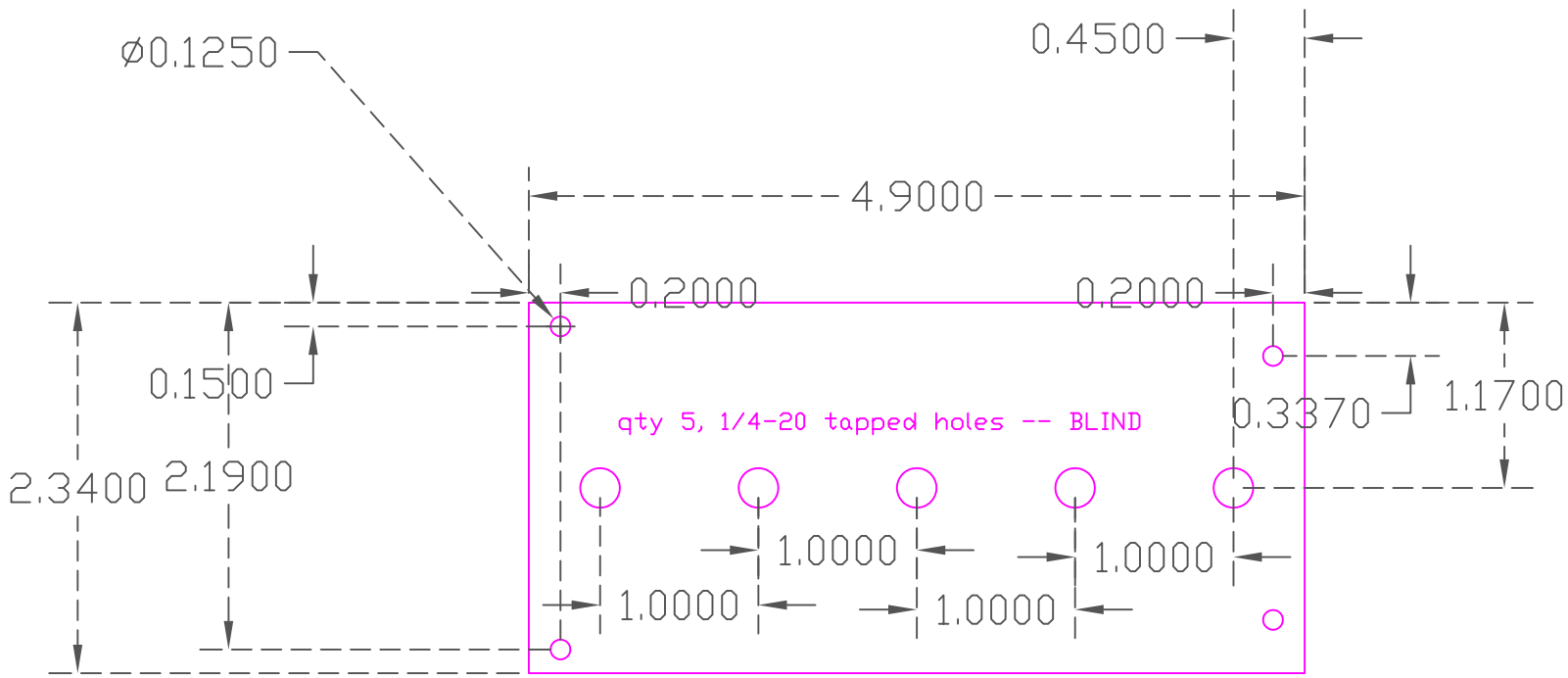

aluminum plate
1/4 inch thick
4 clear holes counter sunk
5 1/4-20 blind tapped holes

counter sink on same side as k
tapped holes