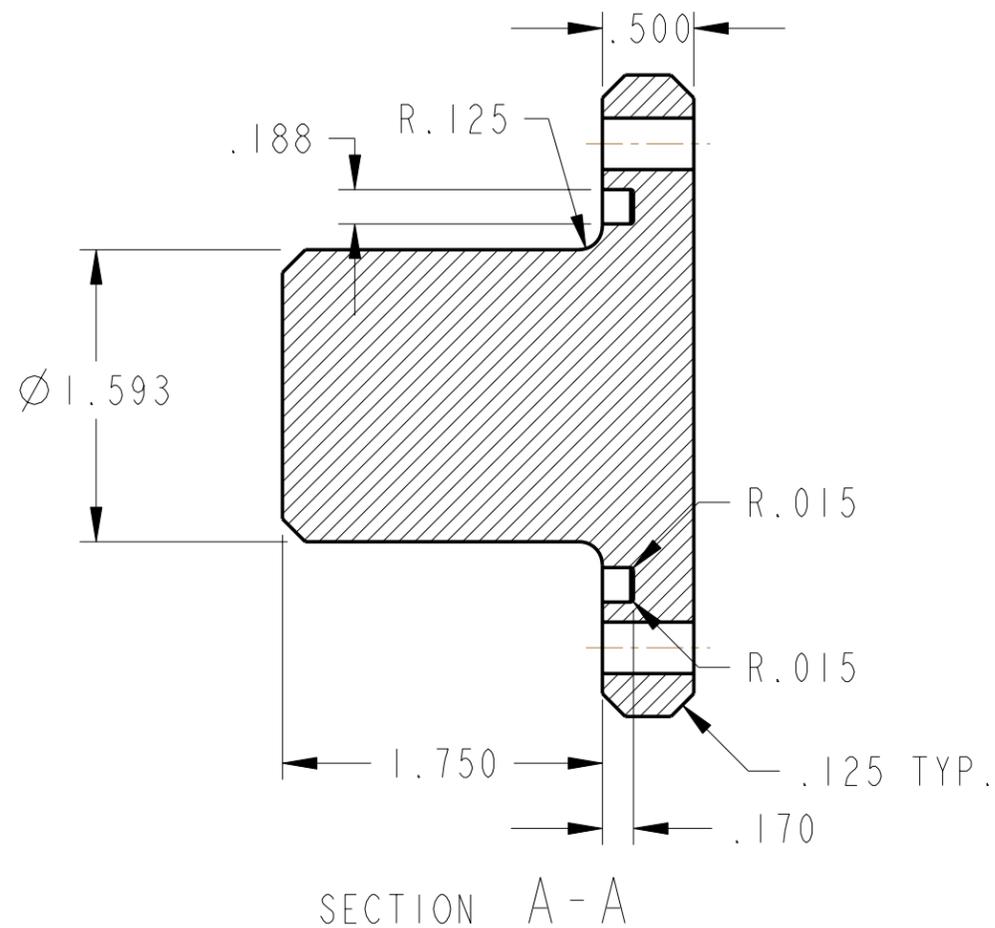
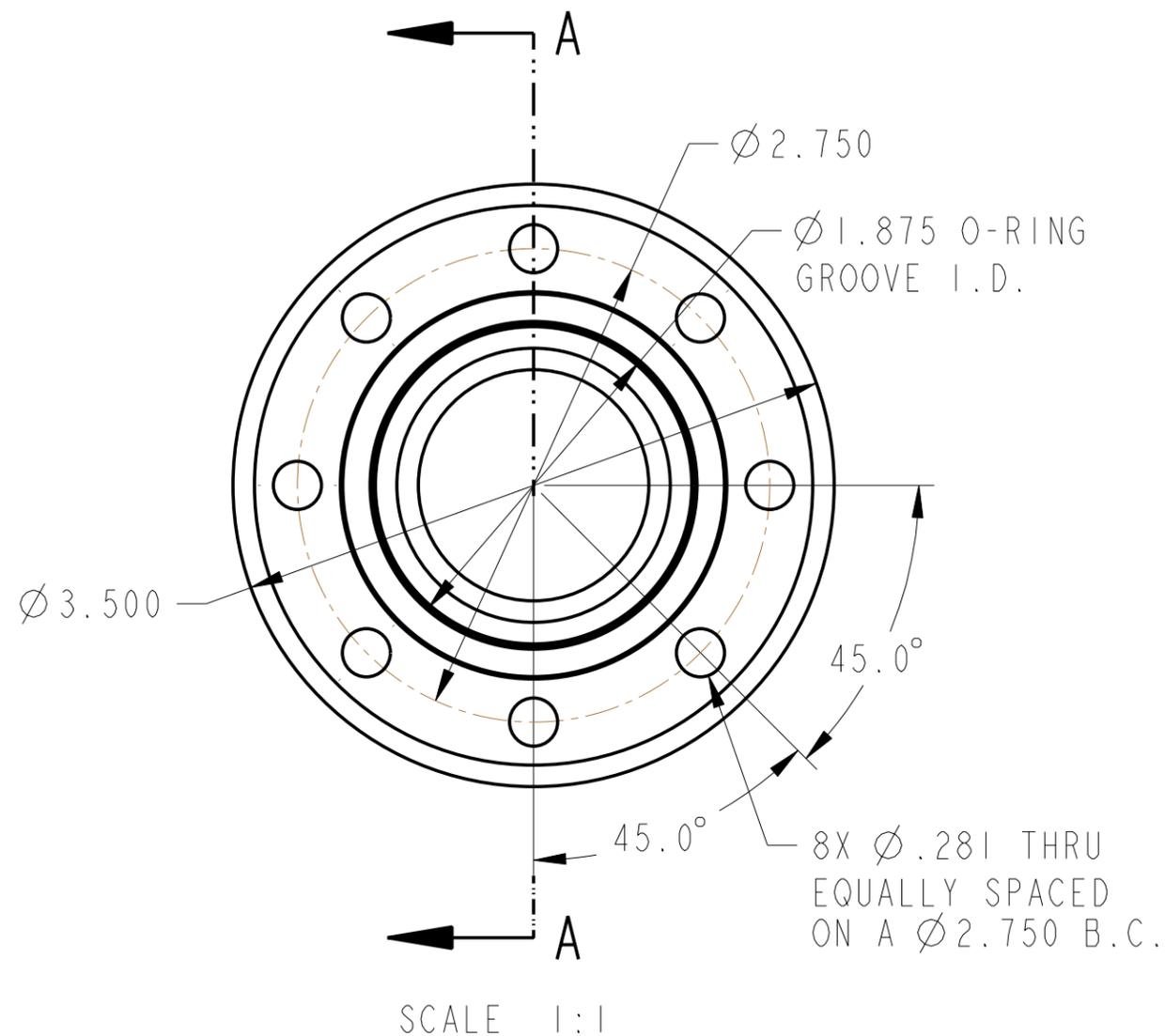


REVISIONS					
ZONE	REV	DESCRIPTION	BY	APPROVED	DATE



NOTE:

- 1 THE USE OF SULPHUR BEARING OILS OR ABRASIVES IS PROHIBITED.
- 2 PROCESSES SUCH AS GRINDING, AND OR POLISHING THAT MAY RESULT IN EMBEDDED CONTAMINATION OF THE PART ARE PROHIBITED.
- 3 USE ONLY CIMCOOL, KOOLMIST #77, MOBIL CUT-MAX, MISSILE LUBE #5, OR AN ANL APPROVED EQUAL LUBRICANT FOR MACHINING.
- 4 PRIOR TO SHIPPING ALL SURFACES OF THE PART ARE TO BE THOROUGHLY CLEANED, AND FREE OF ALL OIL AND OR SOLUTIONS.

ITEM	DRAWING/PART NUMBER	NOMENCLATURE OR DESCRIPTION	MATERIAL/SPEC	QTY
PARTS LIST/BILL OF MATERIALS				
UNLESS OTHERWISE SPECIFIED ALL DIMENSIONS ARE IN INCHES <b>TOLERANCES</b> DECIMALS                      ANGULAR .X ±.1                              ±.5° .XX ±.01 .XXX ±.005 SURFACE ROUGHNESS $\checkmark$ 63		DRAWN BY: <b>B. RUSTHOVEN</b> CHECKED BY:  DESIGNED BY: <b>B. RUSTHOVEN</b> RESPONSIBLE ENGINEER: <b>S. SHARMA</b> GROUP LEADER: <b>S. SHARMA</b> APPROVED BY:  RELEASE LEVEL: - MATERIAL: <b>ALUM. 6061-T6</b>	DATE <b>20-May-04</b> DATE  DATE <b>20-May-04</b> DATE  DATE  DATE  VERSION: -	THIS DRAWING IS THE PROPERTY OF <b>ARGONNE NATIONAL LABORATORY</b> <b>RARE ISOTOPE ACCELERATOR</b> TITLE: RARE ISOTOPE ACCELERATOR CONCEPTUAL DESIGN 57 MHZ RFQ STRUCTURE 2 3/4" VACUUM PLUGS SIZE <b>B</b> FSCM No <b>OHRH5</b> DRAWING NUMBER: <b>G13439</b> REV. <b>00</b> SCALE:   :   DO NOT SCALE DRAWING SHEET   OF