FIDUCIALIZATION OF KICKER (CENTER OF FERRITE)

SWP S38IK1. ~~S39IK1~~ 3/19/2004

Ceramic Chamber No. K011

FIDUCIAL	X	Y	Z
[redacted] A	10.500	-5.204	-11.740
[redacted] B	10.508	-5.200	11.763
[redacted] C	-10.504	-5.205	-11.735
[redacted] D	-10.494	-5.200	11.769

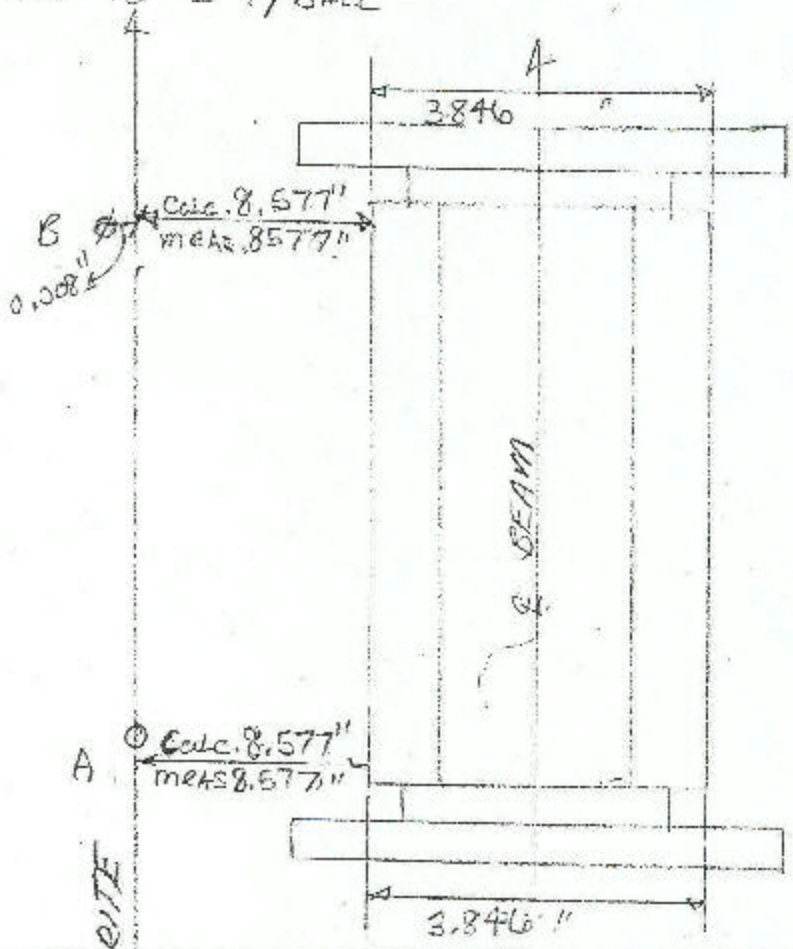
NOTE: ALL CORDINATES ARE TO CENTER LINE OF TOOLING BALL

ARS/SVY

ALIGN KICKER CHAMBER

3-11-04
S39IK1
K011

NOTES: NUMBERS TO ℄ T/BALL



ELEVATION
FERRITE ASBUILT

UP-L = "

UP-R = "

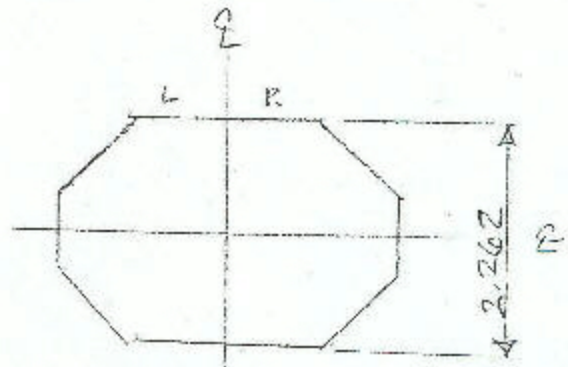
DN-L = "

DN-R = "

ROUGH FERRITE LATERAL

UP "

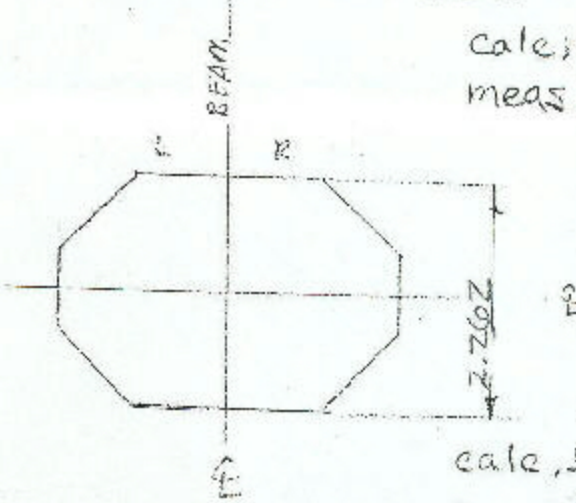
10.500 "O/S ℄ FERRITE



T@ ABOVE FIDUCIAL
12.205 "C"

UPSTREAM
Looking
DOWN

	right	Left
Calc	5.869"	5.869"
meas	5.870"	5.870"



DOWNSTREAM
Looking
DOWN

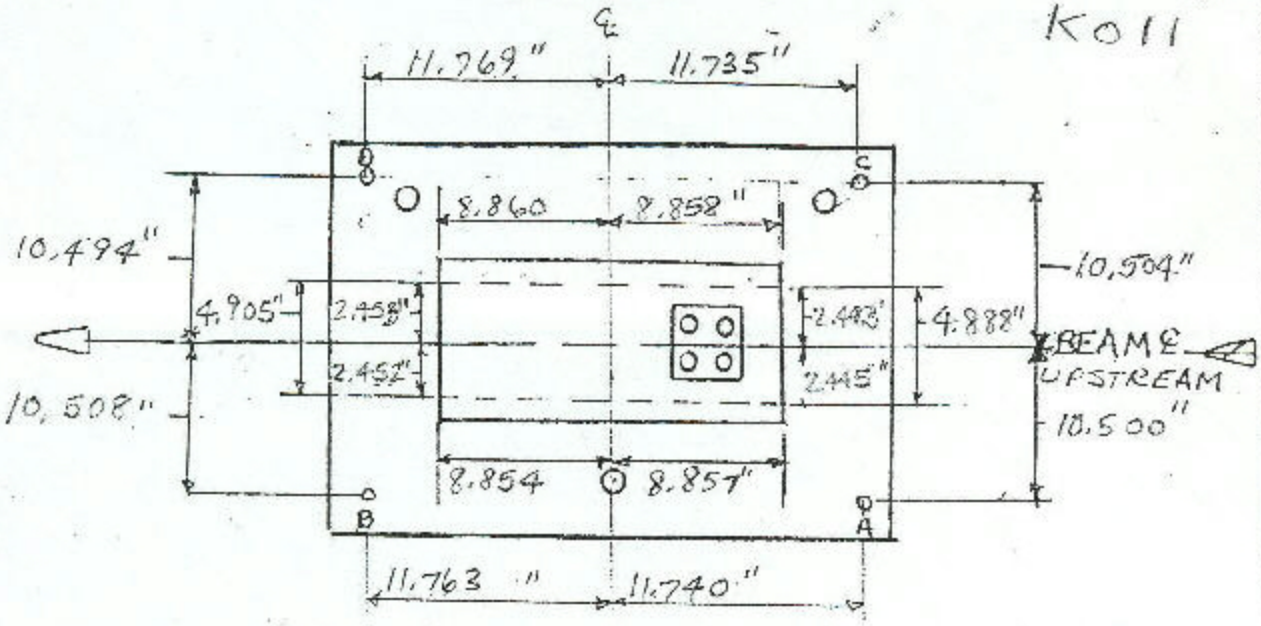
	right	Left
calc	5.869"	5.869"
meas	5.870"	5.870"

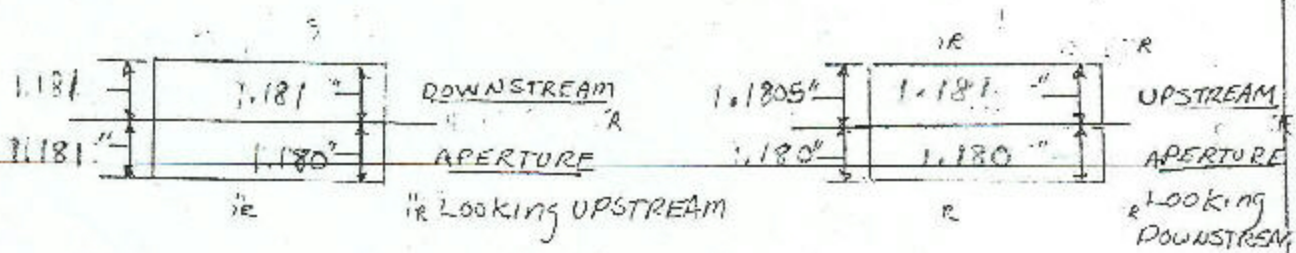
T

APS/SVY | FIDUCIALIZE KICKER IRON FERRITE | 3-11-04 SP.

NOTE: MEASUREMENTS TO ℄ T/BALL S39IK1 K011

π @ p-MAN 9.958" ✓ @ ℄





ELEVATION OF FIDUCIAL TO ℄ APERTURE

A 5.204"

B 5.200"

C 5.205"

D 5.200"