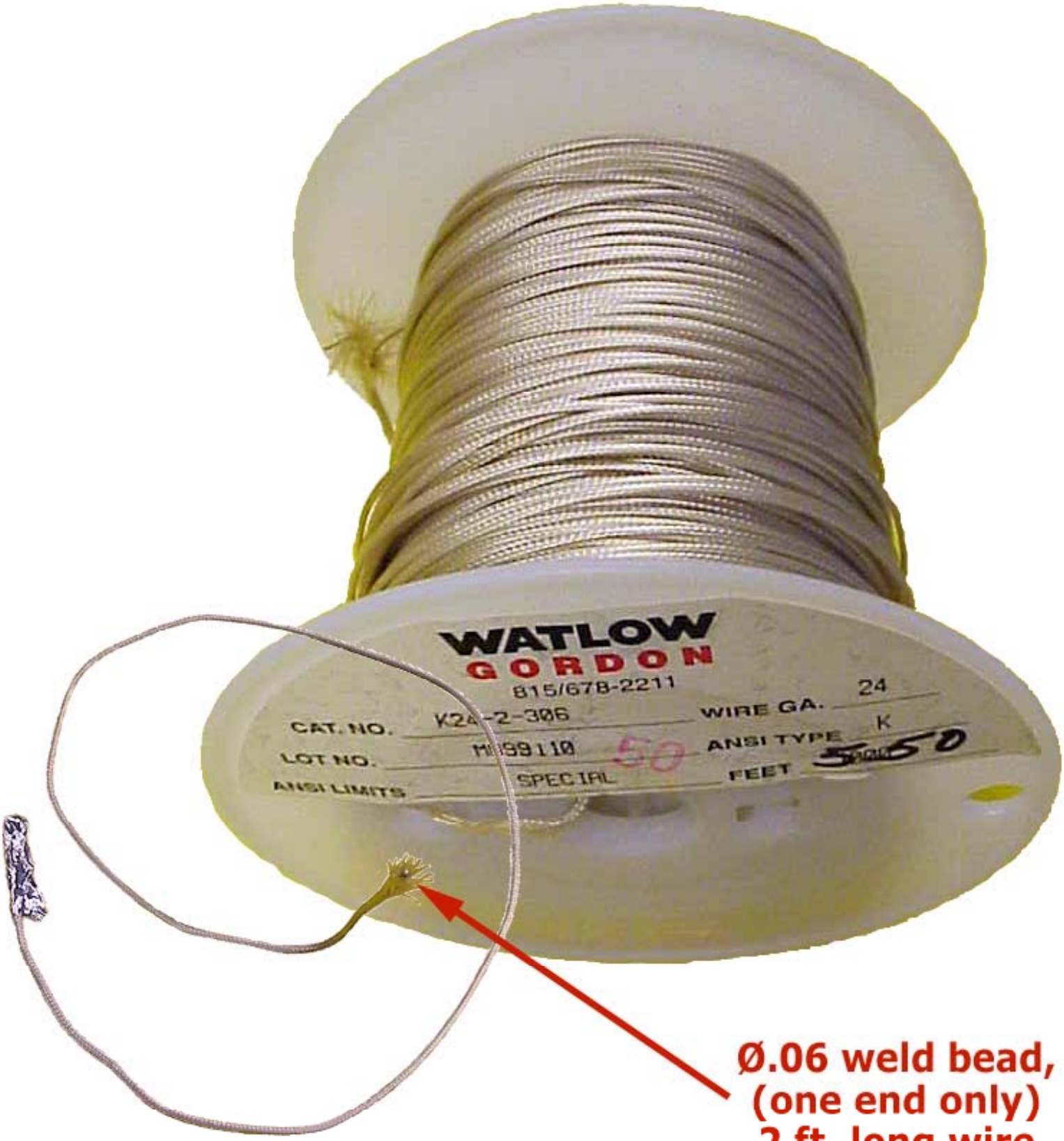

Ø.06 weld bead,
(one end only)
2 ft. long wire