

# *In situ* X-ray Study of Materials in Nuclear Environments: The Proposed XMAT Beamline

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On behalf of the XMAT Team

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# XMAT Team

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## University of Michigan

- Gary Was

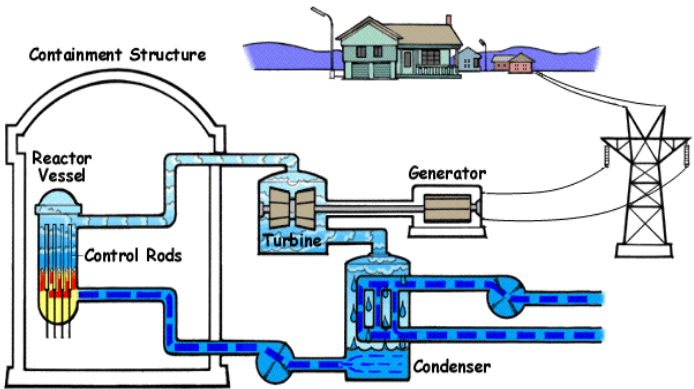
## University of Wisconsin

- Todd Allen

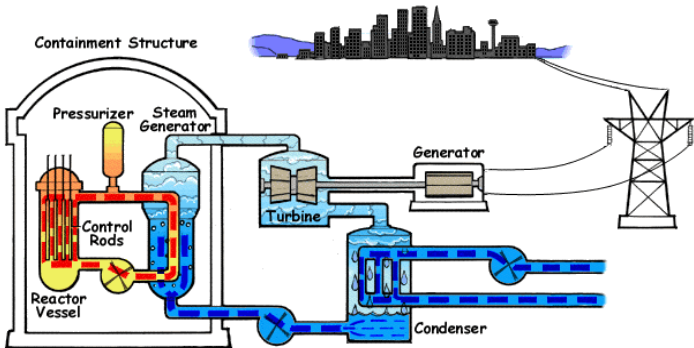


# Overview of Nuclear Energy Systems

## Current Nuclear Power Plants

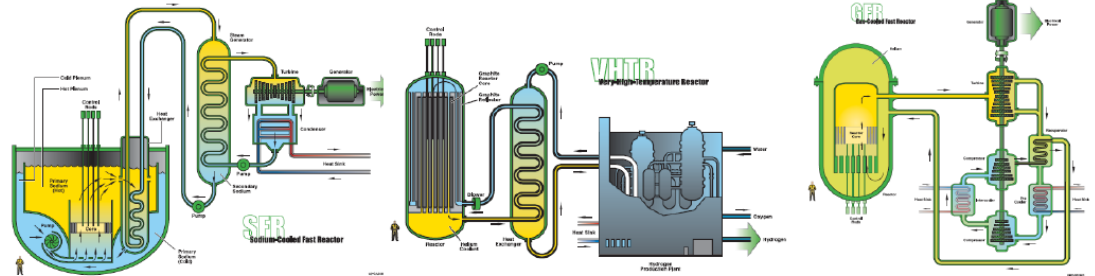


**Boiling Water Reactor (BWR)**



**Pressurized Water Reactor (PWR)**

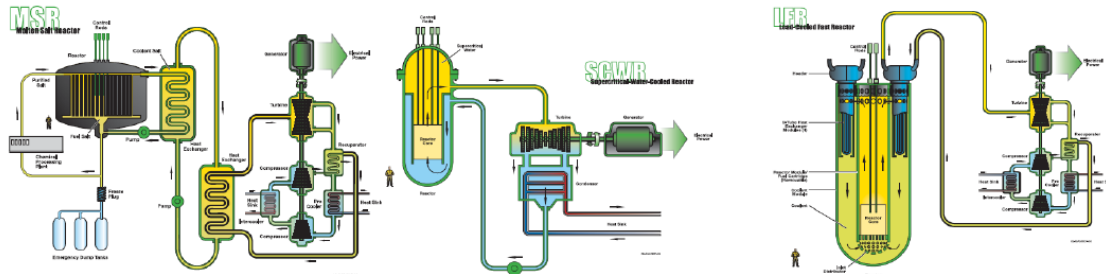
## Advanced Reactor Concepts



**Sodium-cooled fast reactor**

**Very high temperature reactor**

**Gas-cooled fast reactor**

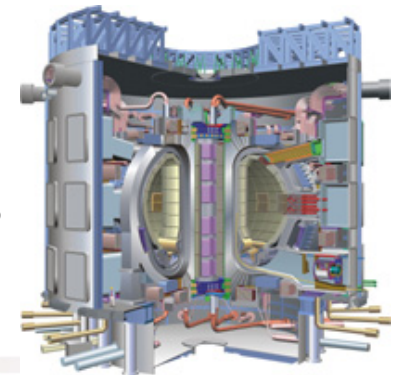


**Molten salt reactor**

**Supercritical water reactor**

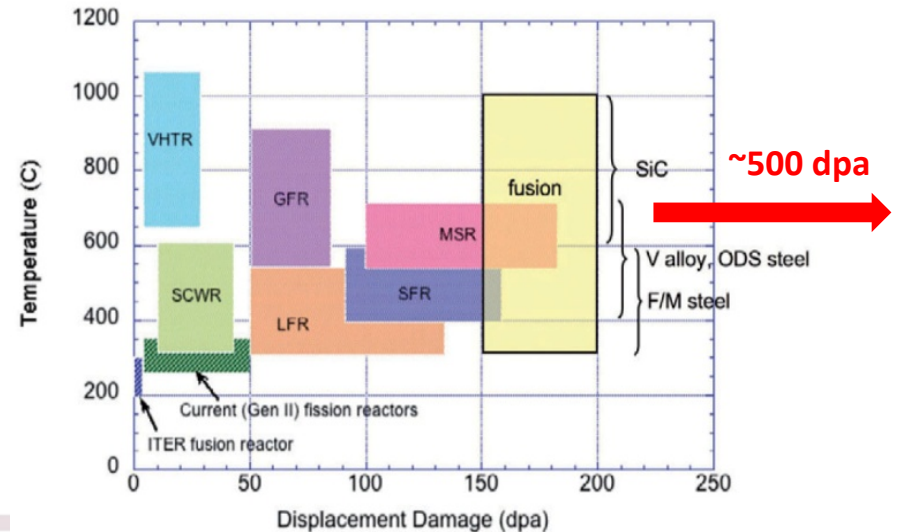
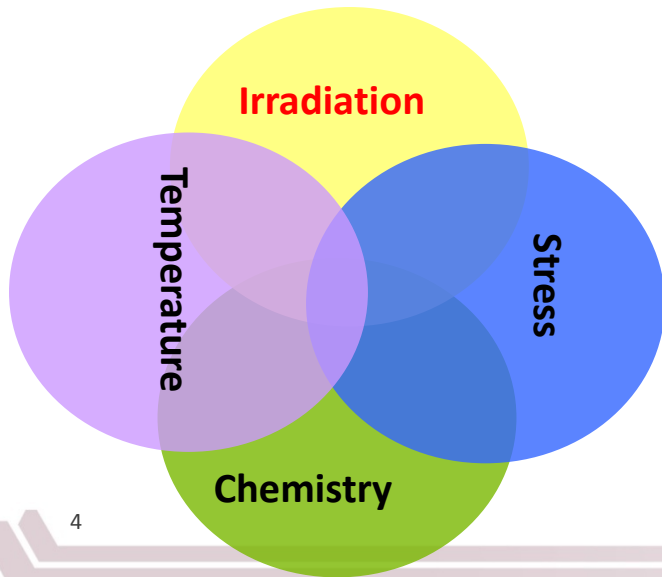
**Lead-cooled fast reactor**

## Fusion Reactors



# Nuclear Reactor Environments

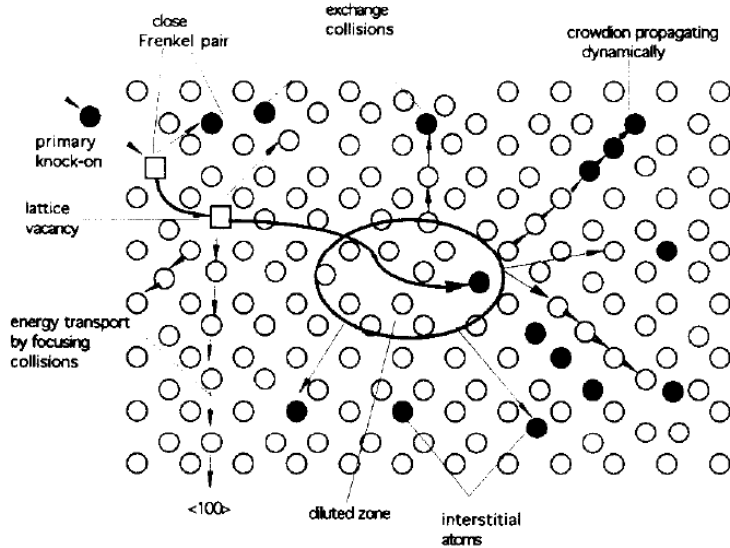
Reactor Type	Coolant	Temperature (°C)	Pressure	Lifetime irradiation damage (dpa – displacement per atom)	Transmutation
PWR, BWR	Water	200-300	6-15 MPa	up to 80 dpa	~0.1 appm He
LFR	Pb or LBE	550 – 800	~ 1 MPa	150 - 200	3-10 appm He
SFR	Sodium	550	~ 1 MPa	150 – 200	3-10 appm He
GFR	Helium	850	-	60	3-10 appm He
VHTR, NGNP	Helium	700 – 1000	20 MPa	~10	~0.1 appm He
SCWR	Water	510	25 MPa	10 – 30	~0.1 appm He
MSR	Molten salt	700 – 850	1 MPa	100 – 150	~0.1 appm He
Fusion	Li/Pb alloy	300-1000	50 MPa	~150 (DEMO)	~1500 appm He max



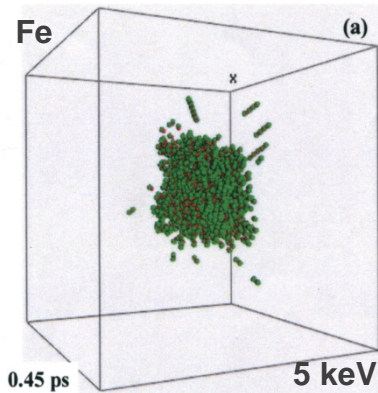
# Radiation Damage

## Atomic Displacement Cascades

Radiation damage unit:  
dpa (displacements per atom)

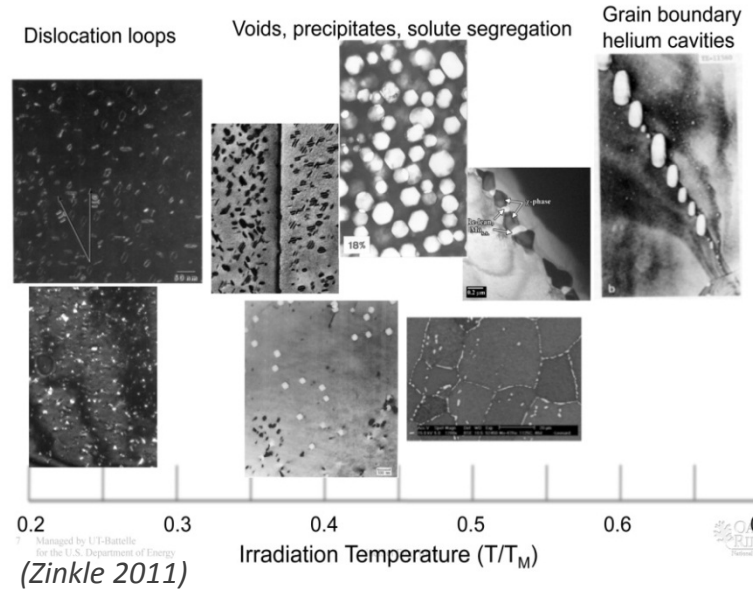


A schematic of a cascade (Seeger 1958)



Molecular dynamic simulation of displacement cascade:  
Peak damage < 1 ps;  
(Stoller)

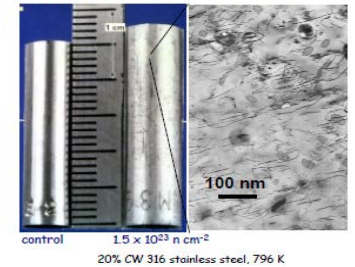
## Radiation-induced defects



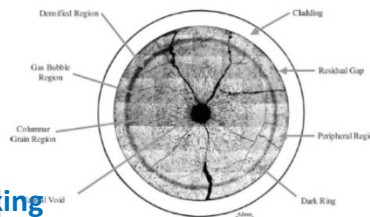
## Radiation-induced degradation

- Radiation embrittlement
- Void swelling
- Irradiation creep
- Irradiation-assisted stress corrosion cracking
- High temperature helium embrittlement

Neutron Damage on Stainless Steel



Void swelling  
(Straalsund et al, 1982).



Stress Corrosion Cracking

Fuel cracking

(T. Shoji, 11<sup>th</sup> Env. Deq. Conf.)

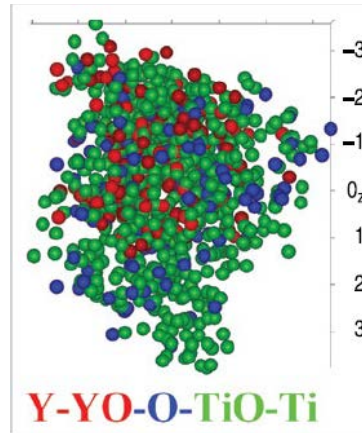
# Control Radiation Damage

- Interfaces (grain boundaries, particle interfaces, etc.) provide defect absorption and recombination centers, enhancing radiation resistance.

## *Roles of nano-sized particles*

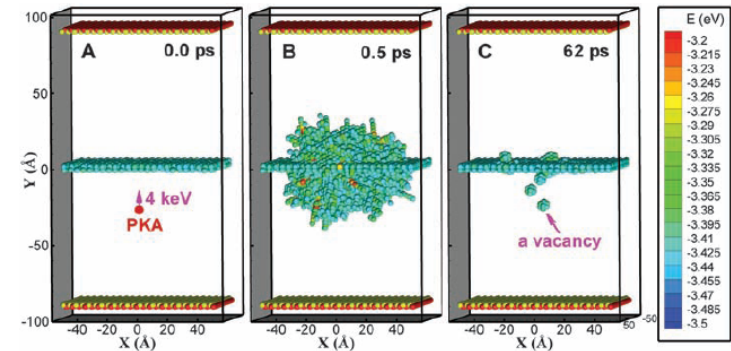
High density, very fine dispersion of Y-Ti-O particles in steels may provide better radiation resistance due to a high volume fraction of particle-matrix interfaces

*(Odette et al 2008, Odette and Hoelzer 2010)*



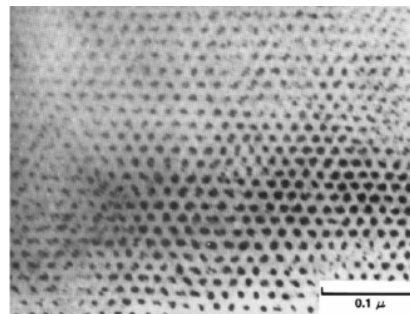
## *Effects of grain boundaries*

Molecular dynamic simulations showed a “self-healing” effect due to presence of grain boundaries (Bai et al. 2010)



## *Radiation-induced self-organization*

Irradiation-induced defects can self-organize into ordered nanostructure, e.g. void lattice in irradiated Mo (Evans et al 1972).



# Hard X-rays Critical to Applied Research

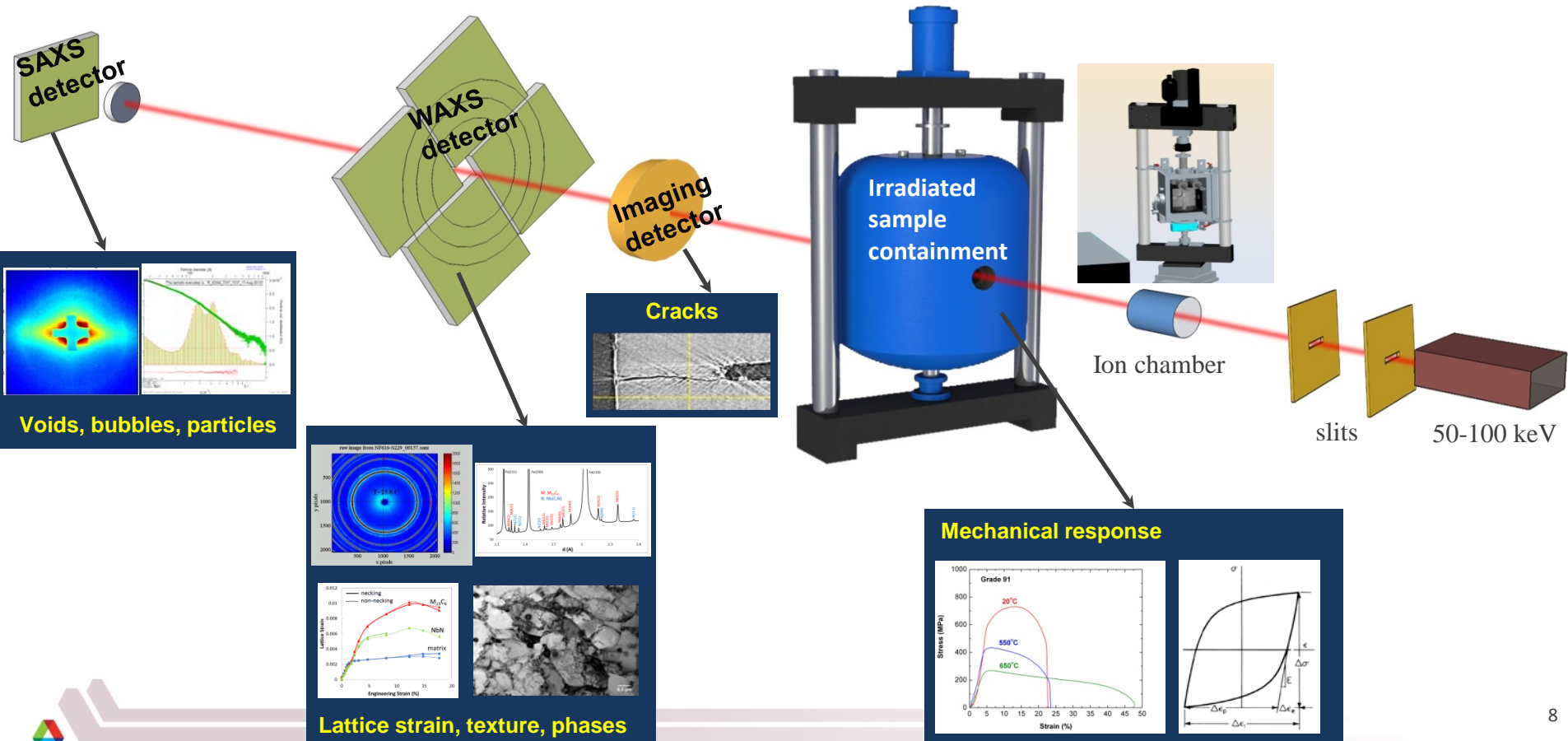
- Real material, real environment, real time
- Deep penetration
  - Bulk behavior
  - Environmental chambers
- Spatially resolved (inhomogeneity)
  - Resolve complex structures
  - Direct comparison with simulations on same length scales
- In situ, real-time studies
  - Dynamics
  - structural evolution
- Ideal for complex engineering materials
  - Deformation and failure mechanisms
  - Phase-specific
  - Chemistry-specific
  - Multiple probes for concurrent, multi-scale characterization



# Characterization of Neutron-irradiated Materials - Concurrent, Multi-scale, and Real-time

M. Li (NE), J. Almer (XSD), E. Benda (AES), Y. Chen (NE), A. Mashayekhi (XSD), K. Natesan (NE), D. Singh (NE), L. Wang (NE), F. Westferro (AES)

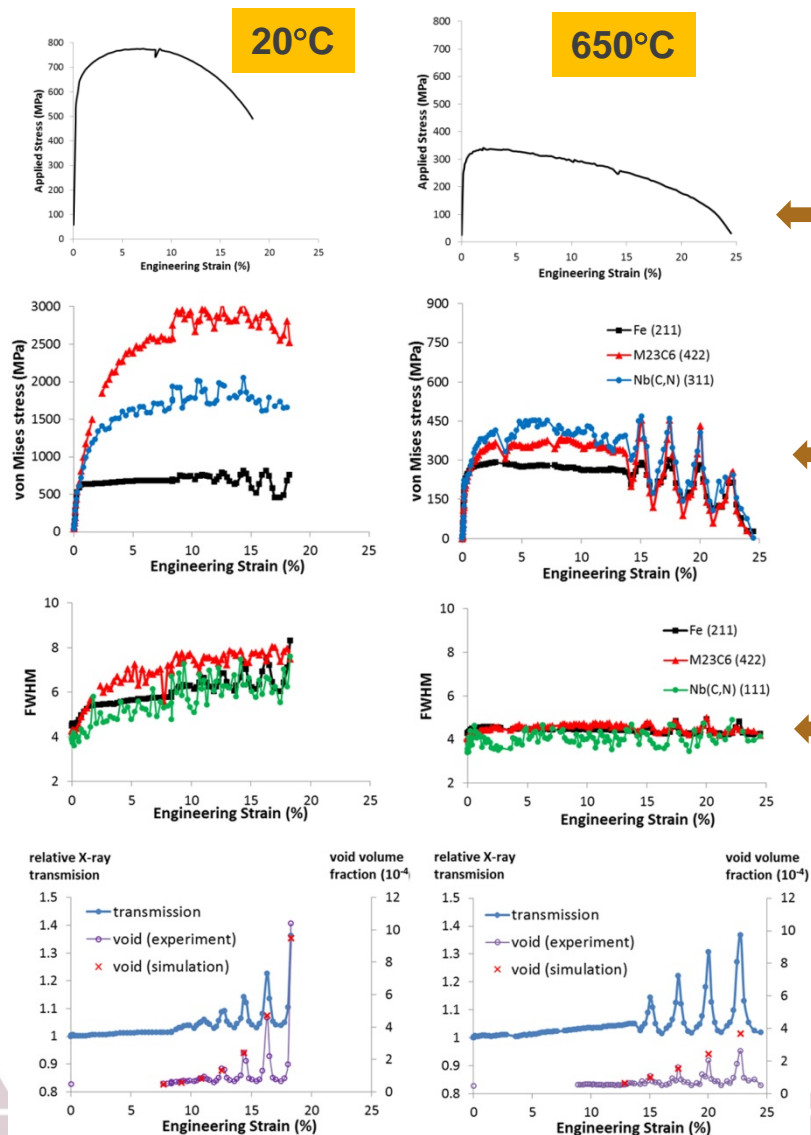
Combination of multiple probes  
(WAXS/SAXS/imaging + 3D tomography)





# Deformation and Fracture Mechanisms in Ferritic-Martensitic Steel

Meimei Li (NE/ANL), Leyun Wang (NE/ANL), and Jon Almer (XSD/ANL)



Macroscopic stress-strain measurements showed significant strength reduction at high temperature.

Changes in strengthening mechanisms of  $M_{23}C_6$  and MX precipitates resulted in strength reduction.

Peak broadening showed strain hardening at 20°C, and sharpening showed strain softening at 650°C.

Significant void formation and growth led to specimen failure.

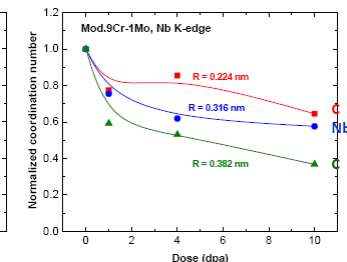
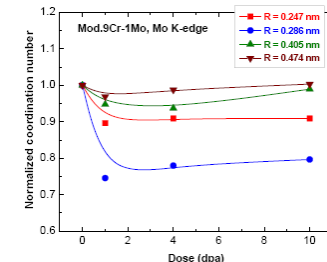
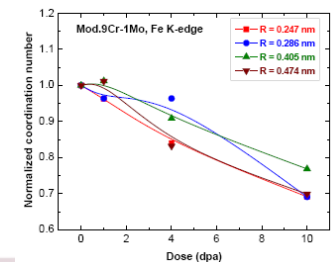
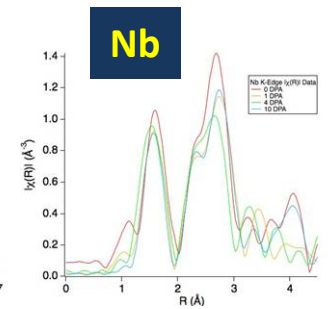
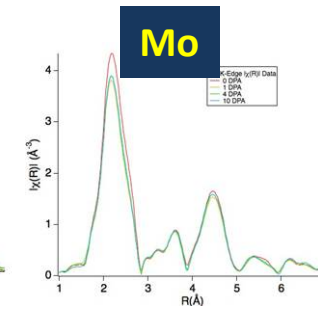
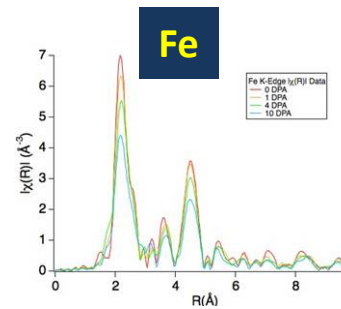
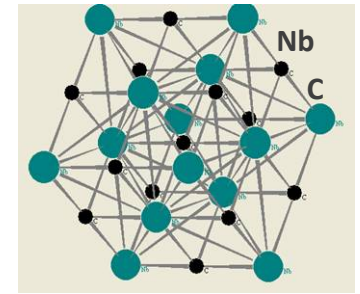
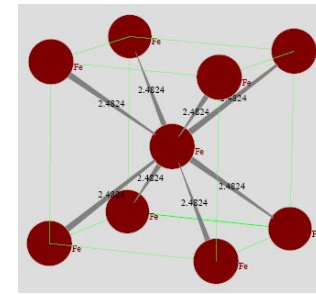
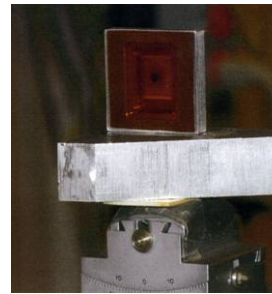


# Chemistry-specific study of radiation defects

Meimei Li (ANL), Jeff Terry (APS MRCAT/IIT), Stuart A. Maloy (LANL)

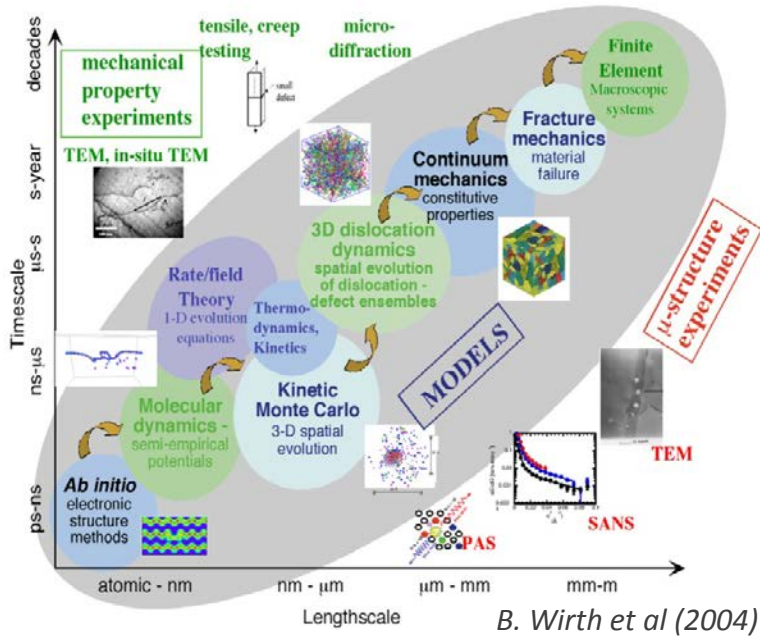
Synchrotron extended x-ray absorption fine structure (EXAFS) technique allows detection of defect interactions with each individual alloying element in irradiated steels at the atomic level, providing new insight into the design of radiation tolerant materials.

- Detect irradiation defects at the atomic level – local changes of atomic environments within 6 Angstroms
- Element-specific studies – defects associated with each alloying element
- Useful in multi-component complex engineering alloys
- Findings are important in understanding the roles of alloying in radiation-induced segregation and void swelling.



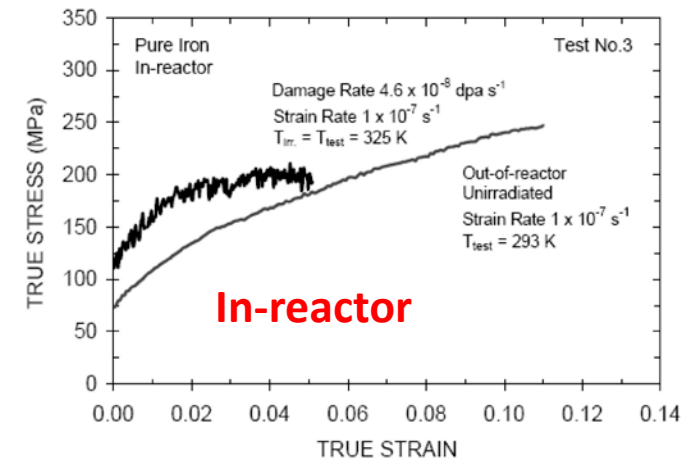
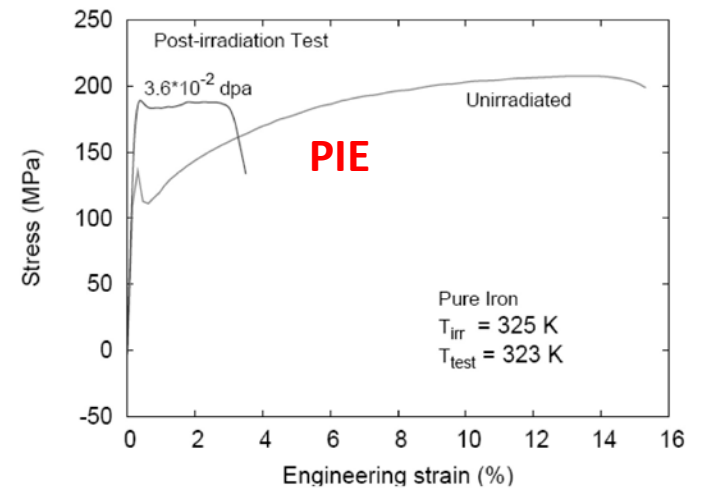
# Why *in situ*?

Irradiation produces atomic defects at picoseconds that impact properties of materials and fuels for many years.



Many competing processes are directly affected by radiation field, temperature, stress, and environment.

## Post-irradiation examination (PIE) vs. In-reactor experiment



*B. N. Singh (2007).*



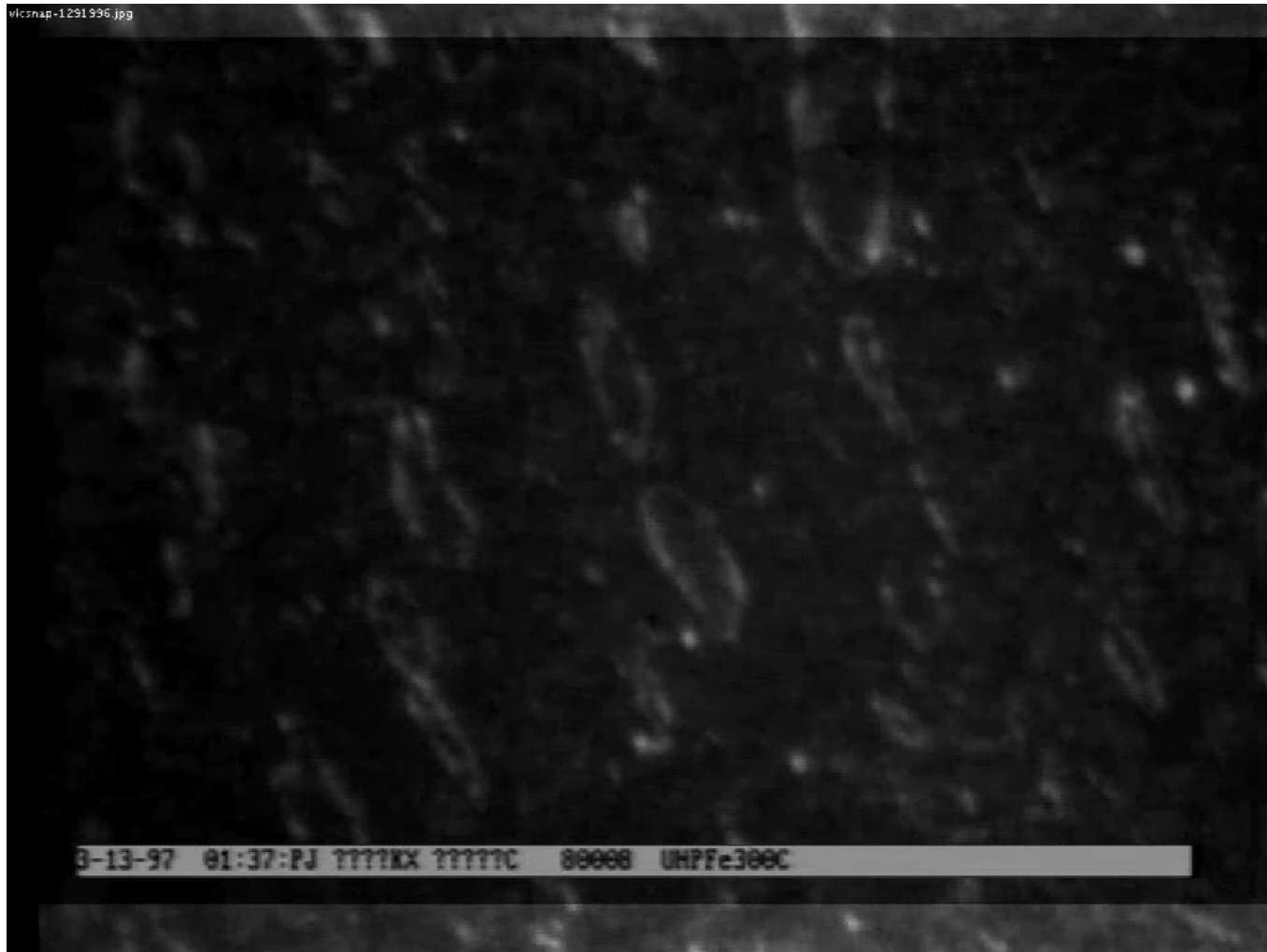
# IVEM - *in situ* Ion Irradiation Facility at ANL

- Real-time observation of defect formation and evolution during irradiation
- High doses (e.g. 100 dpa) can be achieved in hours; irradiation dose rates can be varied over several orders of magnitude
- Well-controlled conditions (temperature, ion, ion energy, dose rate, dose)
- Studies of single-parameter effects and synergistic effects of irradiation, temperature and stress
- A wide range of techniques including imaging, electron diffraction, and spectroscopy



# Study Irradiation Defect Kinetics

*Z. Yao (Queen's U), M. Hernandez-Mayoral (CIEMAT), M. L. Jenkins (U. Oxford), M. A. Kirk (ANL)*

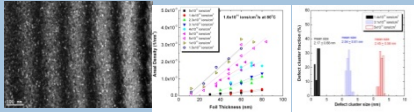


# Predict Neutron Damage using Ion Damage Data

Meimei Li (NE/ANL), Mark Kirk (MSD/ANL), Donghua Xu, Brian Wirth (U. Tennessee)

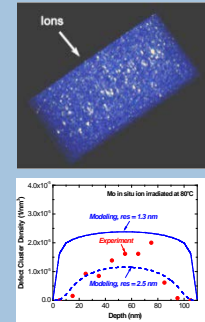
## In situ Ion Irradiation Experiments

Well-controlled TEM with *in situ* ion irradiation experiments of thin films were designed to improve and validate computer models. Experimental data provide a complete set of high-quality, quantitative information, and described the defect behavior at a level of detail unavailable before.



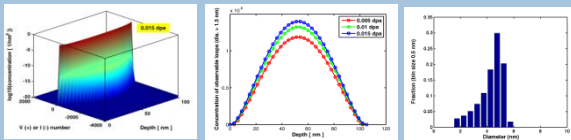
## Experiment-Simulation Comparison

Quantitative, absolute comparisons between experiments and modeling at the same spatial and time scales have led to the establishment of accurate, reliable computer models.



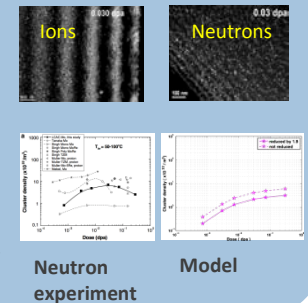
## Computer Simulations

Multiscale modeling to simulate defect evolution from atomic-scale, pico-second events to nanometer-scale, hour evolution of defect structures.



## Prediction of Neutron Damage in Reactors

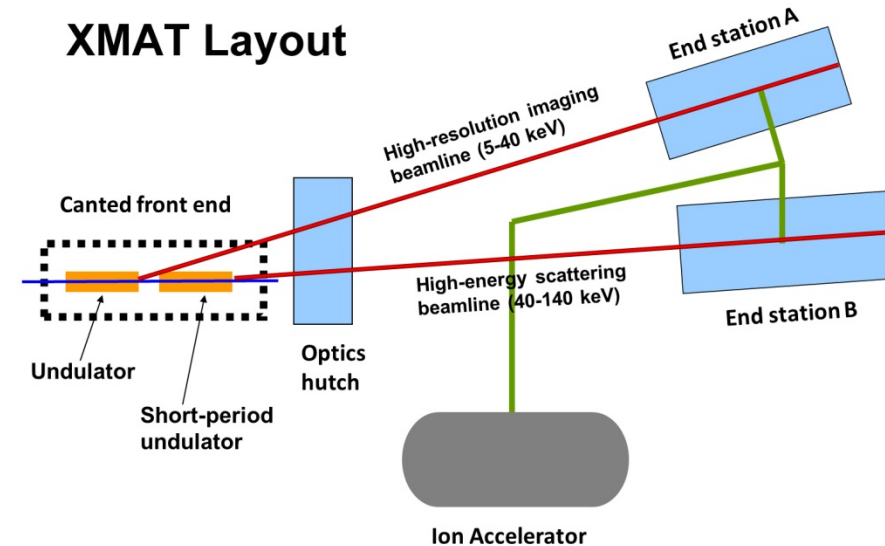
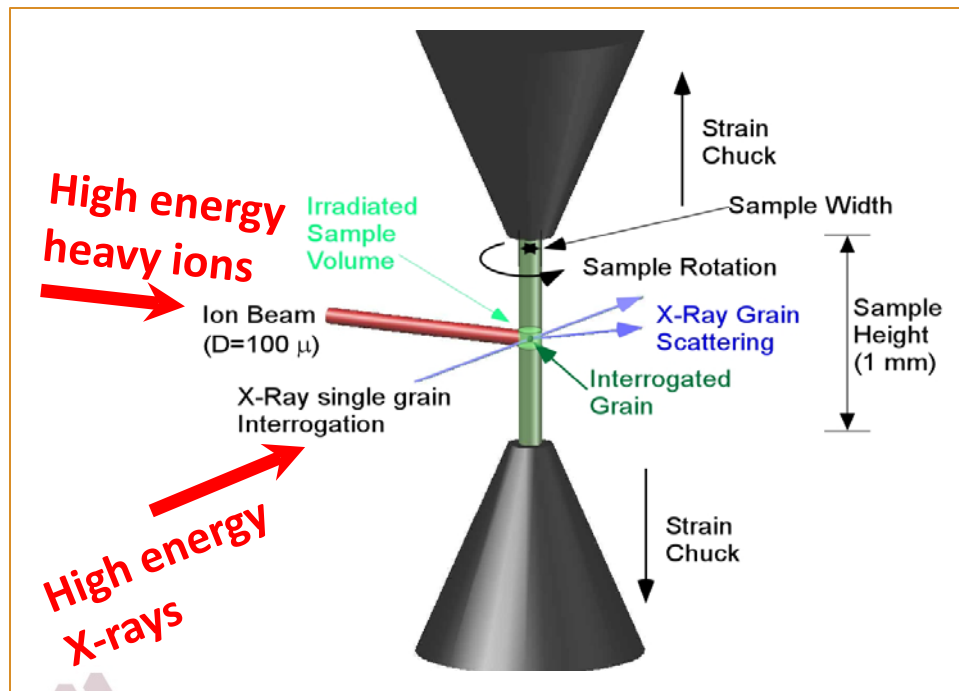
The experimentally-validated model for ion irradiated thin foils is used to predict neutron damage in Mo irradiated in a reactor, and validated by neutron irradiation data



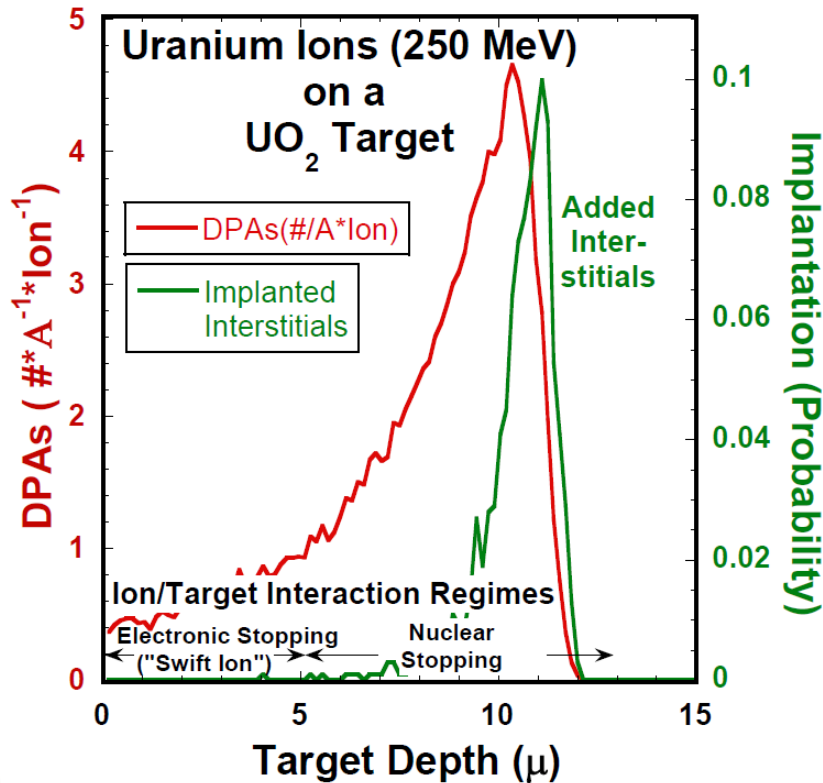
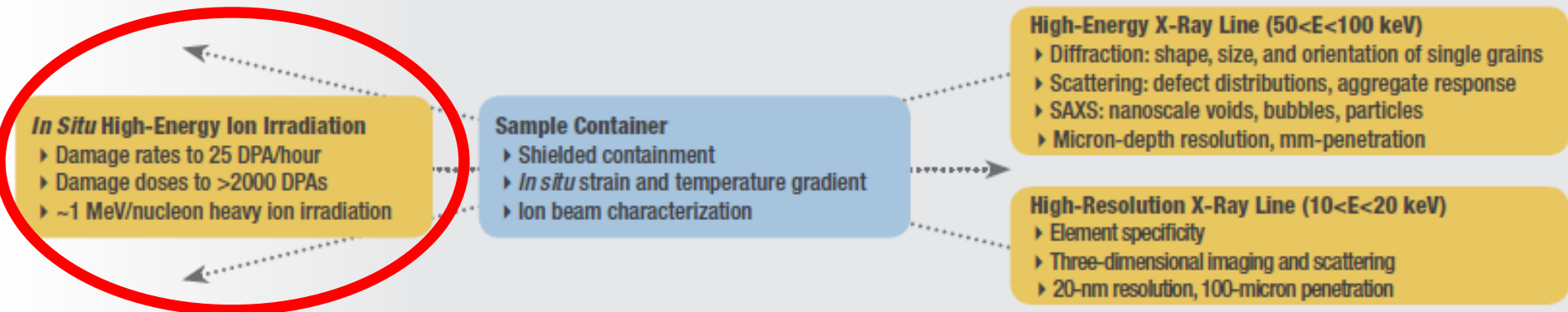
# Proposal - eXtreme MATerials beamline (XMAT)

A new beamline at APS for *in situ* studies of nuclear energy materials under irradiation, temperature, stress, and environment.

- XMAT will provide multiple x-ray probes for *in-situ* study of materials in simulated nuclear reactor environments, enabling rapid evaluation of new materials and fuels performance under extreme service conditions including for the first time nuclear fuels as well as structural materials.



# What's Unique? - High Energy, Heavy Ion Irradiation



- High irradiation doses
- Heavy ion irradiations create damage close to neutron irradiation
- Deeper penetration – “bulk” effect
- Fission fragment damage (80-100 MeV)
- Transmutation
  - Transmutation - added Interstitials
  - Additions of H, He ion irradiation
- Separation of irradiation effects



# What's Unique? - High Energy X-Rays

**In Situ High-Energy Ion Irradiation**

- ▶ Damage rates to 25 DPA/hour
- ▶ Damage doses to >2000 DPAs
- ▶ ~1 MeV/nucleon heavy ion irradiation

**Sample Container**

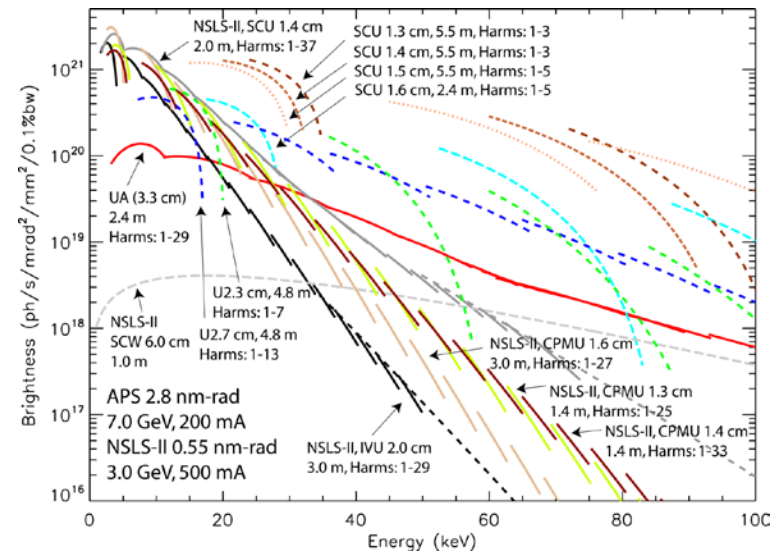
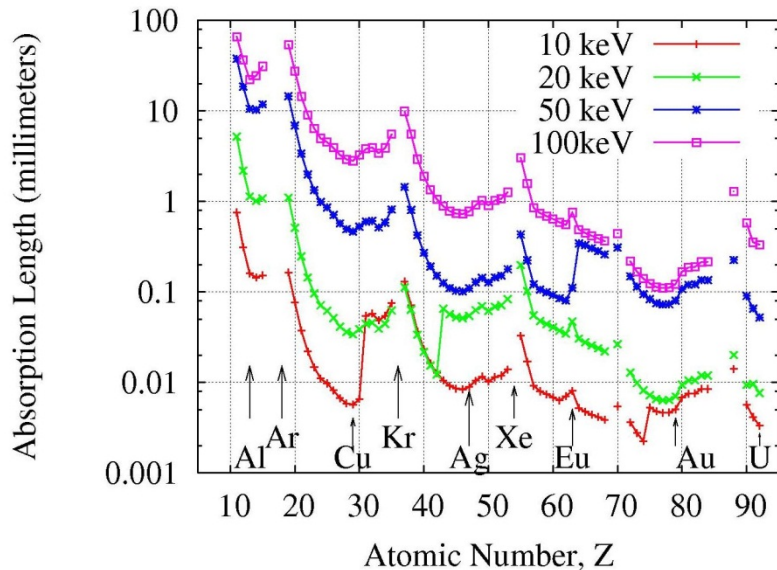
- ▶ Shielded containment
- ▶ *In situ* strain and temperature gradient
- ▶ Ion beam characterization

**High-Energy X-Ray Line (50<E<100 keV)**

- ▶ Diffraction: shape, size, and orientation of single grains
- ▶ Scattering: defect distributions, aggregate response
- ▶ SAXS: nanoscale voids, bubbles, particles
- ▶ Micron-depth resolution, mm-penetration

**High-Resolution X-Ray Line (10<E<20 keV)**

- ▶ Element specificity
- ▶ Three-dimensional imaging and scattering
- ▶ 20-nm resolution, 100-micron penetration



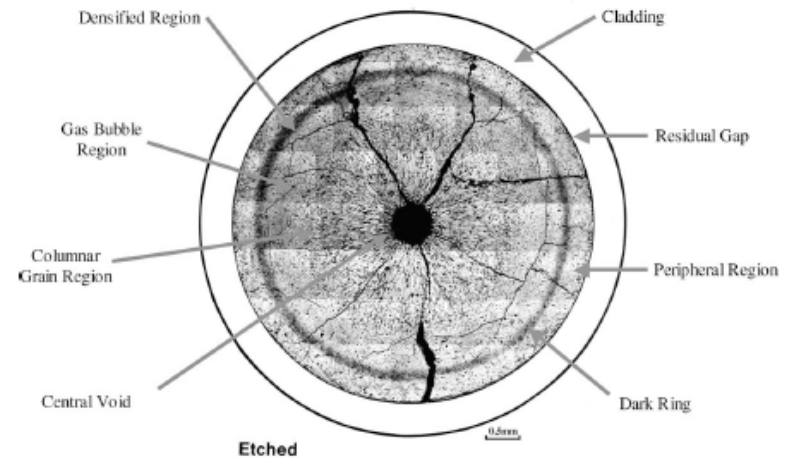
Higher x-ray energy, deeper penetration in a sample – **“bulk” effect of heavy elements (actinides).**

High brilliance, high flux, high resolution.

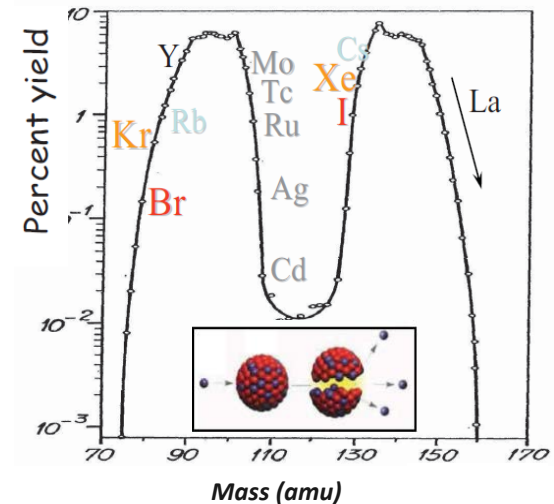


# Example - Study High Burn-up Nuclear Fuels

- Fuel is subjected to extremely high radiation damage,  $\sim 1$  dpa/day in LWRs
  - XMAT allows high irradiation damage rate, high doses
  - High burn-up  $\rightarrow$   $>2000$  DPAs (cladding  $\sim 150$  DPAs)
- Fission Damage Effects
  - XMAT delivers any fragment ions at fission fragment energies
  - Electronic excitation effects
  - Nuclear stopping (responsible for radiation damage)
  - Added interstitials: fission products, production of transuranium elements
- Fission bubble formations, thermal gradients in fuels, cracking, etc.
- XMAT allows study of each of the unique damage processes that occur in fuels.

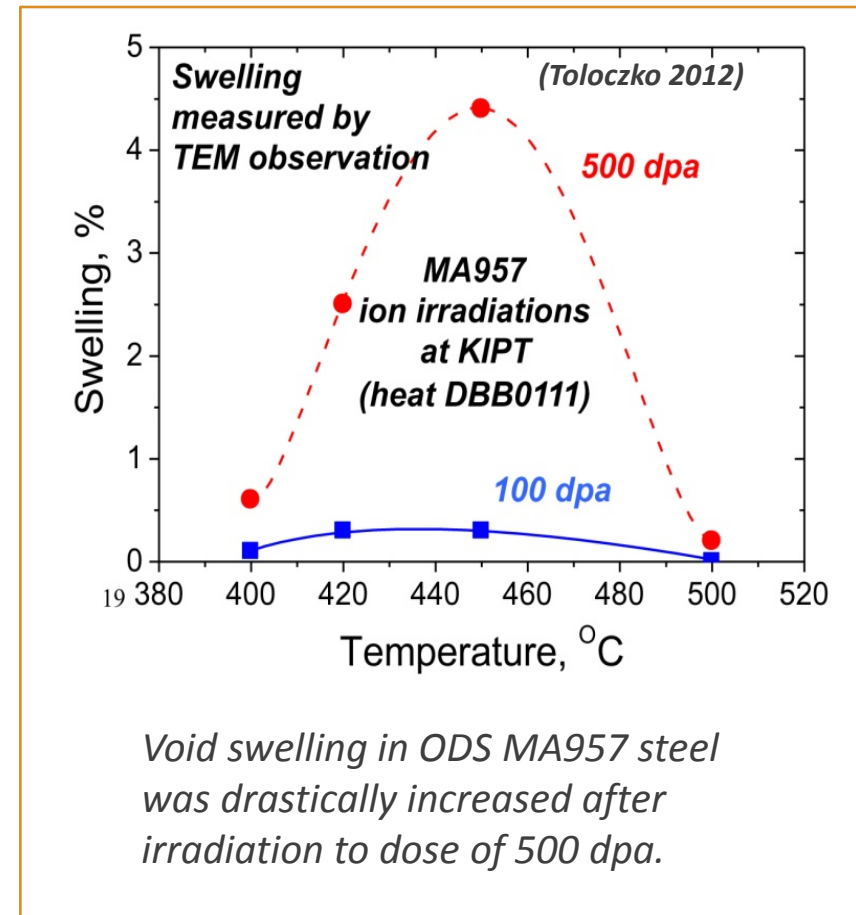


**Rim Effect in UO<sub>2</sub> Fuel**



# Example - Study High-dose Irradiation Damage

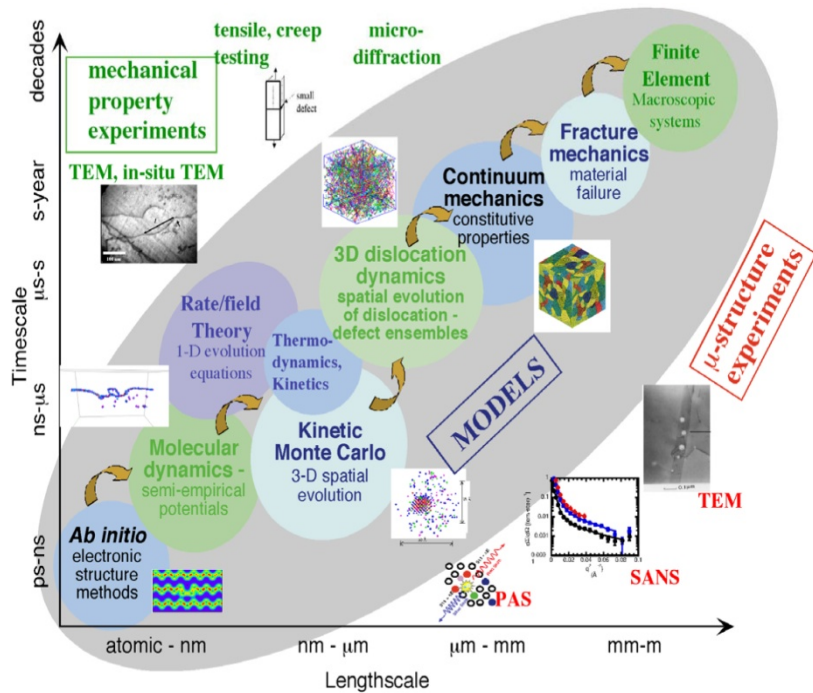
- **XMAT facility will allow specimens to be irradiated to high doses that are unachievable in a nuclear reactor in a realistic time frame**
  - Nuclear reactors: ~10-30 dpa/year
  - Ion accelerators: up to ~100 dpa/day
- **XMAT is designed to receive low-activity, low-dose neutron-irradiated specimens for high radiation damage dose experiments.**
  - Damage can be “seeded” by initial neutron exposure
  - Pre-neutron irradiation followed by ion irradiation allows defect nucleation and growth to be studied separately.



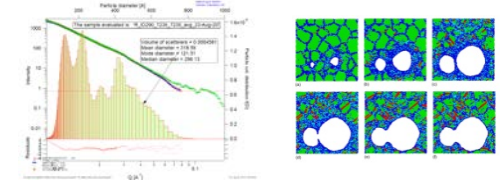
# Example - Develop Predictive Models

- Traditionally, problems have been approached by sequentially coupled length or time scales. XMAT allows moving toward concurrent multi-scale modeling.

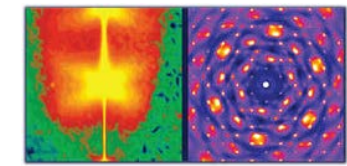
## Combination of techniques envisioned for *in situ* x-ray studies of nuclear fuels and materials in irradiation environments - concurrent, scale bridging, and real-time



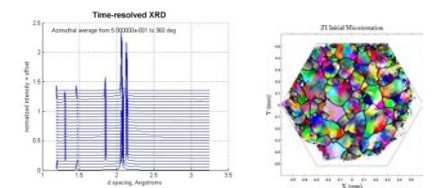
**SAXS:**  
voids, bubbles,  
precipitates



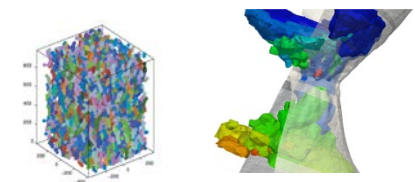
**Diffuse scattering:**  
SIA and vacancy  
clusters



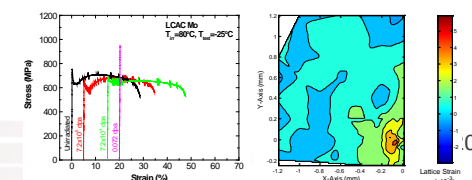
**XRD:**  
Phases, grains,  
dislocations, lattice  
strain, texture



**Tomography:**  
Cracks, voids, grain  
structure



**mechanical loading:**  
macroscale stress-  
strain response



B. Wirth et al (2004), Barabash et al (2009), Suter et al (2012)  
Dongare et al (2009), Oddershede et al (2010, 2011)



# Path forward -

- Define and refine beamline concept, including scientific questions of focus, technical aspects of an ion accelerator and x-ray techniques, cost, and schedule.
- Build a core team with a right mix of expertise and representing various groups in the community.
- Engage the nuclear materials and fuels community, and gain broad community support
- Engage all possible funding sources, particularly DOE NE.
- .....

