+++ Argone National Laboratory P/N: G12837 SO#:99270 +++ (Q2)
+++ Peace #001 +++
+++ Date: 7/23/04 By: Jorge Martinez +++

N0026	A5	TOLERANCE						
	DIA	0.8750	0.8750	0.0020	-0.0000	0.0000	I----.*--I	
N0027	A5	TOLERANCE						
	X	-0.0040	0.0000	0.0050	-0.0050	-0.0040	I****.---I	
N0028	A5	TOLERANCE						
	Z	-1.1747	-1.1750	0.0050	-0.0050	0.0003	I----.*--I	
N0030	A6	TOLERANCE						
	Y	11.3425	11.3350	0.0050	-0.0050	0.0075	0.0025	
N0031	A6	TOLERANCE						
	Z	-1.3049	-1.3000	0.0050	-0.0050	-0.0049	I****.---I	
N0033	A7	TOLERANCE						
	Y	11.3446	11.3350	0.0050	-0.0050	0.0096	0.0046	
N0034	A7	TOLERANCE						
	Z	-1.3115	-1.3000	0.0050	-0.0050	-0.0115	-0.0065	
N0036	A8	TOLERANCE						
	DY	-0.0055	0.0000	0.0100	-0.0100	-0.0055	I-***.---I	
N0037	A8	TOLERANCE						
	DZ	-0.0171	0.0000	0.0100	-0.0100	-0.0171	-0.0071	
N0050	A13	TOLERANCE						
	DIA	0.8751	0.8750	0.0020	-0.0000	0.0001	I----.*--I	
N0051	A13	TOLERANCE						
	X	0.0034	0.0000	0.0050	-0.0050	0.0034	I----.***I	
N0052	A13	TOLERANCE						
	Z	-1.1789	-1.1750	0.0050	-0.0050	-0.0039	I****.---I	
N0055	A14	TOLERANCE						
	X	-3.2477	-3.2500	0.0050	-0.0050	0.0023	I----.**--I	
N0056	A14	TOLERANCE						
	Z	-1.3035	-1.3000	0.0050	-0.0050	-0.0035	I-***.---I	
N0059	A15	TOLERANCE						
	DX	0.0035	0.0000	0.0100	-0.0100	0.0035	I----.**--I	
N0060	A15	TOLERANCE						
	DZ	0.0140	0.0000	0.0100	-0.0100	0.0140	0.0040	
N0063	A16	TOLERANCE						
	X	3.2523	3.2500	0.0050	-0.0050	0.0023	I----.**--I	
N0064	A16	TOLERANCE						
	Z	-1.3050	-1.3000	0.0050	-0.0050	-0.0050	I****.---I	
N0066	A17	TOLERANCE						
	DX	0.0147	0.0000	0.0100	-0.0100	0.0147	0.0047	

Part #1
(continued)

N0067	A17	TOLERANCE					
	DZ	-0.0044	0.0000	0.0100	-0.0100	-0.0044	I--**.----I
N0070	A18	TOLERANCE					
	Y	-11.3242	-11.3350	0.0050	-0.0050	0.0108	0.0058
N0071	A18	TOLERANCE					
	Z	-1.3072	-1.3000	0.0050	-0.0050	-0.0072	-0.0022
N0073	A19	TOLERANCE					
	DY	-0.0021	0.0000	0.0100	-0.0100	-0.0021	I---*.----I
N0074	A19	TOLERANCE					
	DZ	-0.0188	0.0000	0.0100	-0.0100	-0.0188	-0.0088

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+++ Argone National Laboratory P/N: G12837 SO#:99270 +++
+++ Peace #002 +++
+++ Date: 7/23/04 By: Jorge Martinez +++

N0026	A5	TOLERANCE						
	DIA		0.8752	0.8750	0.0020	0.0000	0.0002	I----.*--I
N0027	A5	TOLERANCE						
	X		-0.0013	0.0000	0.0050	-0.0050	-0.0013	I---*.---I
N0028	A5	TOLERANCE						
	Z		-1.1762	-1.1750	0.0050	-0.0050	-0.0012	I---*.---I
N0030	A6	TOLERANCE						
	Y		11.3320	11.3350	0.0050	-0.0050	-0.0030	I-***.---I
N0031	A6	TOLERANCE						
	Z		-1.3039	-1.3000	0.0050	-0.0050	-0.0039	I****.---I
N0033	A7	TOLERANCE						
	Y		11.3267	11.3350	0.0050	-0.0050	-0.0083	-0.0033
N0034	A7	TOLERANCE						
	Z		-1.3043	-1.3000	0.0050	-0.0050	-0.0043	I****.---I
N0036	A8	TOLERANCE						
	DY		-0.0093	0.0000	0.0100	-0.0100	-0.0093	I****.---I
N0037	A8	TOLERANCE						
	DZ		-0.0113	0.0000	0.0100	-0.0100	-0.0113	-0.0013
N0050	A13	TOLERANCE						
	DIA		0.8748	0.8750	0.0020	0.0000	-0.0002	-0.0002
N0051	A13	TOLERANCE						
	X		0.0016	0.0000	0.0050	-0.0050	0.0016	I----.**-I
N0052	A13	TOLERANCE						
	Z		-1.1764	-1.1750	0.0050	-0.0050	-0.0014	I--**.---I
N0055	A14	TOLERANCE						
	X		-3.2461	-3.2500	0.0050	-0.0050	0.0039	I----.****I
N0056	A14	TOLERANCE						
	Z		-1.3011	-1.3000	0.0050	-0.0050	-0.0011	I---*.---I
N0059	A15	TOLERANCE						
	DX		0.0141	0.0000	0.0100	-0.0100	0.0141	0.0041
N0060	A15	TOLERANCE						
	DZ		0.0111	0.0000	0.0100	-0.0100	0.0111	0.0011
N0063	A16	TOLERANCE						
	X		3.2533	3.2500	0.0050	-0.0050	0.0033	I----.***-I
N0064	A16	TOLERANCE						
	Z		-1.3053	-1.3000	0.0050	-0.0050	-0.0053	-0.0003
N0066	A17	TOLERANCE						
	DX		0.0195	0.0000	0.0100	-0.0100	0.0195	0.0095

Part #2
(Continued)

N0067	A17	TOLERANCE					
	DZ	-0.0012	0.0000	0.0100	-0.0100	-0.0012	I---*.----I
N0070	A18	TOLERANCE					
	Y	-11.3355	-11.3350	0.0050	-0.0050	-0.0005	I---*.----I
N0071	A18	TOLERANCE					
	Z	-1.3039	-1.3000	0.0050	-0.0050	-0.0039	I****.----I
N0073	A19	TOLERANCE					
	DY	-0.0002	0.0000	0.0100	-0.0100	-0.0002	I---*.----I
N0074	A19	TOLERANCE					
	DZ	-0.0105	0.0000	0.0100	-0.0100	-0.0105	-0.0005

+++ Argone National Laboratory P/N: G12837 SO#:99270 +++ (Q3)
+++ Peace #~~02~~ +++ #3
+++ Date: 7/23/04 By: Jorge Martinez +++

N0026	A5	TOLERANCE						
	DIA	0.8752	0.8750	0.0020	0.0000	0.0002	I----.*---I	
N0027	A5	TOLERANCE						
	X	-0.0032	0.0000	0.0050	-0.0050	-0.0032	I-***.----I	
N0028	A5	TOLERANCE						
	Z	-1.1759	-1.1750	0.0050	-0.0050	-0.0009	I---*.----I	
N0030	A6	TOLERANCE						
	Y	11.3322	11.3350	0.0050	-0.0050	-0.0028	I-***.----I	
N0031	A6	TOLERANCE						
	Z	-1.3063	-1.3000	0.0050	-0.0050	-0.0063	-0.0013	
N0033	A7	TOLERANCE						
	Y	11.3347	11.3350	0.0050	-0.0050	-0.0003	I---*.----I	
N0034	A7	TOLERANCE						
	Z	-1.3114	-1.3000	0.0050	-0.0050	-0.0114	-0.0064	
N0036	A8	TOLERANCE						
	DY	0.0017	0.0000	0.0100	-0.0100	0.0017	I----.*---I	
N0037	A8	TOLERANCE						
	DZ	-0.0114	0.0000	0.0100	-0.0100	-0.0114	-0.0014	
N0050	A13	TOLERANCE						
	DIA	1.2674	0.8750	0.0020	0.0000	0.3924	0.3904	
N0051	A13	TOLERANCE						
	X	0.0043	0.0000	0.0050	-0.0050	0.0043	I----.****I	
N0052	A13	TOLERANCE						
	Z	-1.1767	-1.1750	0.0050	-0.0050	-0.0017	I--**.----I	
N0055	A14	TOLERANCE						
	X	-3.2462	-3.2500	0.0050	-0.0050	0.0038	I----.***-I	
N0056	A14	TOLERANCE						
	Z	-1.2995	-1.3000	0.0050	-0.0050	0.0005	I----.*---I	
N0059	A15	TOLERANCE						
	DX	0.0154	0.0000	0.0100	-0.0100	0.0154	0.0054	
N0060	A15	TOLERANCE						
	DZ	-0.0035	0.0000	0.0100	-0.0100	-0.0035	I--**.----I	
N0063	A16	TOLERANCE						
	X	3.2501	3.2500	0.0050	-0.0050	0.0001	I----.*---I	
N0064	A16	TOLERANCE						
	Z	-1.3018	-1.3000	0.0050	-0.0050	-0.0018	I--**.----I	
N0066	A17	TOLERANCE						
	DX	-0.0007	0.0000	0.0100	-0.0100	-0.0007	I---*.----I	

Part #3
(Continued)

N0067	A17	TOLERANCE						
	DZ	0.0119	0.0000	0.0100	-0.0100	0.0119		0.0019
N0070	A18	TOLERANCE						
	Y	-11.3357	-11.3350	0.0050	-0.0050	-0.0007	I---*.----I	
N0071	A18	TOLERANCE						
	Z	-1.3066	-1.3000	0.0050	-0.0050	-0.0066		-0.0016
N0073	A19	TOLERANCE						
	DY	-0.0034	0.0000	0.0100	-0.0100	-0.0034	I. **.----I	
N0074	A19	TOLERANCE						
	DZ	-0.0180	0.0000	0.0100	-0.0100	-0.0180		-0.0080

(P1)

+++ Argone National Laboratory P/N: G12837 SO#:99270 +++
+++ Peace #004 +++
+++ Date: 7/23/04 By: Jorge Martinez +++

N0026	A5	TOLERANCE						
	DIA	0.8750	0.8750	0.0020	0.0000	-0.0000		-0.0000
N0027	A5	TOLERANCE						
	X	-0.0017	0.0000	0.0050	-0.0050	-0.0017	I--**.-----	I
N0028	A5	TOLERANCE						
	Z	-1.1771	-1.1750	0.0050	-0.0050	-0.0021	I--**.-----	I
N0030	A6	TOLERANCE						
	Y	11.3305	11.3350	0.0050	-0.0050	-0.0045	I****.-----	I
N0031	A6	TOLERANCE						
	Z	-1.3067	-1.3000	0.0050	-0.0050	-0.0067		-0.0017
N0033	A7	TOLERANCE						
	Y	11.3312	11.3350	0.0050	-0.0050	-0.0038	I-***.-----	I
N0034	A7	TOLERANCE						
	Z	-1.3144	-1.3000	0.0050	-0.0050	-0.0144		-0.0094
N0036	A8	TOLERANCE						
	DY	0.0043	0.0000	0.0100	-0.0100	0.0043	I----.**--	I
N0037	A8	TOLERANCE						
	DZ	-0.0236	0.0000	0.0100	-0.0100	-0.0236		-0.0136
N0050	A13	TOLERANCE						
	DIA	0.8751	0.8750	0.0020	0.0000	0.0001	I-----.*---	I
N0051	A13	TOLERANCE						
	X	0.0015	0.0000	0.0050	-0.0050	0.0015	I----.**--	I
N0052	A13	TOLERANCE						
	Z	-1.1767	-1.1750	0.0050	-0.0050	-0.0017	I--**.-----	I
N0055	A14	TOLERANCE						
	X	-3.2520	-3.2500	0.0050	-0.0050	-0.0020	I--**.-----	I
N0056	A14	TOLERANCE						
	Z	-1.3035	-1.3000	0.0050	-0.0050	-0.0035	I-***.-----	I
N0059	A15	TOLERANCE						
	DX	-0.0101	0.0000	0.0100	-0.0100	-0.0101		-0.0001
N0060	A15	TOLERANCE						
	DZ	-0.0007	0.0000	0.0100	-0.0100	-0.0007	I---*.-----	I
N0063	A16	TOLERANCE						
	X	3.2515	3.2500	0.0050	-0.0050	0.0015	I----.**--	I
N0064	A16	TOLERANCE						
	Z	-1.3040	-1.3000	0.0050	-0.0050	-0.0040	I****.-----	I
N0066	A17	TOLERANCE						
	DX	0.0155	0.0000	0.0100	-0.0100	0.0155		0.0055

Part #4
(Continued)

N0067	A17	TOLERANCE					
	DZ	0.0020	0.0000	0.0100	-0.0100	0.0020	I----.*---I
N0070	A18	TOLERANCE					
	Y	-11.3318	-11.3350	0.0050	-0.0050	0.0032	I----.***-I
N0071	A18	TOLERANCE					
	Z	-1.3097	-1.3000	0.0050	-0.0050	-0.0097	-0.0047
N0073	A19	TOLERANCE					
	DY	0.0078	0.0000	0.0100	-0.0100	0.0078	I----.****I
N0074	A19	TOLERANCE					
	DZ	-0.0180	0.0000	0.0100	-0.0100	-0.0180	-0.0080

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QUADRANT 1 (Q2)			
G12837 REVISION: 00			
PART ID #			
HOLE ID #	C'BORE NUMBER & SIZE	ACTUAL C'BORE DIAMETER	ACTUAL C'BORE DEPTH
1	.875 - .877 DIA. X 1.375 DEEP	.8758	1.376
2	.875 - .877 DIA. X 1.375 DEEP	.8758 / .8755	1.381
3	.625 - .627 DIA. X 2.75 DEEP	.6268	2.748
4	.625 - .627 DIA. X 2.75 DEEP	.6268 / .6266	2.755
5	.625 - .627 DIA. X 1.375 DEEP	.6270 / .6265	1.370
6	.625 - .627 DIA. X 1.375 DEEP	.6275 / .6270	1.374
7	1.505 - 1.506 DIA, X .515 DEEP	1.5057	.512
8	1.505 - 1.506 DIA, X .515 DEEP	1.5057	.512
9	1.505 - 1.506 DIA, X .515 DEEP	1.5057	.512
10	1.505 - 1.506 DIA, X .515 DEEP	1.5054	.512
11	1.505 - 1.506 DIA, X .515 DEEP	1.5055	.512
12	1.505 - 1.506 DIA, X .515 DEEP	1.5055	.512
13	1.505 - 1.506 DIA, X .515 DEEP	1.5056	.512
14	1.505 - 1.506 DIA, X .515 DEEP	1.5055	.513

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QUADRANT 2 (Q5)			
G12837 REVISION: 00			
PART ID #			
HOLE ID #	C'BORE NUMBER & SIZE	ACTUAL C'BORE DIAMETER	ACTUAL C'BORE DEPTH
1	.875 - .877 DIA. X 1.375 DEEP	.8758 / .8754	1.372
2	.875 - .877 DIA. X 1.375 DEEP	.8755 / .8753	1.373
3	.625 - .627 DIA. X 2.75 DEEP	.6267	2.756
4	.625 - .627 DIA. X 2.75 DEEP	.6266	2.754
5	.625 - .627 DIA. X 1.375 DEEP	.6271 / .6270	1.374
6	.625 - .627 DIA. X 1.375 DEEP	.6268 / .6266	1.373
7	1.505 - 1.506 DIA, X .515 DEEP	1.5048	.514
8	1.505 - 1.506 DIA, X .515 DEEP	1.5052	.515
9	1.505 - 1.506 DIA, X .515 DEEP	1.5051	.514
10	1.505 - 1.506 DIA, X .515 DEEP	1.5661	.513
11	1.505 - 1.506 DIA, X .515 DEEP	1.5662	.514
12	1.505 - 1.506 DIA, X .515 DEEP	1.5659	.514
13	1.505 - 1.506 DIA, X .515 DEEP	1.5053	.516
14	1.505 - 1.506 DIA, X .515 DEEP	1.5053	.514

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QUADRANT 3 (Q3)			
G12837 REVISION: 00			
PART ID #			
HOLE ID #	C'BORE NUMBER & SIZE	ACTUAL C'BORE DIAMETER	ACTUAL C'BORE DEPTH
1	.875 - .877 DIA. X 1.375 DEEP	.8757 / .8753	1.371
2	.875 - .877 DIA. X 1.375 DEEP	.8755 / .8753	1.372
3	.625 - .627 DIA. X 2.75 DEEP	.6266	2.753
4	.625 - .627 DIA. X 2.75 DEEP	.6266	2.751
5	.625 - .627 DIA. X 1.375 DEEP	.6266	1.374
6	.625 - .627 DIA. X 1.375 DEEP	.6265 / .6263	1.374
7	1.505 - 1.506 DIA, X .515 DEEP	1.5055	.512
8	1.505 - 1.506 DIA, X .515 DEEP	1.5052	.512
9	1.505 - 1.506 DIA, X .515 DEEP	1.5053	.513
10	1.505 - 1.506 DIA, X .515 DEEP	1.5052	.512
11	1.505 - 1.506 DIA, X .515 DEEP	1.5054	.513
12	1.505 - 1.506 DIA, X .515 DEEP	1.5054	.514
13	1.505 - 1.506 DIA, X .515 DEEP	1.5071	.513
14	1.505 - 1.506 DIA, X .515 DEEP	1.5052	.513

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QUADRANT 4 (Q1)			
G12837 REVISION: 00			
PART ID #			
HOLE ID #	C'BORE NUMBER & SIZE	ACTUAL C'BORE DIAMETER	ACTUAL C'BORE DEPTH
1	.875 - .877 DIA. X 1.375 DEEP	.8757 / .8755	1.375
2	.875 - .877 DIA. X 1.375 DEEP	.8757 / .8753	1.372
3	.625 - .627 DIA. X 2.75 DEEP	.6265 / .6262	2.749
4	.625 - .627 DIA. X 2.75 DEEP	.6265	2.753
5	.625 - .627 DIA. X 1.375 DEEP	.6264 / .6263	1.379
6	.625 - .627 DIA. X 1.375 DEEP	.6265	1.379
7	1.505 - 1.506 DIA, X .515 DEEP	1.5057	.513
8	1.505 - 1.506 DIA, X .515 DEEP	1.5056	.513
9	1.505 - 1.506 DIA, X .515 DEEP	1.5052	.513
10	1.505 - 1.506 DIA, X .515 DEEP	1.5055	.515
11	1.505 - 1.506 DIA, X .515 DEEP	1.5054	.514
12	1.505 - 1.506 DIA, X .515 DEEP	1.5058	.514
13	1.505 - 1.506 DIA, X .515 DEEP	1.5055	.514
14	1.505 - 1.506 DIA, X .515 DEEP	1.5053	.514