

Brian Rusthoven

From: Bob Keller [BKeller@kreis.com]
Sent: Thursday, September 09, 2004 2:20 PM
To: brianr@aps.anl.gov
Subject: G12835 VANE ROUGH MACHINE.

BRIAN,
HERE ARE THE INSPECTION RESULTS FOR THE VANES.

V1= .005 BOW 11.350 AND 11.335 OPENED END. TWIST .002
V2= .014 BOW 11.351 AND 11.322 OPENED END. TWIST .006
V4= .009 BOW 11.345 AND 11.314 OPENED END. TWIST .003
V5= .009 BOW 11.351 AND 11.322 OPENED END. TWIST .003

AFTER THE PART BOWS WE CAN'T MATCH SURFACES,
BY THE AMOUNT OF THE BOW . AT THIS STAGE I DON'T THINK IT
MATTERS.

HAVE A GREAT DAY! THANKS, BOB KELLER