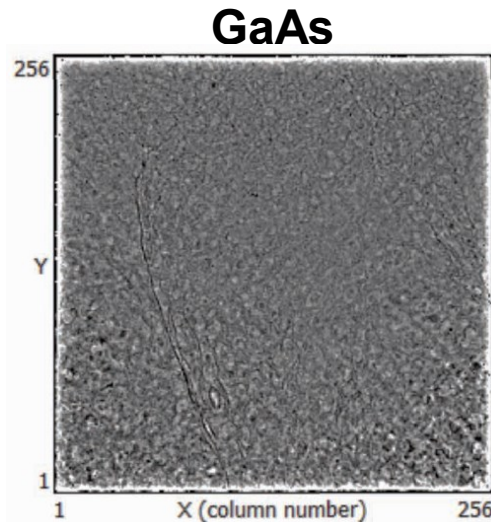
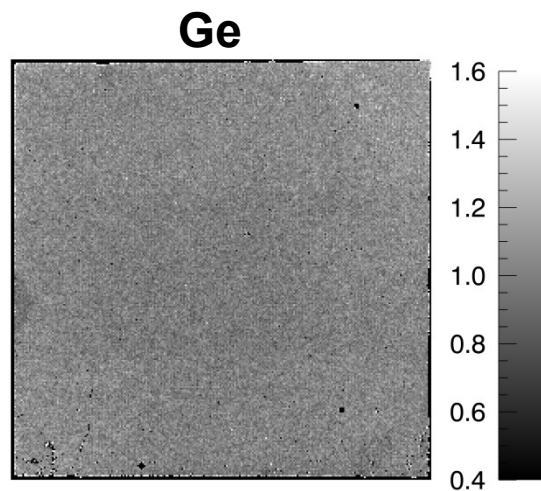
- Various nonuniformities: boundaries (correctable) and blobs of dead pixels
- Some change in nonuniformities over time – not fully tested

## Flat-field corrected image of USB stick



# High-Z sensors

- > All materials could be used for experiments
- > Each material has strengths and weaknesses
  - Germanium technology now works – but high cooling power for large systems
  - GaAs – widespread but correctable nonuniformity – what results will we get with monochromatic beam?
  - CdTe – most well-established, still some problems with uniformity and stability



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- **HORUS simulation tool**
  - **Medipix and high-Z sensor example**



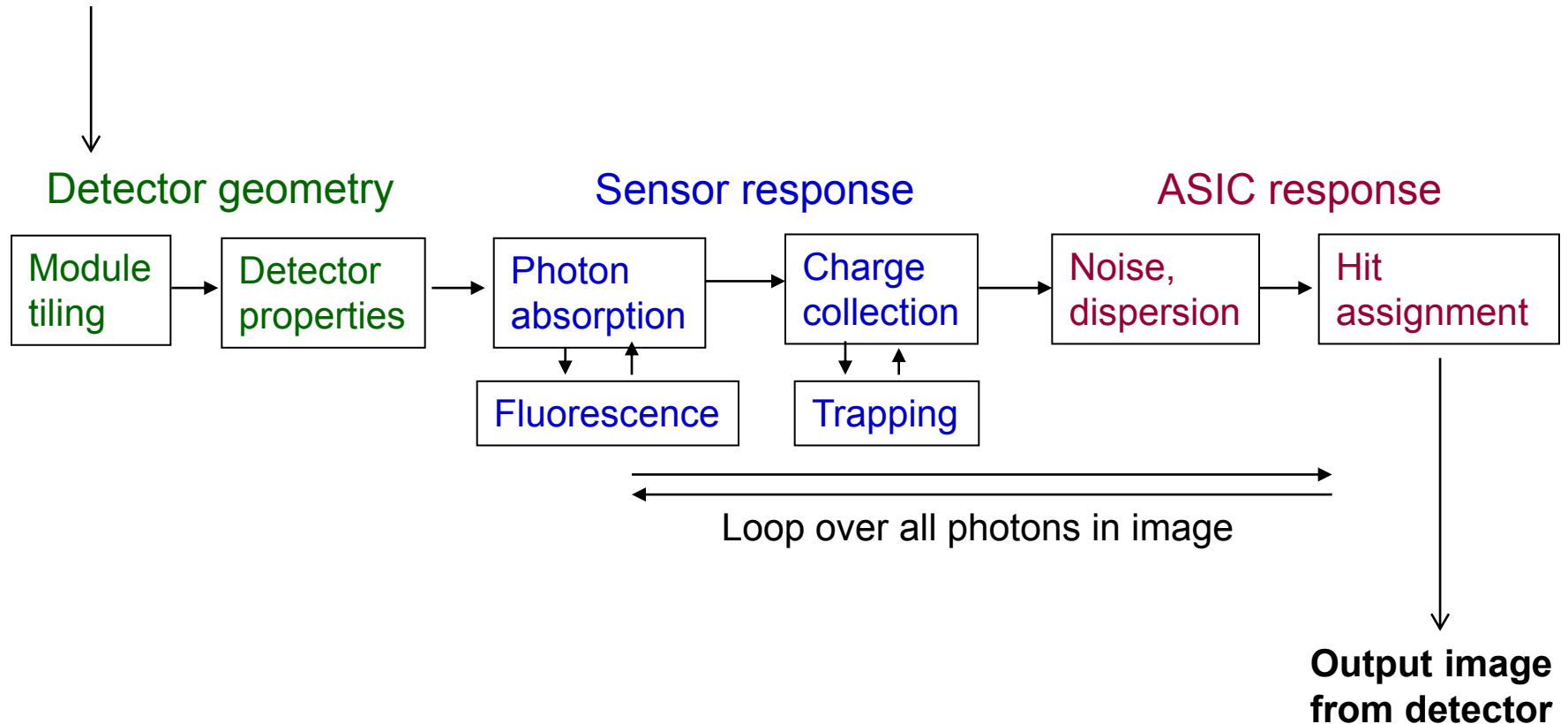
# HORUS detector simulation toolkit

- > HORUS – HPAD Output Response fUnction Simulator
  - Originally developed by Guillaume Potdevin for AGIPD (XFEL) detector
  - Expanded by Julian Becker and me for general purpose use
- > Aim: Fast and flexible simulation of detector and experiment
  - Evaluate different detector designs
  - Determine which aspects of detector have biggest impact on performance
  - Hopefully uncover surprises
- > Written using IDL (Interactive Data Language – Matlab-like)
  - Monte Carlo approach
  - Relatively simple models
    - Not finite-element physics model of sensor behaviour
    - Not aimed at maximum precision (though results generally good)



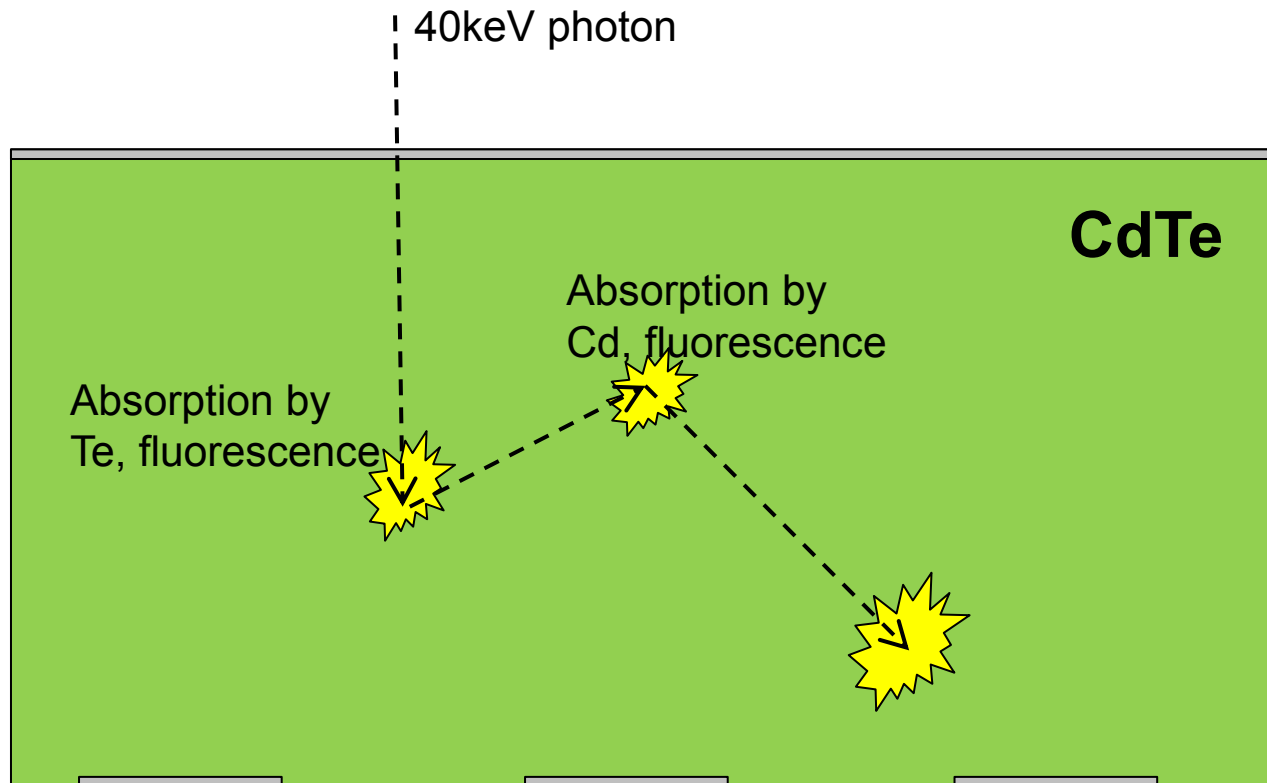
# Typical simulation flow (photon counting detector)

Incoming photons  
(as image or list)



# Absorption of photon in sensor

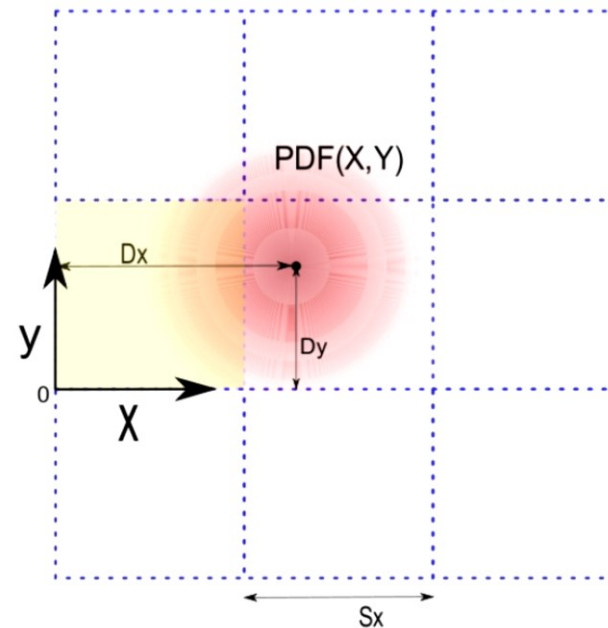
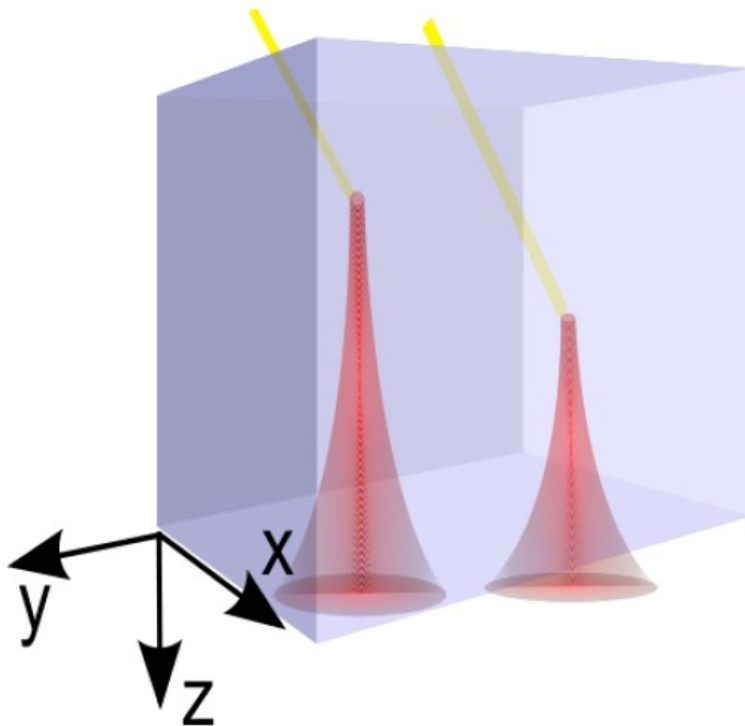
## Photoelectric absorption, fluorescence, Compton scattering





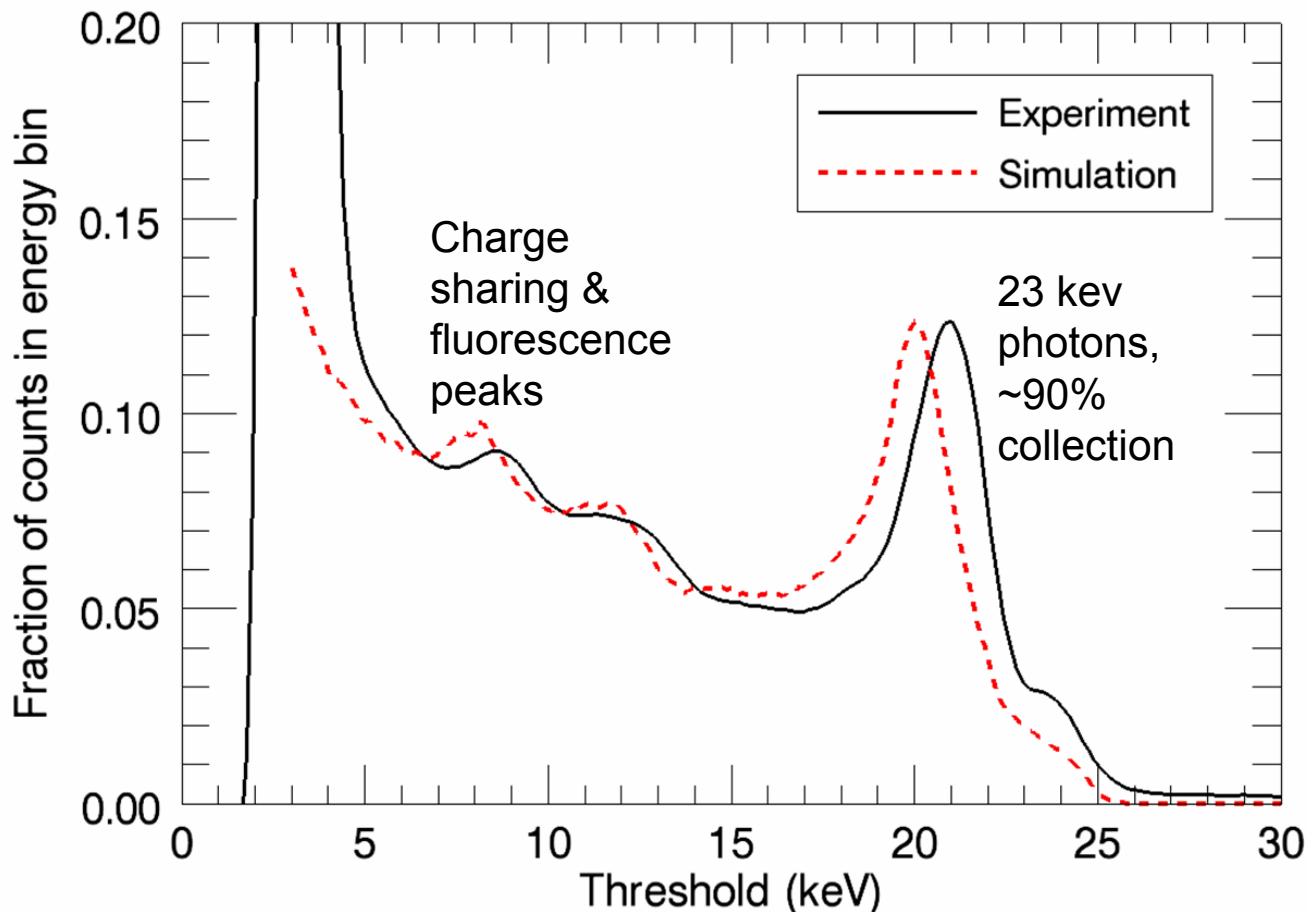
# Charge collection model

- > Collection time calculated (based 1-D field model)
- > Gaussian charge cloud (diffusion from a point)
- > Charge distribution integrated over pixels
- > Charge trapping effects based on simple analytical weighting field



# Test simulation – 300um GaAs detector with Medipix2

- Good agreement with experiment using reported material properties and readout chip performance (e.g. 10ns electron lifetime)



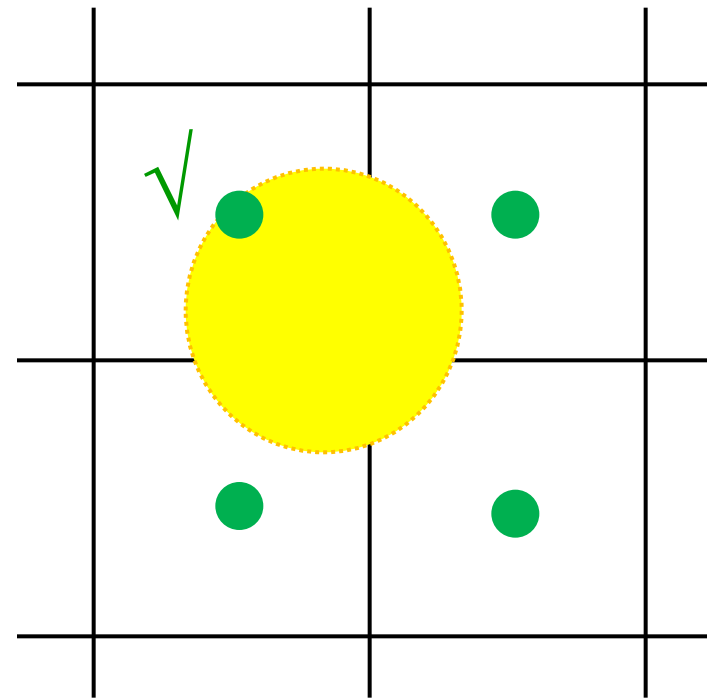
L. Tlustos,  
G. Shelkov and  
O. P. Tolbanovc  
2011, NIMA 633  
(1), p103-107



# Will charge summing improve our performance

## > Feature of Medipix3RX chip

- Medipix3.0 charge summing had bug (reproducible in HORUS)
- > 2 thresholds
  - > A low threshold is applied to each individual pixel
  - > If more than one is above threshold, the highest signal suppresses the others
  - > Then, a hit is registered if at least one neighbouring summing node is above its threshold

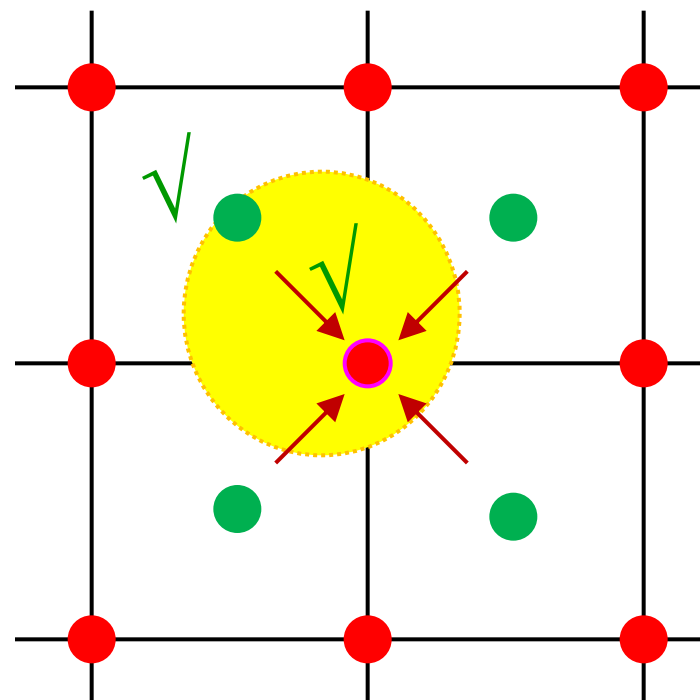


Single-pixel response used to perform arbitration

# Charge summing in Medipix3RX

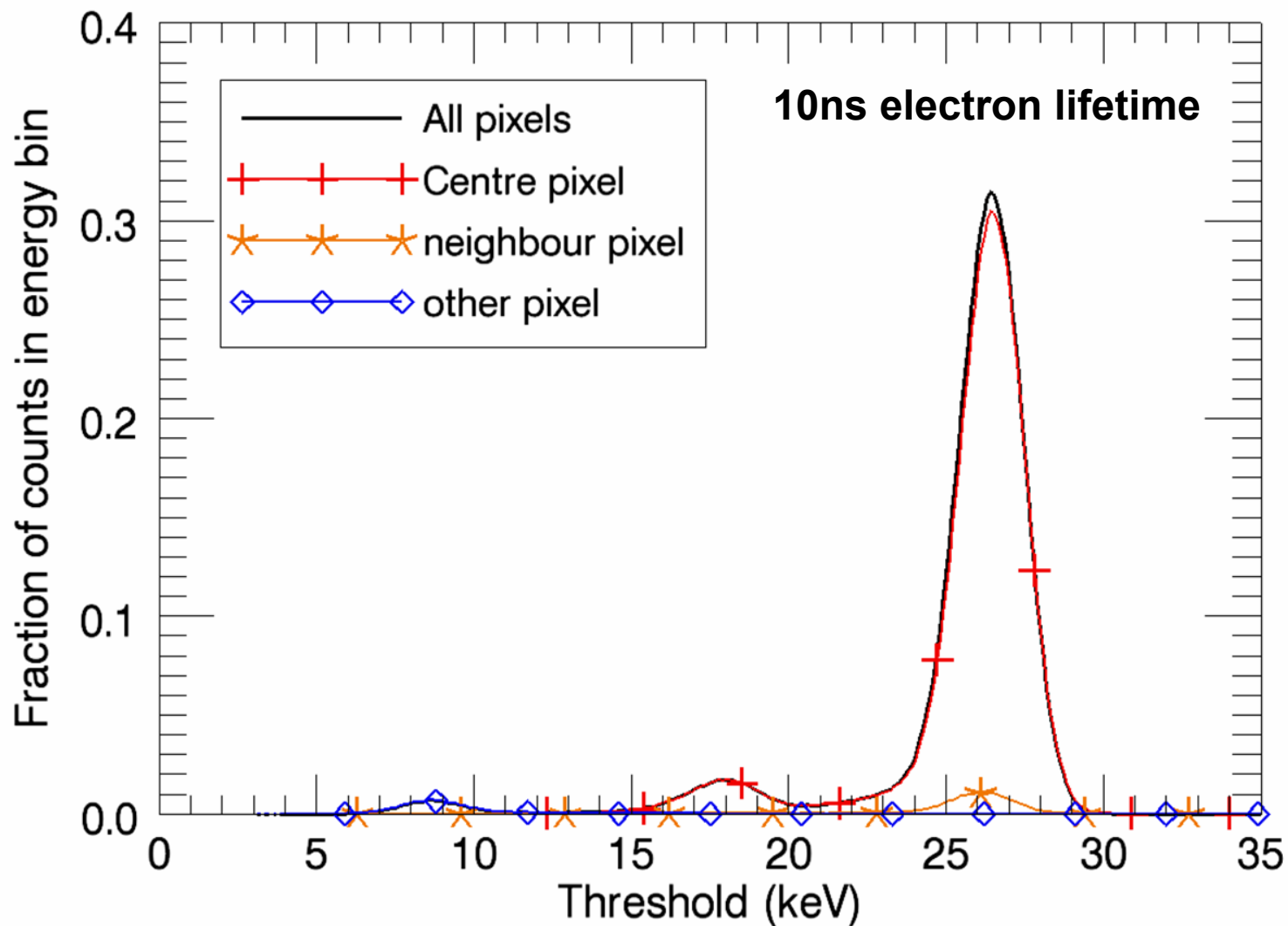
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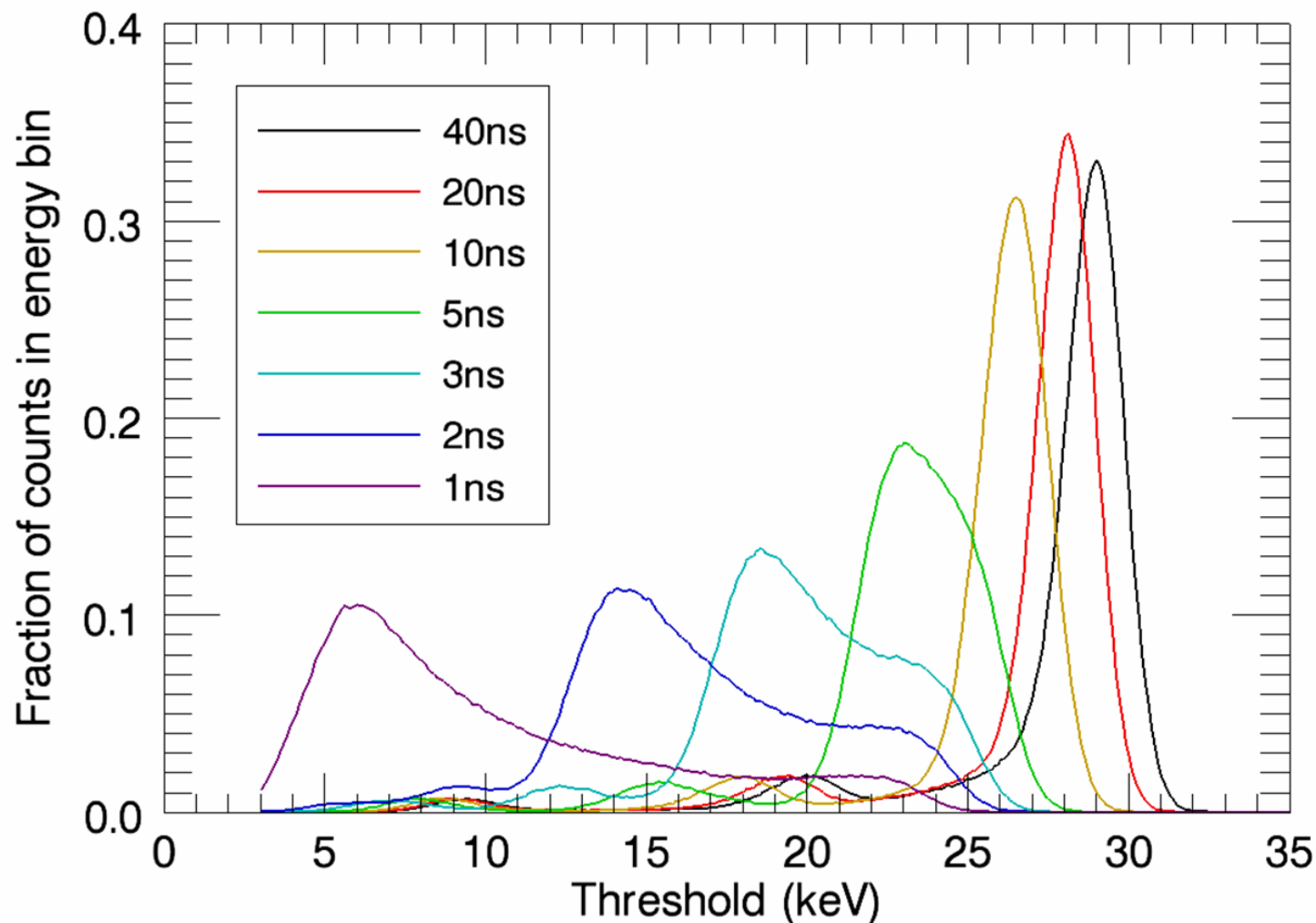
**Then, hit registered if at least one summing node over threshold**

# GaAs detector plus charge summing



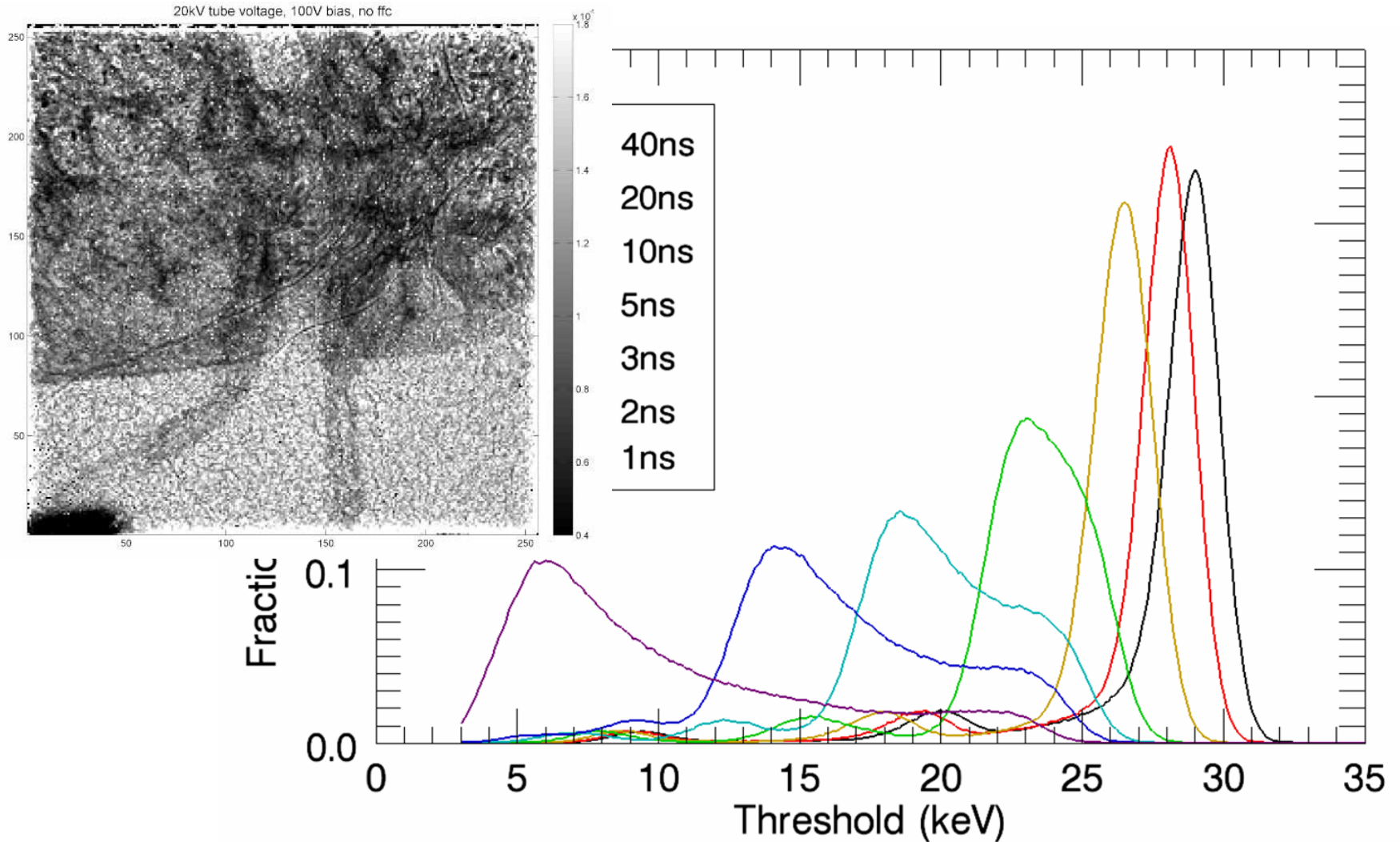
# GaAs detector plus charge summing

- Variation in trapping time should have less effect on count rate



# GaAs detector plus charge summing

- Variation in trapping time should have less effect on count rate



# Summary

- Monte Carlo detector simulation using relatively simple models
  - Aimed at flexible simulation of full detector systems
  - Not detailed finite element physics models
- Our code is available for use
  - Already used with Medipix, AGIPD, CSPAD (Cornell), LPD (RAL, UK)
  - [david.pennicard@desy.de](mailto:david.pennicard@desy.de), [julian.becker@desy.de](mailto:julian.becker@desy.de)





> Thanks for listening

