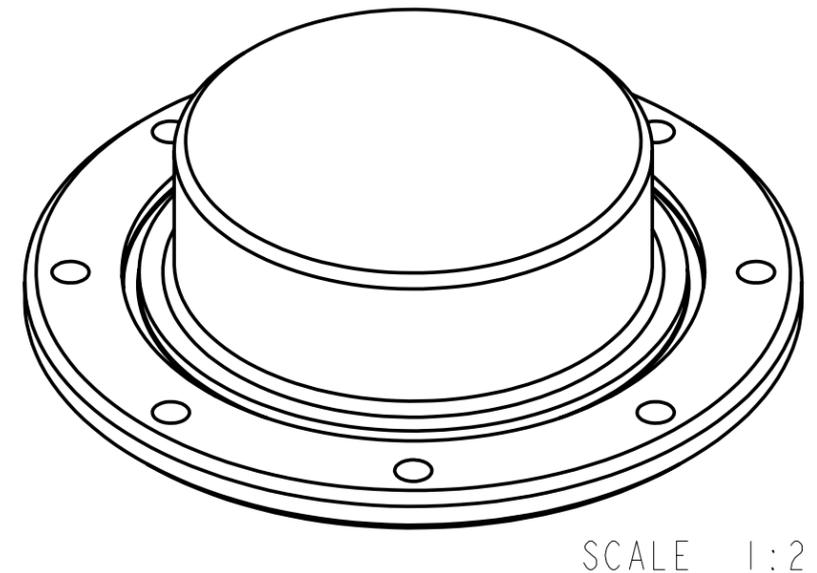
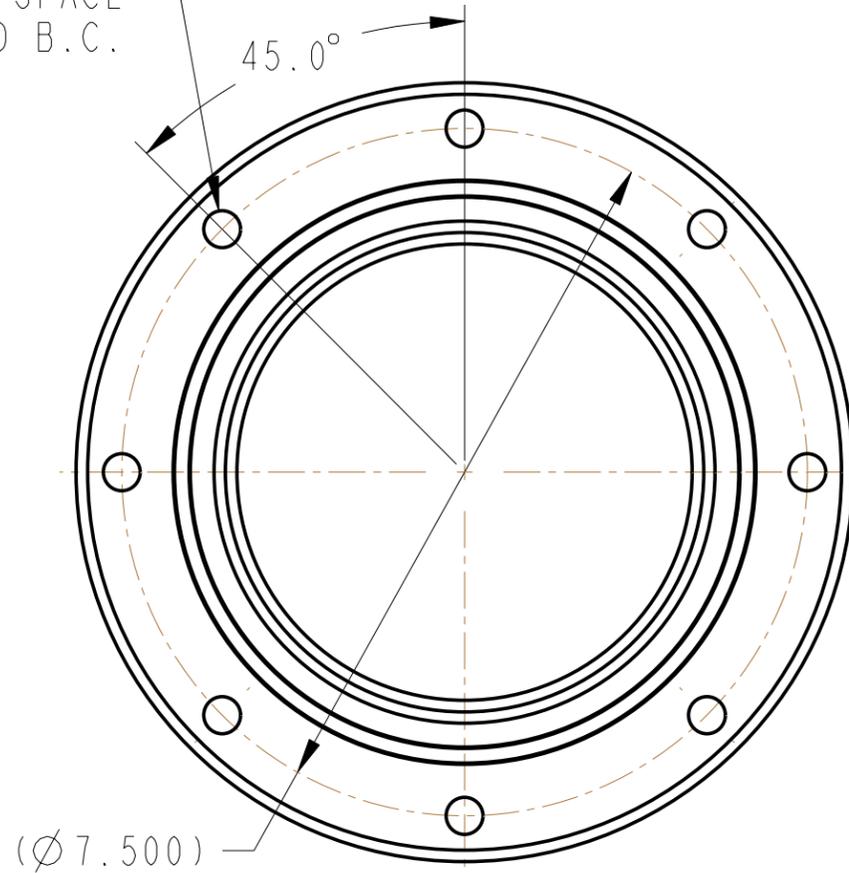


8X Ø.406 THRU
EQUALLY SPACE
ON A Ø7.500 B.C.



REVISIONS					
ZONE	REV	DESCRIPTION	BY	APPROVED	DATE

NOTE:

- 1 THE USE OF SULPHUR BEARING OILS OR ABRASIVES IS PROHIBITED.
- 2 PROCESSES SUCH AS GRINDING, AND OR POLISHING THAT MAY RESULT IN EMBEDDED CONTAMINATION OF THE PART ARE PROHIBITED.
- 3 USE ONLY CIMCOOL, KOOLMIST #77, MOBIL CUT-MAX, MISSILE LUBE #5, OR AN ANL APPROVED EQUAL LUBRICANT FOR MACHINING.
- 4 PRIOR TO SHIPPING ALL SURFACES OF THE PART ARE TO BE THOROUGHLY CLEANED, AND FREE OF ALL OIL AND OR SOLUTIONS.

ITEM	DRAWING/PART NUMBER	NOMENCLATURE OR DESCRIPTION	MATERIAL/SPEC	QTY
PARTS LIST/BILL OF MATERIALS				
UNLESS OTHERWISE SPECIFIED ALL DIMENSIONS ARE IN INCHES TOLERANCES		DRAWN BY: B. RUSTHOVEN	DATE 18-May-04	 <p>THIS DRAWING IS THE PROPERTY OF ARGONNE NATIONAL LABORATORY RARE ISOTOPE ACCELERATOR</p> <p>TITLE: RARE ISOTOPE ACCELERATOR CONCEPTUAL DESIGN 57 MHZ RFQ STRUCTURE 5.25" VACUUM COVER</p>
DECIMALS .X ±.1 .XX ±.01 .XXX ±.005	ANGULAR ±.5°	CHECKED BY:	DATE	
SURFACE ROUGHNESS $\sqrt{63}$		DESIGNED BY: B. RUSTHOVEN	DATE 18-May-04	
REMOVE ALL BURRS AND BREAK SHARP EDGES .03 MAX. SURFACE TEXTURE TO BE IN ACCORDANCE WITH LATEST ANSI B46.1 DIMENSIONING & TOLERANCING IN ACCORDANCE WITH LATEST ANSI Y14.5		RESPONSIBLE ENGINEER: S. SHARMA	DATE	
MODEL NAME: G13441-5-25_VACUUM_CAP		GROUP LEADER: S. SHARMA	DATE	<p>SIZE FSCM No B OHRH5</p> <p>DRAWING NUMBER: G13441</p> <p>REV. 00</p>
ELECTRONIC FILE NAME: G13441		APPROVED BY:	DATE	
MATERIAL: ALUM. 6061-T6		RELEASE LEVEL: -	VERSION: -	
SCALE: 5:16		DO NOT SCALE DRAWING		SHEET 1 OF 1