

RIA Meeting Notes

Subject: STATUS OF PROJECTS

Date: 9/7/2005

Attendees: FRANK PETER AL SUSHIL BRIAN

Action Items:

- 57 MHZ
 - CLEANING TO BE DONE HERE PRIOR TO SHIPPING
 - FINAL CLEANING TO BE DONE BY THEM AS THEY FEEL NECESSARY
 - PARTS TO BE SHIPPED SEPARATE AND ASSEMBLED THERE
 - PARTS IN CMM BY THE END OF THIS WEEK FOR FINAL MEASUREMENT
 - SCHEDULE AS EXPECTED
 - 1 WEEK TO CMM
 - 1 WEEK TO ASSEMBLY
 - 2 WEEKS TO MACHINE
 - 1 WEEK TO FINAL CMM
 - ULTRASONIC WITH CYTRONOX CLEANING TO BE DONE
 - DALE TO COME OUT FOR VISIT ONCE WE ARE AT THAT POINT
 - AFTER FINAL MACHINING AND INSPECTION
 - RESTRAIN TIP OF VANES WITH CYLINDER IN CENTER?
 - REVIEW BRAZING STEPS TO ENSURE VANES DO NOT DISPLACE DURING FURNACE RUN
 - BOTH FLANGES ARE NOW REQUIRED ALUM FOR VACUUM CHECK BY-METAL FOR RF CHECK
 - E-MAIL BRAZE DRAWINGS FOR QUOTE TO PETER
 - BRAZE, PARTS, SUB-ASSEMBLIES, FINAL ASSEMBLY
 - STEPS TO BE ADDED TO 4" FOR RF SEAL AT FINAL MACHINE STEP
 - FINAL CLEANING AFTER MACHINING HOW?
 - PARTS IN BATH?
 - PRESSURE WASH SYSTEM?
 - ASSEMBLY DRAWING TO SUSHIL TO FORWARD TO VACUUM GROUP FOR CLEANING
 - MAKE A TANK FOR THIS???
- LAYOUT
 - BEAM HEIGHT IS 52"
 - UPDATED TUNNEL DIMENSIONS TO MATCH NEW LAYOUT
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