

## RIA Meeting Notes

Subject: PROJECT STATUS

Date: 10/5/2005

Attendees: DALE PETER AL BRIAN

### Action Items:

- 57 MHZ STATUS
  - MEETING WITH BILL TOTER TOMORROW MORNING
  - VISIT TO WALCO TOMORROW AFTERNOON
  - HOW DO THEY DETERMINE THE HOLE LOCATIONS
    - DOWEL IN HOLE
    - PROBE HOLE
  - REPEATABILITY NOW AND AT CALIFORNIA BRAZE TO DETERMINE ASSEMBLY THERE PRIOR TO BRAZING
  - MEASURE THE HOLE LOCATIONS WITH DOWELS AND CALIPERS FOR REFERENCE LATER
  - DRAWING REVIEW
    - REMOVE SLITTING SAW NOTE
    - CORRECT HOLE SIZE FOR DOWEL HOLE
    - REVISE CHAMFER ON FLANGE TO ALLOW ENOUGH ROOM FOR .062 WIRE
    - REVISE THROUGH HOLE FOR DOWELS TO BE BLIND ON FLANGE
  - USE DIFFERENT ALLOY FOR SECOND HEAT
    - INCUSIL – INDIUM COPPER SILVER
  
- FLANGE WEIGHT ALONE ALLOWS 3# PER SQUARE INCH OF BRAZE AREA WITH NO WEIGHT ADDITION
  
- CONFERENCE CALL WITH ISTOK TO CLARIFY ISSUES ON FRIDAY
  - HOW ARE YOU PLANNING ON LIFTING THESE PARTS
  - WHAT ARE THE DIMENSIONS OF YOUR CLEANING TANK
    - WILL IT FIT IN ONE SHOT
  - DO YOU USE CITRINOX SOLUTION OR AN ALKALINE SOAK
  - VACUUM TEST PROCEDURES
  - INCH POUND TORQUE WRENCH
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- GET CURRENT DRAWING SET
- HAVE EXTRA O-RINGS AND ALL BOLTS AS NEEDED
- COMPLETE LIST OF ALL PARTS TO SHIP TO CALIFORNIA FOR BRAZE AND TEST PROCEDURES
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- WORK PROCEDURE LIST
  - CLEANING TIME ESTIMATE FOR INDIVIDUAL PARTS
  - DRAWINGS NOT READY FOR ITEM 6
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