

# APS - TWG March 2013

## Laser-Based Beamline Alignment Tool

21-Mar-2013

Presented by Scott Izzo APS-MED

# APS - TWG March 2013: Laser-Based Beamline Alignment Tool

## ■ Need / Issue:

- To align x-ray optical components and samples to the x-ray beam path while system is under beamline vacuum and independent of x-ray beam to increase beam time efficiency



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## ■ Need / Issue:

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## ■ Current process

- Hands-on work only possible without x-rays being present
- Either, use an iterated “burn paper” process to locate x-ray beam in a particular place for each component to be aligned
- Or, watch x-rays on fluorescent screen under remote control of actuators for the device to be aligned
- Either way, x-rays are required, i.e., valuable beamtime is wasted on alignment



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- Need / Issue:

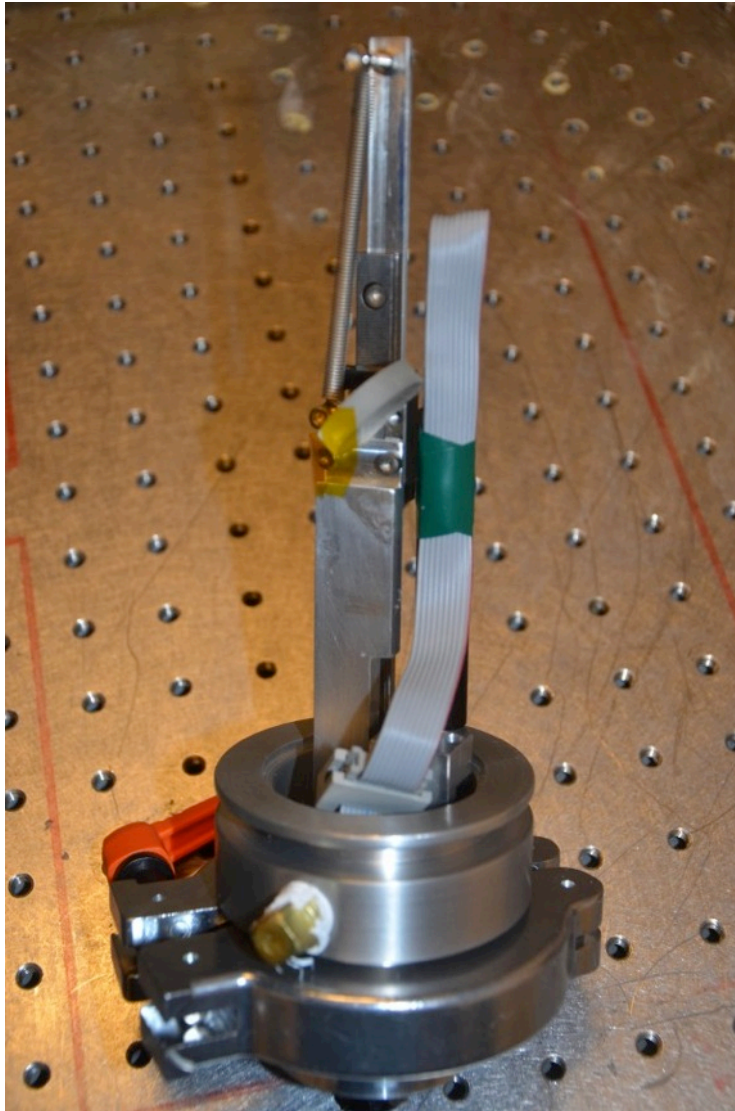
- To align x-ray optical components and samples to the x-ray beam path while system is under beamline vacuum and independent of x-ray beam to increase beam time efficiency

- Proposed process

- Alignment tool that brings a laser beam to propagate exactly along the x-ray beam path

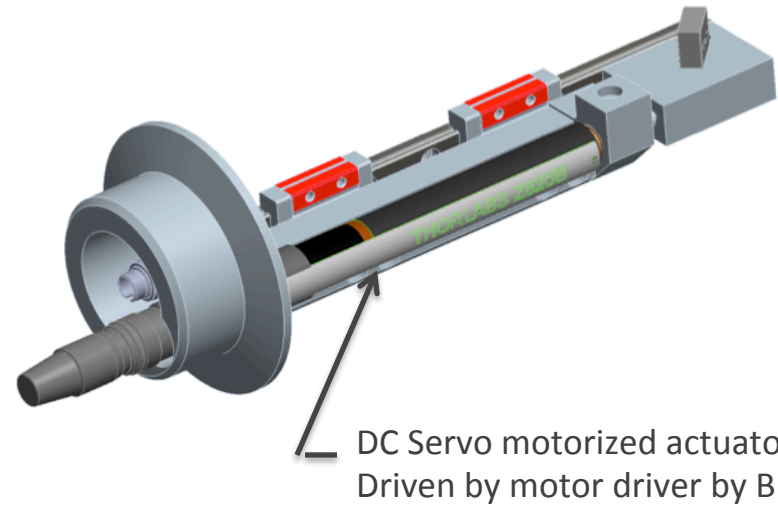
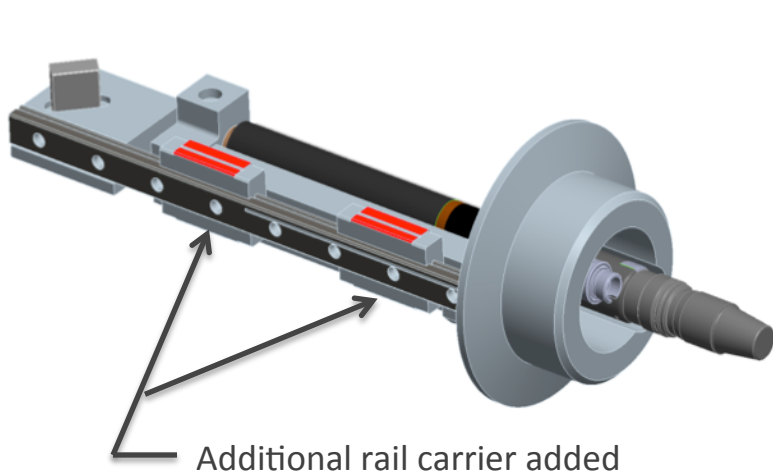


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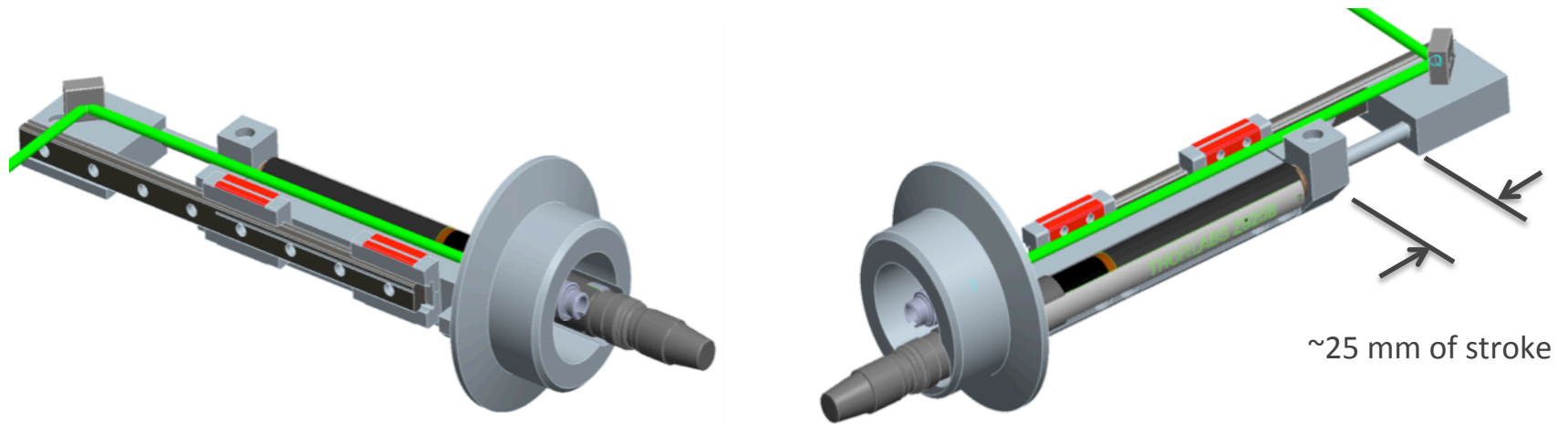
- A commissioned prototype was developed in 2012 by Bernhard Adams
- The device is designed to mount on one flange, for ease of extracting from beampipe for servicing and/or calibration
- However, functional issues warranted additional development to increase the stability of the system

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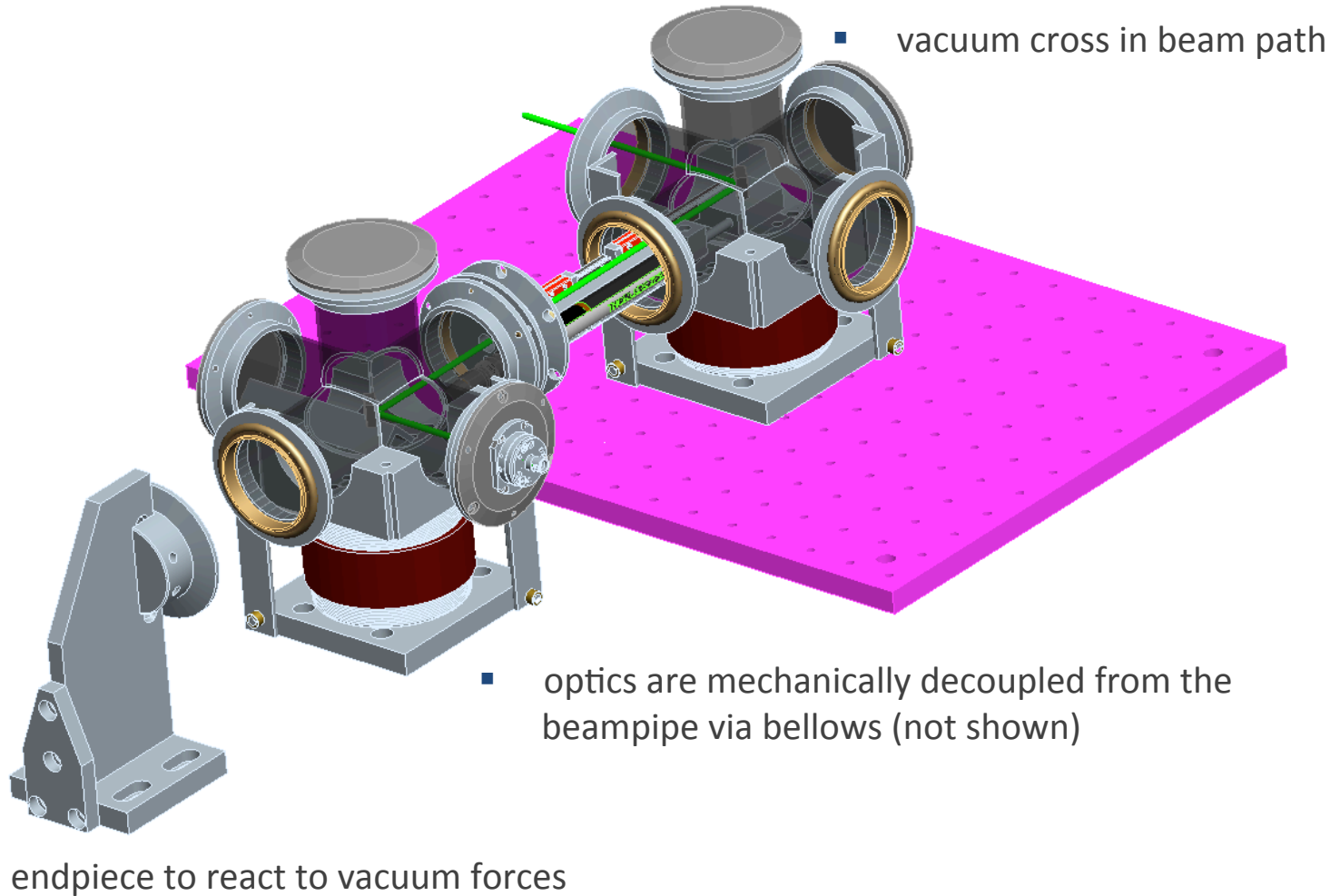
Transverse Assembly retracted / Laser OFF

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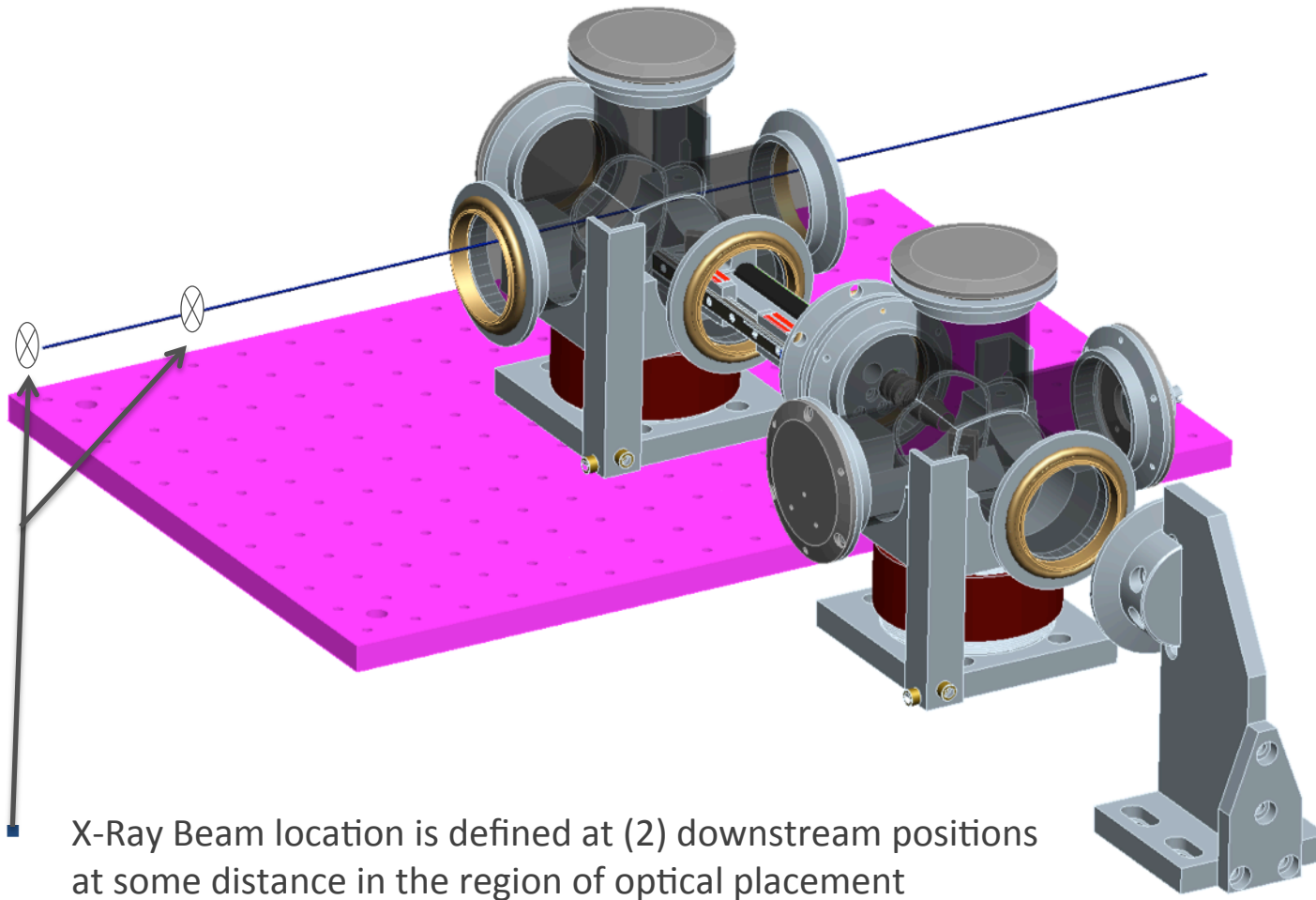
Transverse Assembly extended / Laser ON

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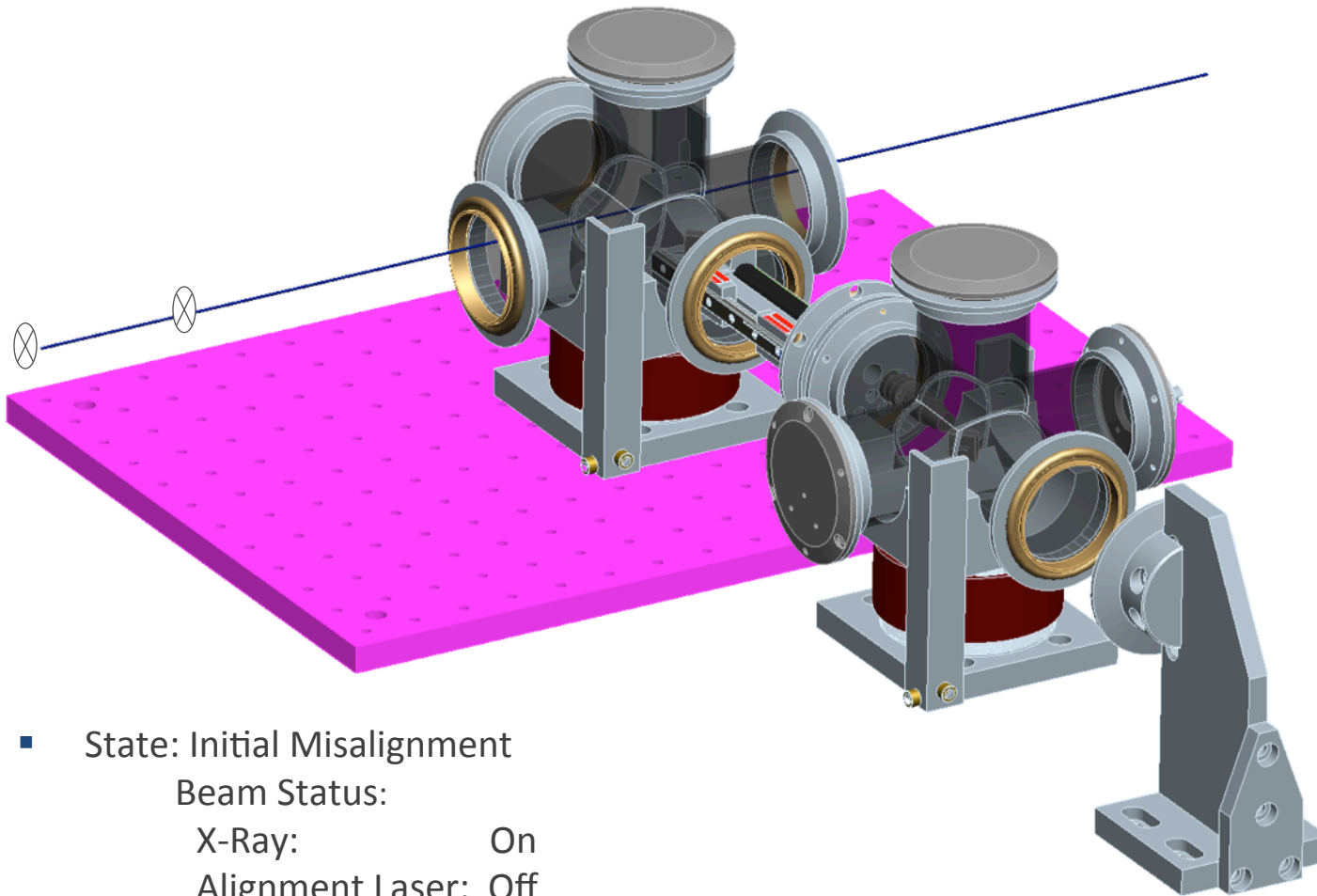




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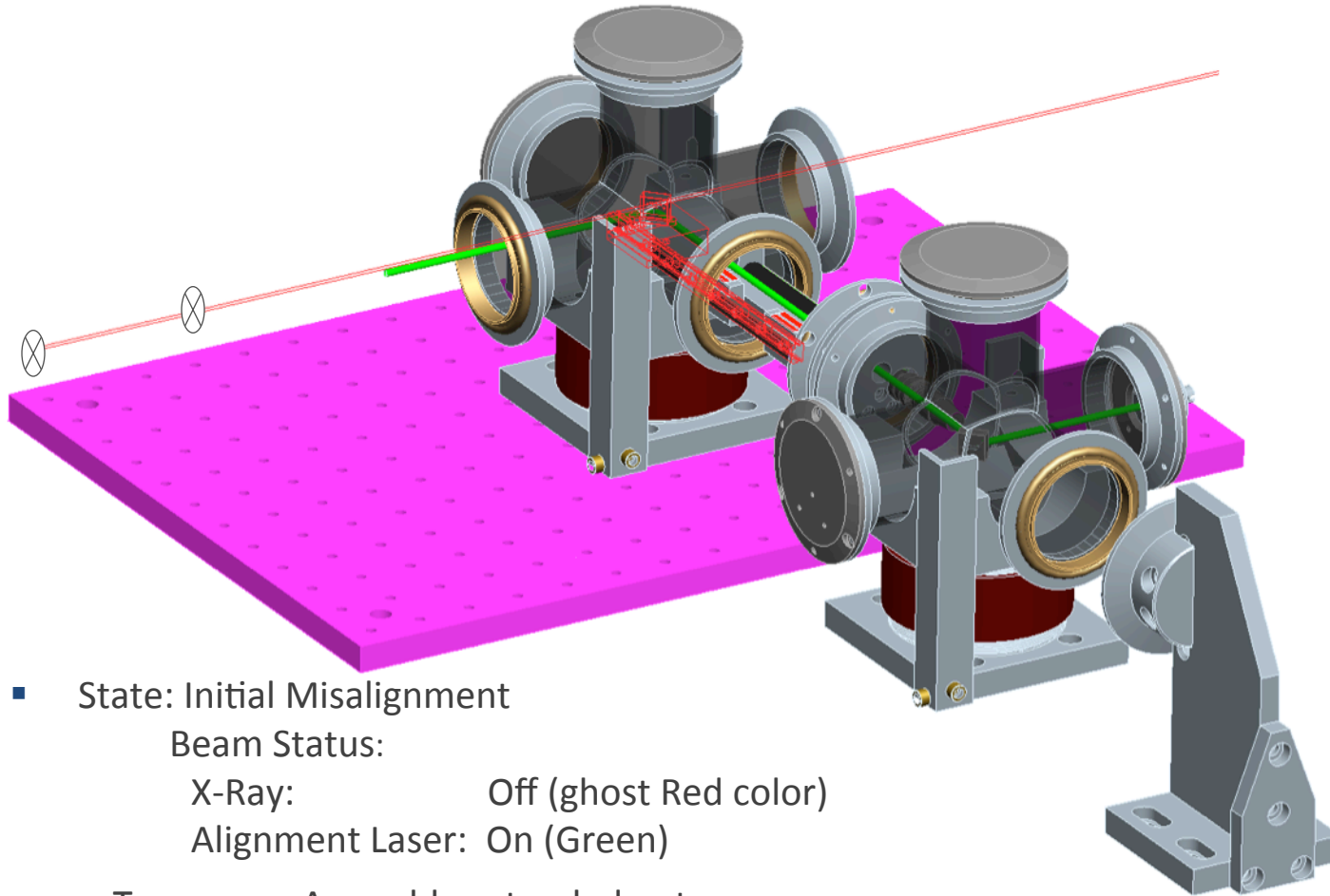


# APS - TWG March 2013: Laser-Based Beamline Alignment Tool



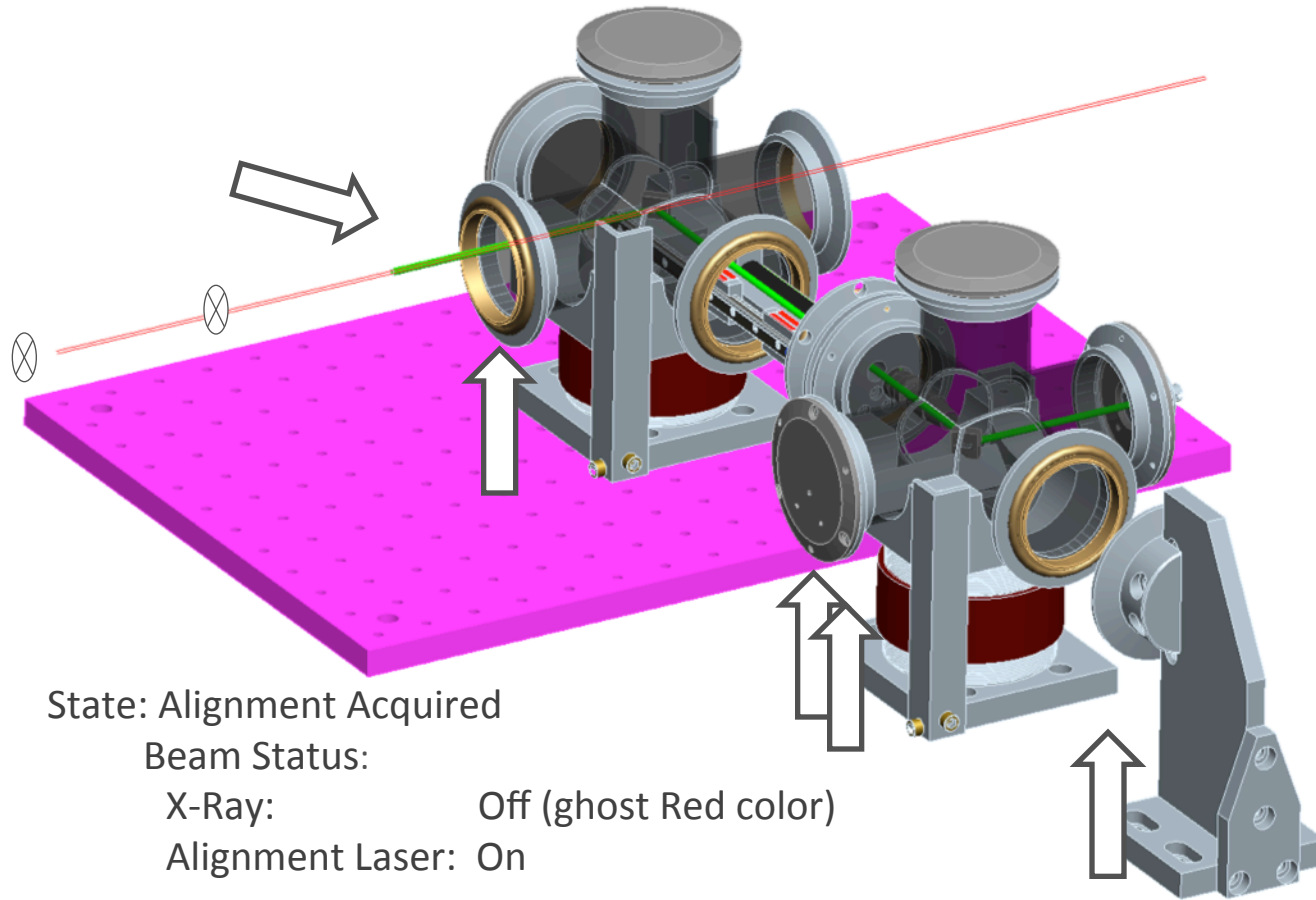
- State: Initial Misalignment  
Beam Status:  
X-Ray: On  
Alignment Laser: Off  
Transverse Assembly: retracted

# APS - TWG March 2013: Laser-Based Beamline Alignment Tool



- State: Initial Misalignment  
Beam Status:  
X-Ray: Off (ghost Red color)  
Alignment Laser: On (Green)  
Transverse Assembly extended out

# APS - TWG March 2013: Laser-Based Beamline Alignment Tool

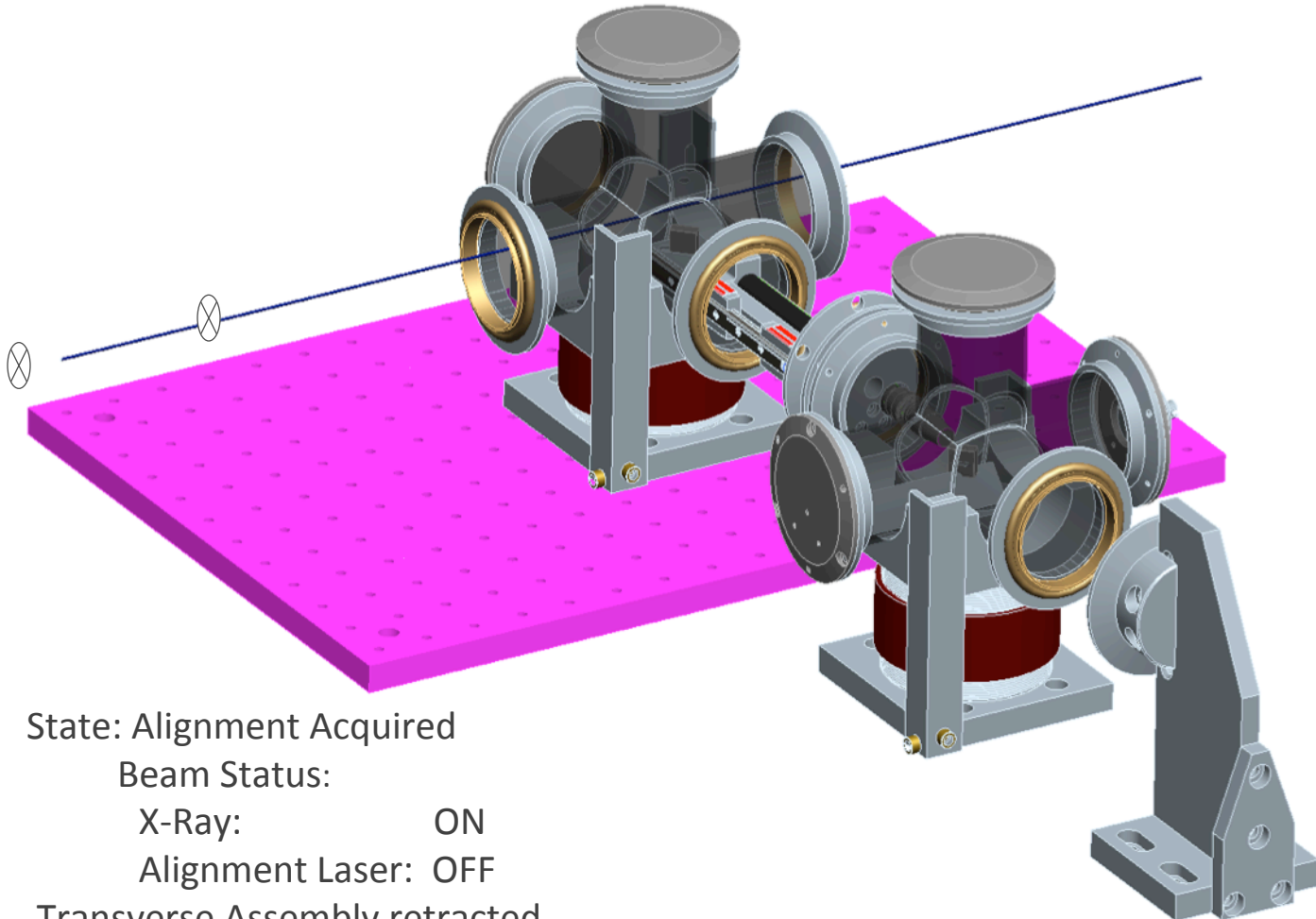


- State: Alignment Acquired  
Beam Status:  
X-Ray: Off (ghost Red color)  
Alignment Laser: On

Transverse Assembly extended out

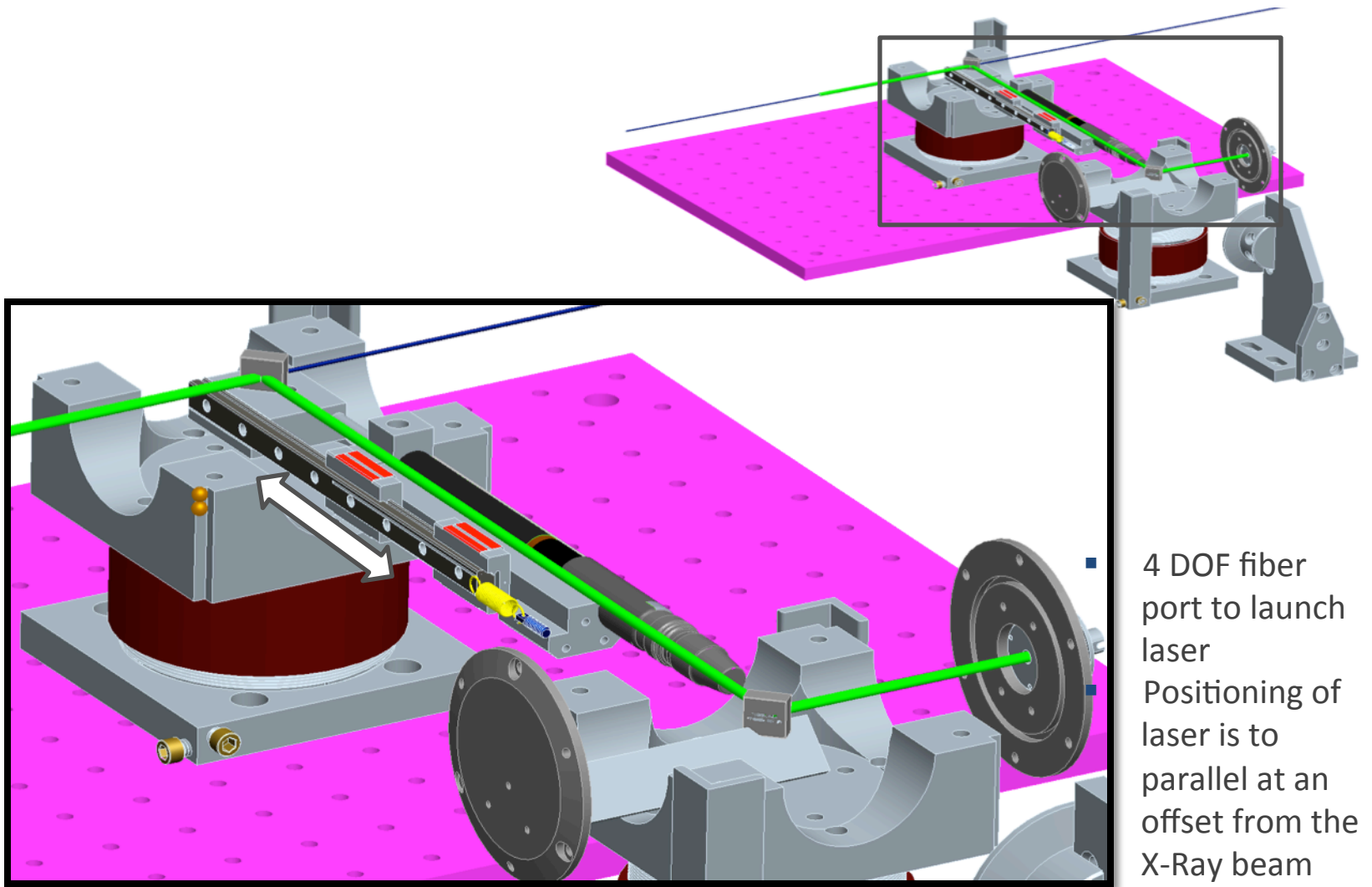
Cradles are adjusted to the correct position so that  
Green Laser impinges both downstream positions

# APS - TWG March 2013: Laser-Based Beamline Alignment Tool

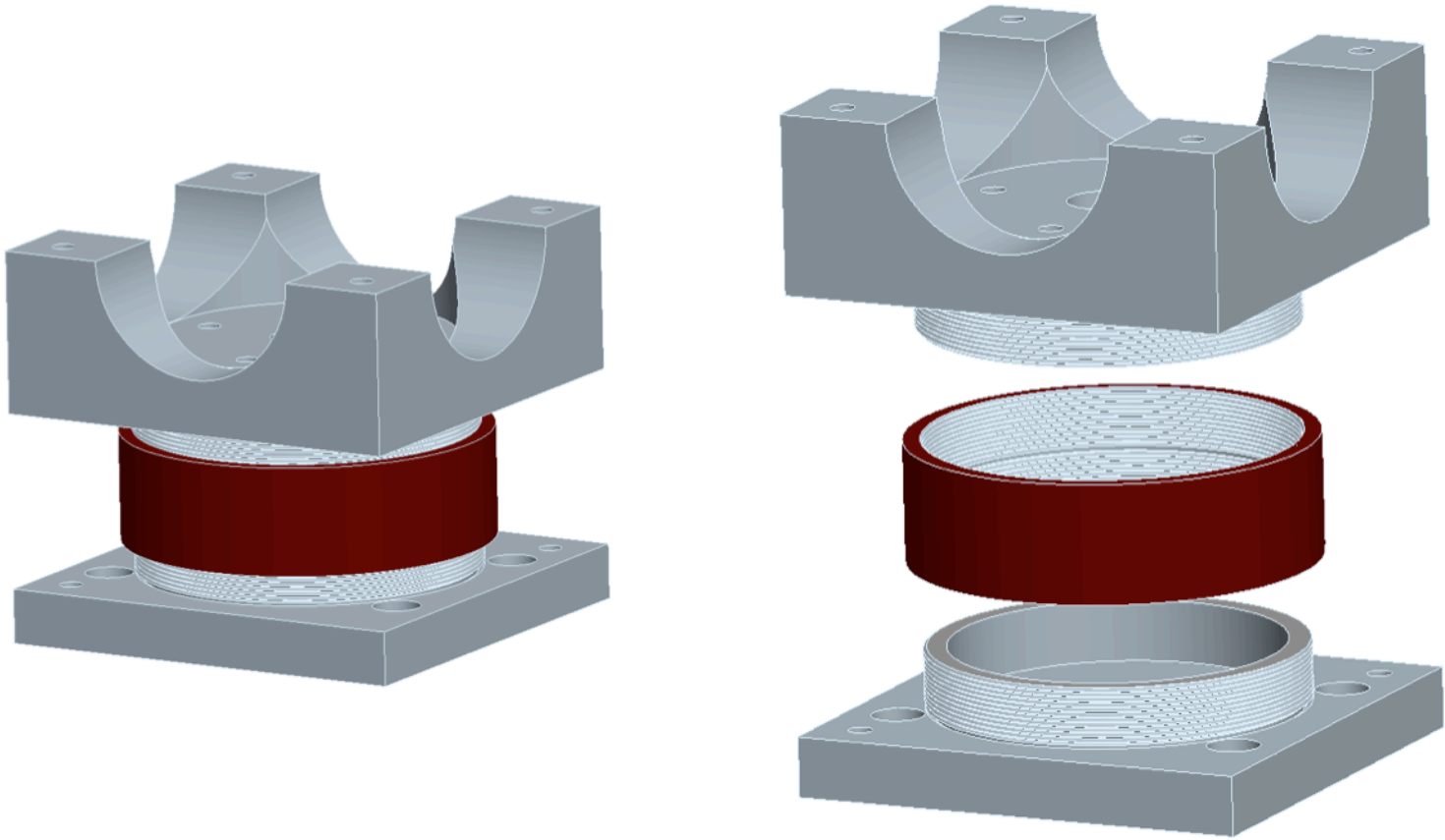


- State: Alignment Acquired  
Beam Status:  
X-Ray: ON  
Alignment Laser: OFF  
Transverse Assembly retracted  
System is ready for use

# APS - TWG March 2013: Laser-Based Beamline Alignment Tool



# APS - TWG March 2013: Laser-Based Beamline Alignment Tool



3.500" diameter turnbuckle cradles fabricated from conventional steel tubing for cost effectiveness and 24 TPI for vertical precision and robust strut design

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## ■ Need / Issue:

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## ■ Advantage:

- Pre-alignment to within 0.1 .. 1mm can be done without x-rays
- Both during shutdown days, and for much more rapid alignment during x-ray operation, using full 3-D beam information instead of having only “burn” points on paper
- X-ray beam time is more efficient, resulting in a better chance of getting into data-acquisition mode by midnight of 1<sup>st</sup> day of beamtime – no sleep deprivation
- careful design to match mechanical constraints to DOF, and manufacturability